

Solutions for the OpenAutomation

INDUSTRY 4.0



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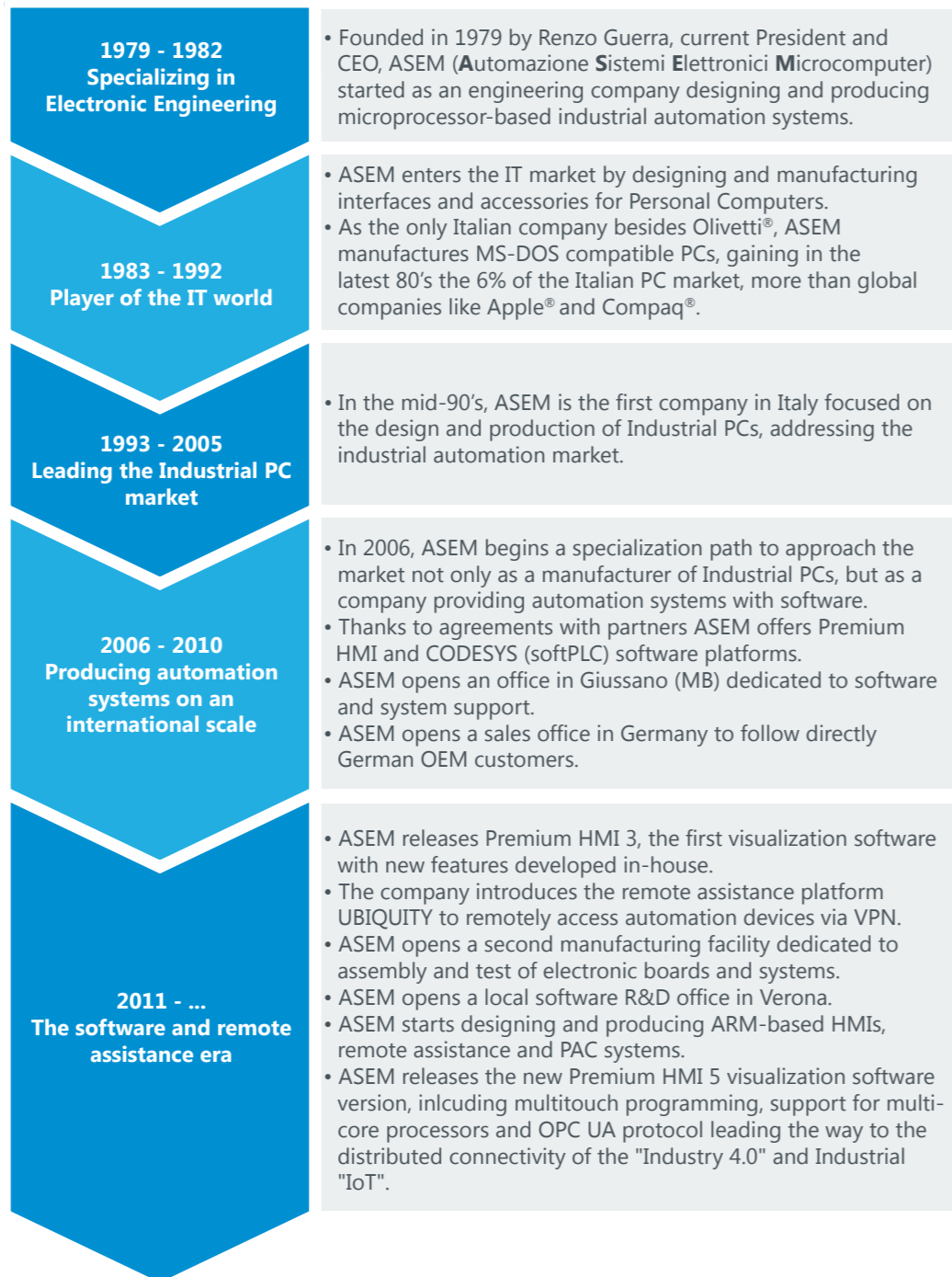
40 years of innovation **Made in Italy**

Since 1979, ASEM is a pioneer in the digital technology integrations between Information & Communication Technology and Industrial Automation.

The performance, configurability, robustness, design and the high number of software features of ASEM products and systems, are the result of 40 years of experience in designing and producing solutions for the

most demanding industrial applications. Exploring from the very beginning the potential of Open & Standard technologies into Factory Automation, and leveraging the first-class know-how

in developing hardware, firmware and software, ASEM has strengthened its leading position in Italy in the Industrial PCs, HMIs, remote assistance and control systems market.



ASEM and the "Open Automation"



Over 25 years of experience in design and production of IPCs and 10 years of specialization in PC-based systems for machine and process automation.

Leading the "Open Automation" in Italy, ASEM is a reliable and professional partner able to guide customers through the evolution of HMI, control and remote assistance technology for the Industrial Automation market, developing and producing "Open & Standard" hardware platforms integrated with innovative, flexible and easy-to-use software. ASEM has its own complete hardware, firmware, software, mechanics and system design capability and manages internally all production phases, including board assembly and welding.

ASEM: entrepreneurship, investments, innovation
Thanks to a constant focus on innovation and quality, combined with investments in human resources, technology and manufacturing assets, ASEM is now one of the European emerging companies in the industrial automation market, providing systems and solutions that are entirely designed, engineered and produced in-house. The company has been committed to anticipate customers' needs, convinced that machine builders should leave proprietary technologies, to embrace "Open & Standard" platforms, focusing on software application development.

The deep knowledge of "x86" (PC) and "ARM" technologies and the investments in software design are in tune with the evolution of the industrial automation market needs. Market globalization and the economic crisis have forced machine builders to reduce costs and recover efficiency. At the same time end users (factories) modified their demand requiring price and delivery time reduction while increasing customization requests. Machine builders are then pushed to reduce development time and take an innovative approach using "Open & Standard" hardware platforms integrated with flexible and easy-to-use software development tools.

The integration of Information & Communication Technologies is now a need to produce automatic machines interconnected into a wider and more complex network where to exchange data and information. ASEM technological excellence is guaranteed by significant investments in R&D and continuous training of the entire workforce. The ability to understand and anticipate the fast market evolution, set and follow the right strategies, has enabled the company to maintain a steady growth momentum in the last 10 years.

ASEM in numbers:

- 2018 revenues: € 38.3 million
- 200 employees
- 5.200 sqm Headquarters in Artergna (UD)
- 3.250 sqm manufacturing facility in Artergna (UD)
- R&D offices in Verona
- R&D offices in Giussano (MB)
- Sales offices in Germany

R&D

The seamless integration of hardware and software technologies is key to success

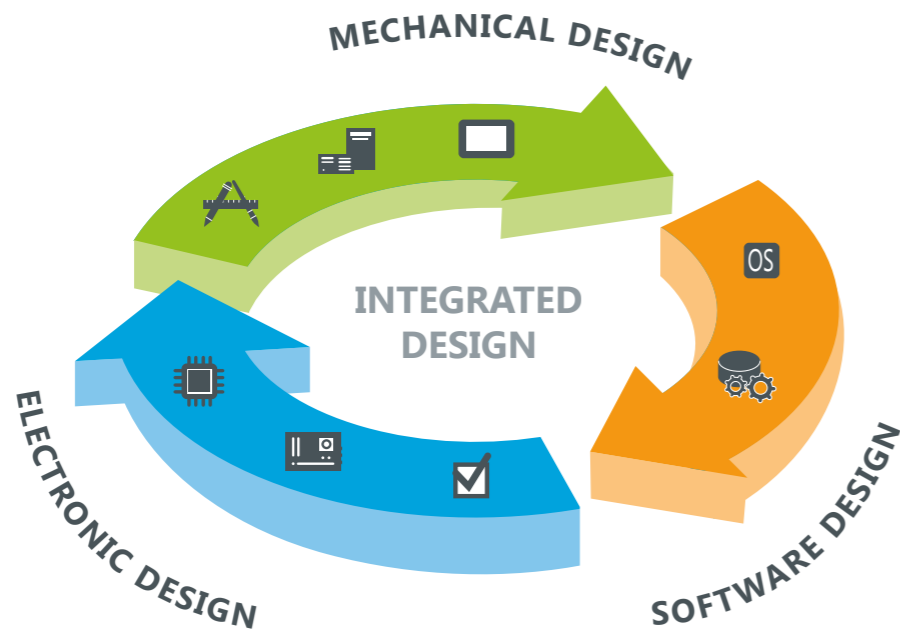
30% of ASEM human resources are dedicated to R&D. The team includes highly specialized engineers with complementary skills that cover all the electronic and mechanical design needs, as well as firmware and software development.

The close collaboration with leading technology trendsetters and the continuous dialogue with customers drive the specifications of hardware, firmware, software and systems engineering for each single product.

Thanks to the technological mastery of all system components and their perfect integration, ASEM designs performant, configurable, easy-to-use and reliable products for the most demanding industrial environments.

The different R&D teams work in synergy during the design process to ensure that hardware requirements and software features of each solution can be implemented in an integrated way.

The long experience and the high skills of the R&D engineers make ASEM a reliable technological partner to support machine builders and system integrators in the fast-changing industrial automation market.



High tech & high quality manufacturing



ASEM manufacturing plants comprise two modern industrial facilities covering a total area of 8.500 sqm.

ASEM designs, engineers and manufactures electronic boards, products and systems internally. The decision to assemble electronic boards in its own Italian facility is in contrast with the industry trend to relocate electronics production activities in Eastern Europe and Far East, but the results in terms of quality and in terms of flexibility confirm the accuracy of the company's strategic decision, much appreciated by customers.

For the automatic assembly of boards, ASEM uses technologically advanced machinery, tools and equipment, such as precise and fast SMT Pick & Place positioners, selective soldering machines for "through hole" components, ovens reflow and X-ray inspection ensuring high quality and flexibility. The in-house assembly of electronic boards and a constant dialogue between operations' managers and the R&D engineers increase the sensitivity of electronics and mechanical designers towards production and test phases, with a consequent advantage of an increased reliability of the overall system.

The electronic components are supplied by the major global manufacturers and are specifically selected to ensure a long life cycle of products. Mechanical parts are purchased from European suppliers selected with rigorous qualification procedures. 100% of the electronic boards are subject to burn-in and functional tests for a minimum of 12 hours in special designed climatic chambers. 100% of the assembled systems are subjected to functional tests for 12 consecutive hours.

Continuity

The full control of design and production processes and the close cooperation with technology trendsetters allow ASEM to ensure a 7/10 years life cycle of its systems and reparability of the same for at least 5 further years, with availability of spare parts. ASEM guarantees End of Life procedures lasting from 6 to 12 months for the Last Buy Order and deliveries.



«Open Automation» driving force of the Industry 4.0

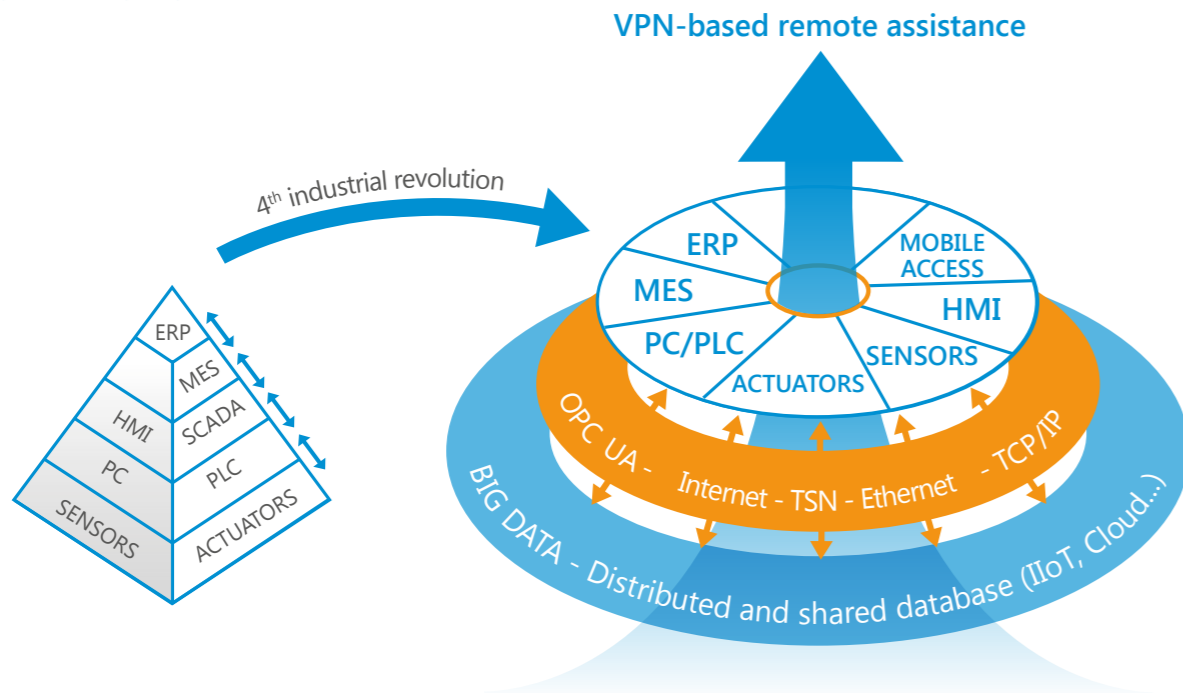


«Open & Standard» technologies integrated with flexible and user-friendly software solutions are leading the evolution to a digitalized industrial ecosystem, commonly known as "Industry 4.0". The industrial IoT (Internet of Things) and the growing number of distributed smart devices connected to the Internet, transform factories

in connected ecosystems in which sensors, automation devices, M2M («Machine to Machine») modules and software communicate and cooperate with each other and with humans in real time. These cyber-physical systems monitor physical processes, creating a virtual copy of the physical world enabling decentralized decision making.

This 4th Industrial Revolution is leading to a redesign of operations, services and Automation technologies providing the opportunity to significantly increase productivity, quality and flexibility of manufacturing systems.

Our vision



Designing UBIQUITY, an Internet-based software solution providing remote access to automated machines and plants, ASEM was one of the first companies understanding the value of Information and

Communication Technologies applied to the Automation. Nowadays ASEM is one of the few European companies mastering on its own all driver technologies of the current 4th Industrial Revolution covering

hardware development (x86, ARM platforms and OSs), and software, cloud and communication solutions design.

Asem PC-based Automation

Open & Standard technologies for Industry 4.0

Flexibility and openness

- Use of Open & Standard ARM and x86 technologies integrated with flexible and user-friendly software development tools
- Flexibility in creating distributed automation architectures

Internet & Ethernet based communication

- Internet as a communication media among different plants, smart factories and devices
- Horizontal communication among automation devices based on Ethernet protocols
- Vertical integration among different automation and business management solutions (Enterprise Resource Planning, Manufacturing Execution Systems, etc.) by means of open, non-proprietary communication protocols (OPC UA)

Open & Standard communication protocols

- OPC UA (Unified Architecture) is a non-proprietary M2M communication protocol for interoperability among different automation and business management solutions
- TSN, Time Sensitive Networking is an extension of Ethernet IEEE 802.1 standard, designed to obtain real-time performances

Cyber Security

- Safety against threats and risks - physical integrity (hardware) and logical-functional (software) protection of the automation systems and content data

Asem Software Solutions

An added value for every machine and plant

HMI technology & Mobile devices

- Design of ergonomical user interfaces, able to provide users with all necessary information for a correct management of the production plant
- Use of mobile devices giving access to the plant and production data over the web

Remote access technology: UBIQUITY VPN

- Remote access to the plant by means of a VPN
- IEC 62443-3 & German BSI certification for security of Internet based industrial communication

IoT & Cloud technologies

- Ability of the automation systems to transfer information from sensors and field level to the cloud
- Information easily centralized and distributed
- The Cloud acts as a Gateway for an open and global interoperability of the smart factories
- Potentially unlimited data analysis power for the development of preventive and predictive maintenance models

Logic & Motion Control Technology

- Reduced design times thanks to modular, flexible and object oriented development tools, supported by real-time simulations
- Scalable control logic performances based on the choice of the CPU

Data integration among different automation software solutions

Smart Factory: manufacturing becomes intelligent

Ability of the smart factories to adapt to changing operating conditions and to sudden planning changes

- Fast access to production data
- Continuous production data diagnosis and analysis to obtain indications and results
- More information available for machine/plant operators, support staff, production planners and management for a better business management
- Condition monitoring: continuous monitoring of the machine / plant conditions
- Power monitoring: consumption analysis and research for a higher efficiency

1. Remote Assistance Solutions



UBIQUITY

UBIQUITY

A complete and safe software platform for remote assistance



In 2011 ASEM presented UBIQUITY, the innovative software platform for remote assistance and control.

The development idea came up to solve customer requests for an easy-to-use tool to install and setup machinery and, in particular, to manage post-sales service, phases during which customers often require modifications, customizations and support.

Designed for machine builders, the remote assistance and control solution UBIQUITY allows to operate on the remote system and its sub-networks as if it was in your own office.

Traditionally, the most challenging aspect of meeting such needs is the availability of qualified technical resources, that would need the gift of **ubiquity**.



The software solution UBIQUITY enables the access to remote supervision and control systems (based on Windows CE and Windows 32/64 operative systems) and to the automation devices (PLC, drive, etc), connected to the Ethernet and Serial sub-networks of the IPC/operator panel/controller/router, through a VPN (Virtual Private Network) based on proprietary technology optimized for industrial communication.

UBIQUITY does not require additional hardware and allows to operate in remote plants as if they were directly connected to your enterprise network. It enables technical support teams to solve any issue, eliminating the need for on-site assistance, dramatically reducing post-sale service costs.

This solution is particularly useful during machine setup and commissioning, to monitor remote applications, to modify and update software applications and remotely debug PLCs and other automation devices.

- What I can do with UBIQUITY**
- Remotely program, debug and update IPC/operator panel/controller/router on which UBIQUITY runtime is installed
 - Remotely program, debug and update PLC and automation devices connected to Ethernet and Serial sub-networks of IPC/operator panel/controller/router on which UBIQUITY runtime is installed
 - Malfunction Analysis
 - Software applications updates

- How it works**
- Uses a simple Internet connection
 - Creates a VPN between the remote assistance PC and the remote device activating sub-network access
 - Activates safety procedures with end-to-end sessions without any intermediate
 - Ensures reliability and service continuity thanks to a redundant and distributed server infrastructure

UBIQUITY

Value added for all automation devices

- Highlights**
- Remote control of systems installed on plants and machines, like IPCs, HMIs and controllers
 - Access to Ethernet and Serial devices connected to the IPC/HMI/controller/router sub-network
 - Application tools: file transfer, chat, task manager, multimonitor remote desktop support, RDP multiple sessions on Windows Server based remote systems
 - Proprietary VPN technology optimized for industrial communication with integrated protocol analyser
 - Mobile VPN for remote access from Android mobile devices
 - Available with the same features for Windows 32/64 and Windows CE platforms
 - No additional hardware required
 - SSL/TLS safe connection
 - Simple and easy-to-use interface
 - Distributed and redundant server infrastructure ensuring service continuity
 - Possibility to implement a private server infrastructure
 - SDK (Software Development Kit) for programming the activation of the Control Center functions also by external applications
 - Runtime with multiple connection support
 - Built-in firewall:
 - filter on VPN tunnel
 - Higher security and bandwidth control
 - Advanced user profiling and access control
 - Tracking of all Domain administration activities
 - Tracking of all session's activities
 - Internet sharing for LAN devices
 - Remote desktop via Web access
 - Automatic update of the runtime
 - IEC 62443-3 security certified
 - Two-factors authentication with ASEM Authenticator App for iOS and ANDROID
 - Security architecture with x.509 certificates for authentication and authorisation



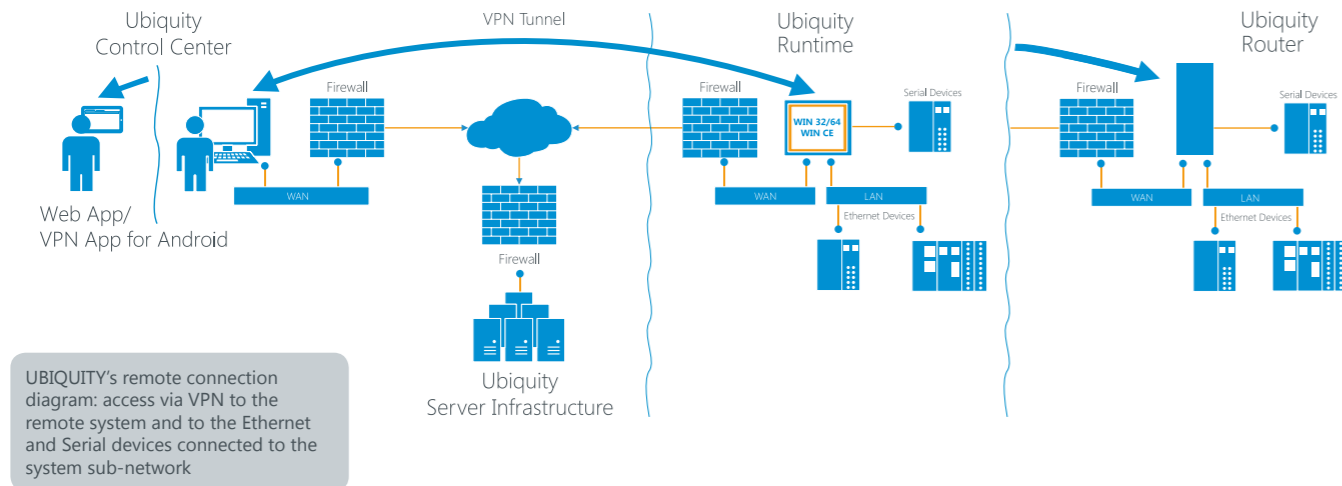
UBIQUITY is a simple and ready-to-use solution. Its installation does not require any ICT expertise in network and firewalls configuration. It has a user-friendly interface that enables access to remote systems (PLCs, HMIs, drives, etc.) with a simple click through a VPN optimized for industrial communications.

UBIQUITY adds huge value in ASEM supervision and control system, but it is also a solution delivered as a software component to install on ASEM IPCs and third parties hardware.

UBIQUITY is included in all ASEM Windows based HMIs, PACs and IPCs.

The solution allows transparent management of remote systems as if they were connected to the enterprise network and it does not require the support of network administrators for any NAT, proxy, firewall, public IP and reserved ports.

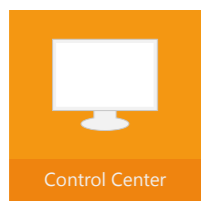
UBIQUITY The components



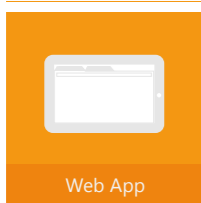
UBIQUITY's remote connection diagram: access via VPN to the remote system and to the Ethernet and Serial devices connected to the system sub-network

UBIQUITY software platform is made of the following components:
 → The Control Center, the UBIQUITY VPN mobile App and the Web App www. ubiquityweb.net are the client applications that allow accessing the Ubiquity Domain and managing users, accessible from devices and connections compatible with Windows 32/64 devices, Android devices

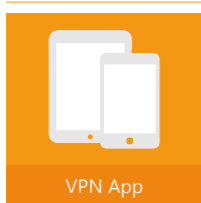
and any HTML5 compatible browser;
 → The Runtime available for Windows 32/64 and Windows CE operating systems installed on the devices on field, or integrated in the Ubiquity Routers;
 → The Server Infrastructure to implement the secure and fast end-to-end connection with the remote devices on field.



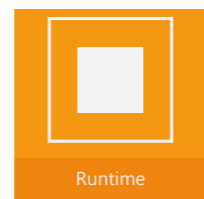
UBIQUITY Control Center
 Control Center is installed and executed on the remote assistance PC and allows to manage the domain, the users and their privileges, and the connection with remote devices.



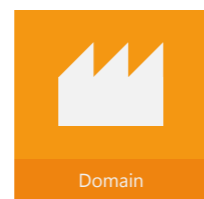
Web App
 The UBIQUITY web application allows, with a web browser, to access the desktop of the remote devices from PCs, tablets or smartphones.



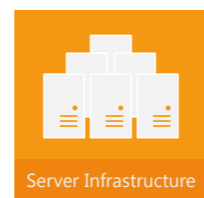
UBIQUITY VPN Android App
 UBIQUITY VPN App enables UBIQUITY VPN from Android devices to all runtimes, routers and their subnet devices



UBIQUITY Runtime
 The runtime is the software component installed and executed on the remote IPC/HMI/controller/router that supervises or controls the automation process. It requires neither additional hardware nor network configuration and it uses the existing Internet connection.



UBIQUITY Domain
 UBIQUITY Domain is the "customer account" to make use of UBIQUITY infrastructure and services.



UBIQUITY Server Infrastructure
 Communication between Control Center and Runtime is ensured by a redundant server infrastructure built and maintained by ASEM which uses state-of-the-art security technologies for data exchange such as SSL/TLS, public key cryptography, safe, fault tolerant and redundant server farms to secure data privacy and integrity.

Runtime versions

Runtime component is available in Basic and PRO versions for WinCE and WIN 32/64 operating systems. The Basic version provides access to the IPC/HMI/remote controller and provides remote-desktop, remote task manager, remote file manager

and chat with the remote operator. The PRO version enables also the access to all the automation devices (PLCs, drives, etc.) connected to the Ethernet or Serial subnetwork of the remote IPC/HMI/controller/router . The Pro licence is available

also as a portable licence, that can be moved up to 20 times to different devices. The Basic version is also available with "Concurrent Access", that allows a limited number of system that have no runtime licence to get connected.

UBIQUITY Runtime	Basic	Pro	Portable	B. Con.Acc.
Remote desktop (also multisession with Windows Server) file & task management, chat, screenshot	✓	✓	✓	✓
VPN to the remote device	✓	✓	✓	✓
VPN with access to the Ethernet sub-network of the remote system	-	✓	✓	-
VPN with access to the Serial sub-network of the remote system	-	✓	✓	-
VPN from a mobile device to remote system (UBIQUITY VPN Mobile licence required)	✓	✓	✓	✓
Integrated firewall	✓	✓	✓	✓
API to interface proprietary software applications	✓	✓	✓	✓
Runtime operations persistent log	✓	✓	✓	✓
Multiple connections from different Control Centers to a single Runtime	✓	✓	✓	✓
Multiple connections from a single Control Center to different Runtimes	✓	✓	✓	✓
Multiple connections to a limited number of systems (2/5) with no Runtime licence	-	-	-	✓
Structured Domain creation, users and remote devices management	✓	✓	✓	✓
Internet connection via PROXY for Control Center and Runtime	✓	✓	✓	✓
Local network operation without license	✓	✓	✓	✓
Runtime update procedure with automatic shutdown and restart of services *	✓	✓	✓	✓
Log & Audit of Domain administration activities	✓	✓	✓	✓
Log & Audit of session's activities	✓	✓	✓	✓
Internet sharing for LAN devices	-	✓	✓	-
Licence movable up to 20 times	-	-	✓	-
Aggiornamento automatico del runtime	✓	✓	✓	✓
Web access to the remote desktop	✓	✓	✓	✓
Multimonitor remote desktop support **	-	-	-	✓

* available only for Win CE licences only
 ** available only for Win 32/64 licences only

Domain types

UBIQUITY Domain is available in three different versions: Single Entity-Single Access, Single Entity-Multi Access and Multi Entity-Multi Access. Single Entity Domains are

accessible by users of one only company, Multi Entity Domains are accessible by users of different companies. Single Access Domains give access to UBIQUITY

infrastructure and services to one user at a time, Multi Access Domains give access to UBIQUITY infrastructure and services to more users at the same time.

	UBIQUITY Domain types		
	Single Entity-Single Access	Single Entity-Multi Access	Multi Entity-Multi Access
Domain accessible by	Users of one company	Users of one company	Users of more companies
Remote assistance services enabled for	One user per time	More users at the same time	More users at the same time

Server infrastructure

ASEM Server Infrastructure, for each customer related Domain, gives no limitation to the number of configurable users, devices, concurrent remote desktop and VPN sessions.



To provide an excellent service ASEM built a redundant and globally distributed server infrastructure that counts two farms in Europe (Munich and Amsterdam), two in the United States (western and eastern coast) one in South America (Brazil) and two in Asia (Singapore and Hong Kong).

Private Server Infrastructure

As ASEM provides a redundant and distributed Server infrastructure to manage UBIQUITY services,

it is also possible to replicate and build up a **private server infrastructure** managed autonomously.



Private Server

With the Private Server package, it is also possible to install a private server infrastructure in complete autonomy. The server application can be installed on dedicated systems or cloud servers. Two types are available: Primary Server and Secondary Server.

The **Primary Server** is the basic software package and provides authentication security and communications as the ASEM server infrastructure.

Primary Server:

- Data storage: authentication, permission and security management
- UBIQUITY Runtime licenses management
- Relay feature to implement end-to-end communication

The **Secondary Server** is an optional package with relay functionality, to improve and increase the connectivity performances. It is possible to buy several secondary server licences and install them in different locations worldwide.

Secondary Server (option):

- Relay feature to implement end-to-end communication
- You can install multiple instances to reduce latency and balance traffic load.

UBIQUITY Highlights



Security Certified

UBIQUITY obtained the security certification for Internet-based industrial communications. It has been certified in every component and confirms its full compatibility with the reference standards IEC 62443-3.

This certificate further confirms the value of UBIQUITY solution setting the highest security standard of the industry. **All versions are regularly certified.**



Industrial Security

UBIQUITY infrastructure uses the highest network security standards, such as:
 → SSL/TLS protocol via UDP or TCP
 → Two factors authentication with ASEM Authenticator App for iOS or Android

- Asymmetric cryptography and **X509 certificates** for authentication sessions
- Symmetric cryptography for data transmission
- Message Authentication Codes (MAC) for data integrity.

Proprietary VPN

Differently from VPNs based on the IP layer, UBIQUITY VPN works on the data-link layer bringing concrete advantages:

- Remote assistance PC becomes part of the remote host network using the same physical IP addresses
- Remote assistant can use broadcast-based protocols

→ It is not necessary to configure the gateway of the remotely accessed devices. The remote assistant connection appears as a locally connected IP.



Serial interfaces support

UBIQUITY installs a virtual serial port on the Control Center PC. This virtual serial

port can be mapped on a physical port of the remote device executing UBIQUITY Runtime.

Benefits:
 → Possibility to carry out supervision and diagnostics tasks on remote serial devices.



Multi-client

UBIQUITY Runtime supports multiple concurrent connections from different supervisors both with interactive session (remote

desktop, file transfer, etc) and in VPN. Control Center can activate multiple interactive sessions with different devices and only one VPN connection to a remote device.

Benefits:
 → Maximum productivity due to the possibility to operate simultaneously on the same system.

Full compatibility with the existing firewalls

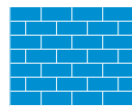
UBIQUITY Control Center and UBIQUITY Runtime connection are automatically configured

using outbound connections which are recognized as safe and therefore allowed by firewall policies.

Benefits:
 → No need to configure the end-user's firewall and network. Only an outbound connection is necessary.

→ UBIQUITY automatically uses enabled TCP and UDP protocols and can use HTTP, HTTPS or custom ports, ensuring compatibility with existing IT policies.

UBIQUITY Highlights



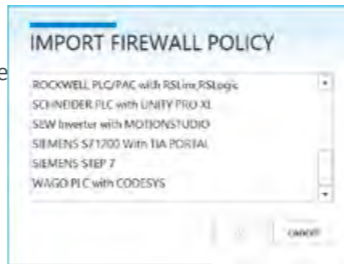
Integrated firewall

UBIQUITY's integrated firewall allows to control communication packets passing through the VPN. Introducing firewall policies, it is possible to filter Ethernet datagrams depending on communication protocols and target addresses. The server infrastructure provides a library of policies that can be imported into

the Domain and applied to devices and folders. Filtering rules can be assigned to single users or groups of users.

Benefits:

- Increased security and bandwidth control
- Increased flexibility in access permissions
- Possibility to limit a user (or users group) to run only a certain number of software tools



Access profiling and control

UBIQUITY allows the creation of an unlimited number of users, user groups, device groups, each with different access rules. Permissions can be flexibly configured for each user, up to the single device or folder. UBIQUITY provides 4 different user profiles: **Administration** enables folders and users management, **Device Installer** allows to add new devices in the Domain, **Network security** enables configuration and set up of

Firewall rules, **Remote access** allows to practice remote access sessions.

Benefits:

- Users can implement their own organizational structure (made up of users, administrators, power-users, third parties, limited users, etc.) to reach in a flexible and controlled way all customers around the world
- Access to remote devices is properly secured and restricted to the required personnel.



Internet connectivity sharing with LAN devices

Internet connectivity can be shared with specific devices of the LAN network:

Benefits:

- Internet access from laptops or IP phones connected to the LAN network
- Usage of UBIQUITY runtime services on LAN devices
- Access to the web servers of LAN devices

Automatic updates

With UBIQUITY it is now immediate to get information about the availability of an update for UBIQUITY Runtimes and UBIQUITY

Routers selecting which devices need to be updated and when. Updates can be executed immediately or scheduled within a specified time

interval. The process runs in safe mode and without the need for any presence on the field. In the same way, also UBIQUITY Control Center

supports notification for updates availability, in order to keep it always aligned with the latest release.

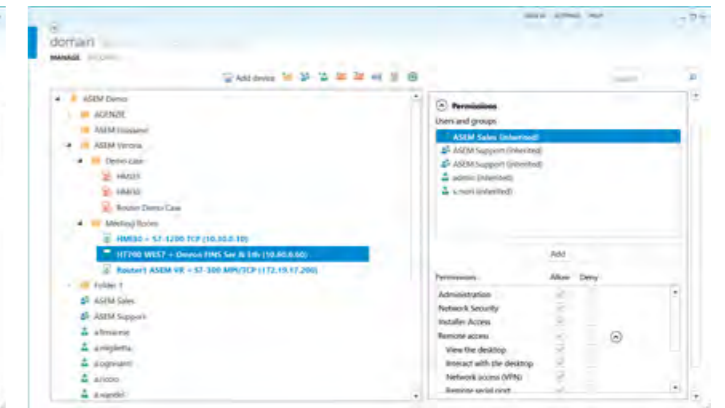
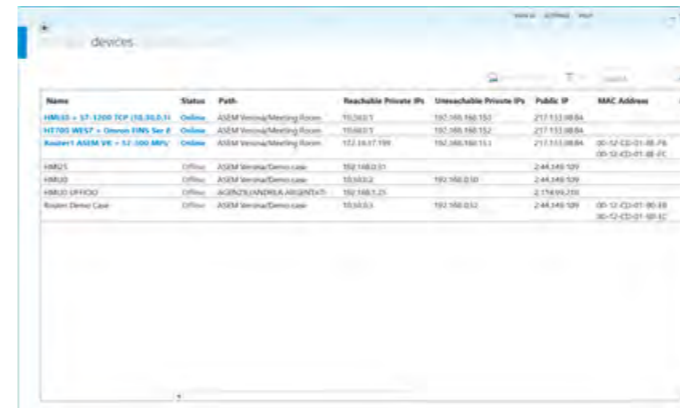
Modern user interface

Control Center provides an intuitive graphic interface based on Modern-UI standards.

The design presents additional controls and views, as the table view that enables the "Search" function using the text field on the right of

the tree view that gives users (or groups of users) or device (directory) information.

Benefits:
 → UBIQUITY Control Center is easy, clear and intuitive
 → Users' daily operations are simplified and immediate.



SDK Control Center

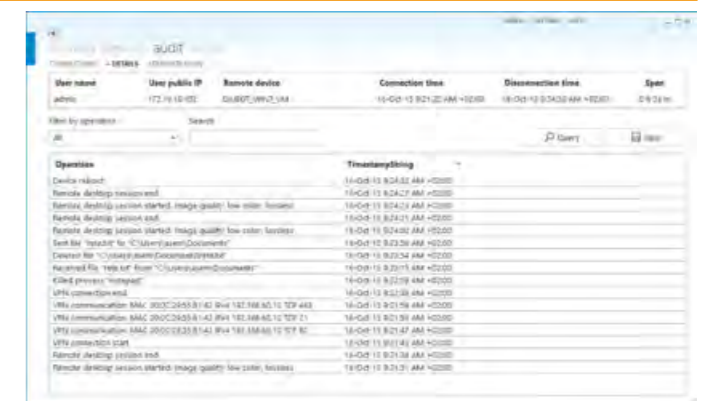
With the SDK (Software Development Kit) it is possible to program the activation of Control Center functions also via external applications. Control Center SDK is made of Assembly.NET components and a user manual for the

usage of the API (Application Programming Interface) with the related code examples. **With the available interfaces you can execute the following tasks:**
 → Domain login/logout
 → Browse domain
 → Connect/disconnect remote device

- Connect/disconnect VPN
- Connect/disconnect virtual serial port
- File transfer to and from the remote device
- Launch application on the remote device
- End process and restart

Log and Audit of Domain and sessions' activities

→ Tracking of all Domain Administration activities with a simple audit tool
 → Tracking of all session activities: all activities and chat contents are registered for 30 days and accessible by domain administrators.



UBIQUITY Highlights



Remote desktop

Control center includes a remote desktop function.

Benefits:

→ No need to activate RDP services or to install optional utilities like VNC.



File exchange

Control Center includes a complete tool to perform remote files download and upload.

Benefits:

→ No need to open shared folders or to install optional utilities like FTP servers.



Statistics and Audit

UBIQUITY records and stores all the remote access activities on the Domain.

Benefits:

→ The network administrator can verify anytime the post-sales support workload, the

accuracy of the jobs carried out and get statistics for customers, PCs and operators.



Chat

Control Center and Runtime include a chat.

Benefits:

→ Instead of using the phone to communicate with remote operators, the user can simply take advantage of UBIQUITY chat reducing costs.



Cloud-based accessibility

UBIQUITY domain is registered on the Cloud. This architectural paradigm allows service continuity and data safety.

Benefits:

→ Wherever the user is located, he can launch Control Center getting access to remote machines worldwide.



Full support of Embedded platforms

UBIQUITY Runtime is available for the following operating systems:

→ Windows XP, 7, 10 (32 and 64 bit)

→ Windows Embedded Standard 2009, Windows Embedded Standard 7E and 7P
→ Windows CE 6.0, Windows Embedded Compact 7.0

Connectivity quality measurement

UBIQUITY provides a simple function that measures connectivity quality on both local and remote network. Performances are measured in terms of latency time, jitter and packet drop.



Requirements

The following tables list the minimum hardware, software and network requirements for the correct installation and usage of UBIQUITY.

Control Center		
SW Requirements	Operating System	HW Requirements
.Net Framework 4.0 Client Profile	Windows 7 32-bit and 64-bit	At least Celeron 1.6 GHz with 512 MB RAM
	Windows 10	
	Windows Server 2008 and Server 2008 R2	
	Windows Server 2012 and Server 2012 R2	

Runtime		
SW Requirements	Operating System	HW Requirements
.Net Compact Framework 3.5	Windows CE 6.0 (x86)	256 MB RAM
	Windows Embedded Compact 7 Pro (ARM, x86)	At least CPU 500 MHz
.NET Framework 4.0 Client Profile (distributed with setup)	Windows XP SP3	512 MB RAM At least CPU 500 MHz
	Windows Embedded Standard 2009 (XPe)	
	Windows Embedded Standard 7 (7E and 7P) 32-bit and 64-bit	
	Windows 7 32-bit and 64-bit	
	Windows 10, Windows 10 IoT Enterprise	
	Windows Server 2008 and 2008 R2	
Windows Server 2012 and 2012 R2		

Private Servers		
Server	Hosting	Software
Primary server	2 public IP addresses, one of them associated to an Internet Domain name	Windows Server 2008 R2 SP1 x64 Windows Server 2012 R2 x64
Secondary server	1 public IP address	SQL Server 2012 or later, Express edition or greater .NET Framework 4.6.1 Client Minimum web server: Internet Information Service (IIS) 7.5 or later .NET Core Hosting Bundle SMTP Server SSL certificate

UBIQUITY Routers

UBIQUITY Routers

Remote access and monitoring have no limits



UBIQUITY Routers complete the range of Remote Assistance Solutions with a combined hardware + software solution that ensures remote access and remote monitoring functionalities on every automation device even with extended temperature range.

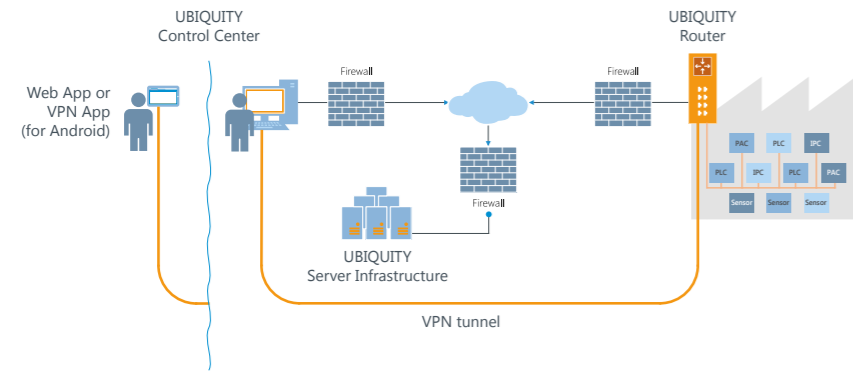
With the optional built-in 2G/3G/4G-LTE modem it is possible to reach and monitor also plants and automation networks without a wired Internet connection.

UBIQUITY software creates a VPN between the Control Center tool installed on the supervisor PC and the router enabling access to automation devices connected via Ethernet and Serial ports. The features of Premium HMI, ASEM's HMI software, enable additional remote monitoring functionalities that allow RM10 and RM11 to directly access controller's memory and perform data sampling, archiving and monitoring, dispatch of alerts and notifications.

UBIQUITY Routers bring remote assistance services on plants and machinery where it is not possible to install the UBIQUITY software solution, as automation systems with HMI/IPC/controller with operating system other than WIN 32/64 and WIN CE, machinery controlled only by serial devices without Ethernet interface and even machines and plants without a wired Internet connection.

RK10 / RK11

Remote Access Industrial Routers



RK10
RK10 ET

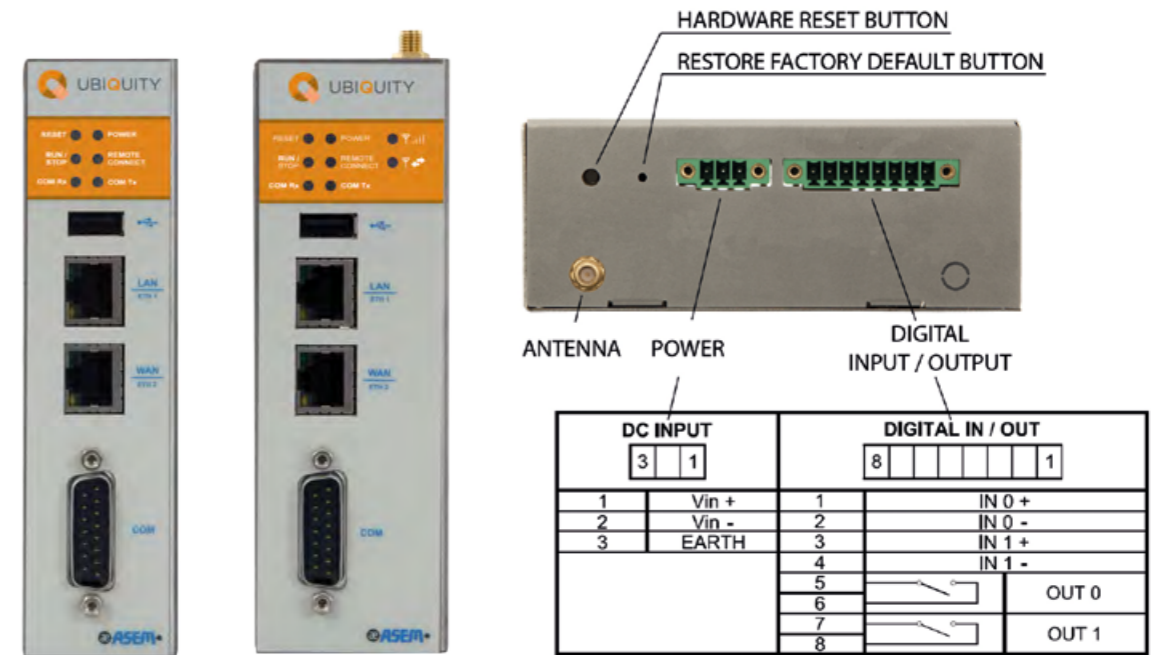
RK11
RK11 ET

RK10 and RK11 systems and the respective extended temperature range ET versions are dedicated to remote assistance based on a 1 GHz ARM Cortex A8 processor enclosed in a "book mount" stainless steel case for DIN rail or wall mounting, with 9÷36 VDC power supply range. RK families have one 10/100 Mbps Ethernet WAN port for Internet connection, one 100 Mbps Ethernet LAN for automation devices connection, an isolated serial interface RS 232/422/485 and one USB 2.0 port.

The systems include one 24 VDC digital input for the security key activation that activates the router also from remote and one 24 VDC digital input for the remote reset function. RK10 and RK11 include also a low voltage relay output to remote the "UBIQUITY RK enabled for WAN connection" signal and a relay output to remote the "ongoing remote assistance service" signal. RK11 family integrates a built-in 2G/3G/3G+ or 2G/3G/4G-LTE pentaband modem compatible with cellular networks worldwide.

Highlights

- UBIQUITY software creates a VPN between the Control Center PC and the Router granting access to devices connected via Ethernet and Serial ports
- Debug, programming and update of the automation devices connected to the RK10/11 via Ethernet and Serial interfaces
- Proprietary VPN technology designed for Industrial communication
- Immediate setup and configuration
- Firewall friendly
- RK11 systems integrate a built-in 2G/3G/3G+ or 2G/3G/4G-LTE modem to access machines and plants without a wired Internet connection



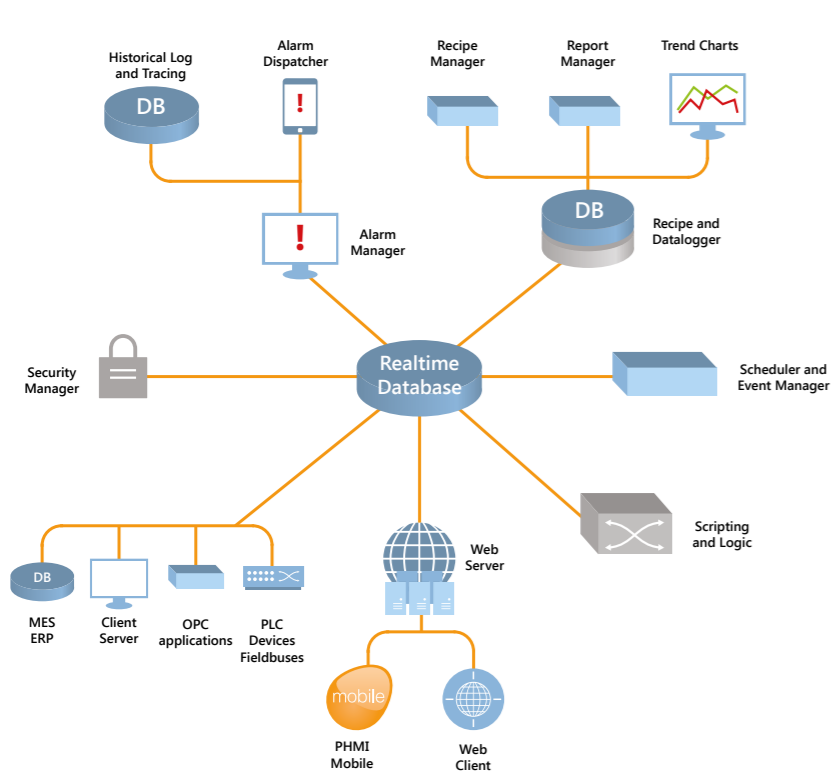
RK10
RK10 ET

RK11
RK11 ET

		RK10 / RK10 ET	RK11 3G / RK11 ET	RK11 4G/LTE	RK11 4G/LTE AM
CELLULAR NETWORK	Standard	-	2G/3G/3G+ + EDGE/HSPA up to 5,76Mbps upload / 21,6Mbps download	2G/3G/4G LTE up to 50Mbps upload / 100Mbps download	3G/4G LTE up to 50Mbps upload / 100Mbps download
	Regions		All Continents	Europe, Latin America, Asia, Africa, Oceania	North America, Latin America
	Antenna		1 x SMA connector		
	SIM		1 x SIM card socked push-push type		
REMOTE ASSISTANCE SW		ASEM UBIQUITY Router Runtime			
O.S. INSTALLED		Microsoft Windows Embedded Compact 7 Pro			
CASE	Material	Stainless Steel			
	Mounting	DIN rail book mounting holders, wall book mounting kit included			
	Dimensions	36x138x116 mm	45x138x116 mm		
PROTECTION GRADE		IP20			
PROCESSOR		ARM Cortex A8 processor i.MX535 1 GHz			
	ET version	ARM Cortex A8 processor i.MX537 800 MHz			
SYSTEM MEMORY - RAM		1GB DDR3 soldered			
MASS STORAGE		256 MB Ready-Only NAND-Flash for operating system and runtime			
		4 GB eMMC (Solid State Disk) 8bit, file system organization			
LAN		1 x Ethernet 100Mbps (RJ45 - LAN) 1 x Ethernet 10/100Mbps (RJ45 - WAN)			
USB		1 x USB 2.0 (Type-A)			
SERIAL		1 x RS-232/422/485 (DB15M) isolated			
DIGITAL INPUT	IN0	Security key for WAN connection activation. Function managed by Control Center			
	IN1	UBIQUITY Router software reset			
	Type	0÷24VDC, 500V isolated			
DIGITAL OUTPUT	OUT0	UBIQUITY Router WAN enabled connection signal			
	OUT1	Remote assistance service running signal			
	Type	Output with relay 200mA@24VDC max for contact (N.O. - normally open)			
BUTTONS		UBIQUITY Router hardware reset UBIQUITY Router factory default restore			
POWER SUPPLY INPUT		24VDC (9÷36 VDC)			
OPERATING TEMPERATURE		0°C ÷ +50°C			
	ET version	-20°C ÷ +70°C	-20°C ÷ +60°C		
APPROVALS		CE, RED, cULus listed (61010)			

RM10 / RM11

Remote Access and Monitoring Industrial Routers



RM10
RM10 ET

RM11
RM11 ET

RM10 and RM11 systems and the respective extended temperature versions ET add remote monitoring functionalities to the UBIQUITY RK families providing a complete solution for applications where remote access needs to be supported by constant data monitoring. RM solutions provide flexible data monitoring and data collection functionalities managing efficiently real-time data, historical archives and instant notifications. Data is stored in the local memory of the RM systems and UBIQUITY Control Center provides an easy way to export data and monitor the application from remote. Data monitoring features

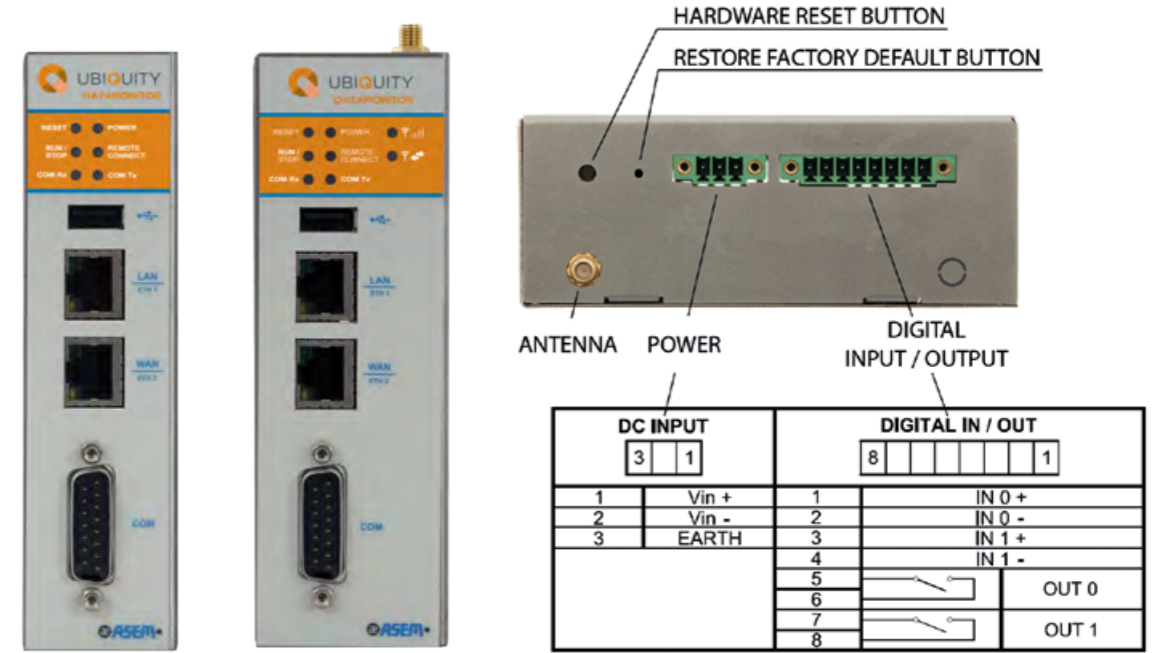
include alarm notifications via e-mail and SMS. Premium HMI RM Runtime provides compatibility with PLC and controllers protocols allowing RM systems to connect directly to the PLC's memory for data acquisition. Data gateway is also supported and RM families can be programmed to transfer data between different communication drivers. UBIQUITY RM families provide also VBA scripting functions that extend application flexibility providing a comprehensive solution to all common needs of a data monitoring device. Furthermore, RM families allow graphic screens

programming and provide a web client that enables Web and Mobile HMI visualization of local screens via UBIQUITY Control Center and web browsers. HMI screens are also accessible from the local Wi-Fi network using the Premium HMI Mobile App for iOS and Android devices. RM11 family integrates a built-in 2G/3G/3G+ or 2G/3G/4G-LTE pentaband modem compatible with cellular networks worldwide. RM families are a full-featured remote monitoring solution that leverages on the innovative remote assistance solution UBIQUITY and Premium HMI advanced functionalities.

Highlights

In addition to RK families features, RM10 and RM11 provide:

- Flexible Scripting with integrated VBA Engine and multi-threading support
- Web and Mobile HMI using UBIQUITY Control Center, web browser or Premium HMI Mobile App
- Data logging (with data export procedure)
- Alarms management
- SMS alarm and notification dispatcher based on SMPP protocol
- Recipe management
- Integrated gateway for multiple PLC drivers communication
- Programmable with Premium HMI Studio
- RM11 systems integrate a built-in 2G/3G/3G+ or 2G/3G/4G-LTE modem to access machines and plants without a wired Internet connection



RM10
RM10 ET

RM11
RM11 ET

		RM10 / RM10 ET	RM11 3G / RM11 ET	RM11 4G/LTE	RM11 4G/LTE AM
CELLULAR NETWORK	Standard	-	2G/3G/3G+ + EDGE/HSPA up to 5,76Mbps upload / 21,6Mbps download	2G/3G/4G LTE up to 50Mbps upload / 100Mbps download	3G/4G LTE up to 50Mbps upload / 100Mbps download
	Regions		All Continents	Europe, Latin America, Asia, Africa, Oceania	North America, Latin America
	Antenna		1 x SMA connector		
	SIM		1 x SIM card socked push-push type		
REMOTE ASSISTANCE SW		ASEM UBIQUITY Router Runtime			
REMOTE MONITORING SW		ASEM Premium HMI RM Runtime			
O.S. INSTALLED		Microsoft Windows Embedded Compact 7 Pro			
CASE	Material	Stainless Steel			
	Mounting	DIN rail book mounting holders, wall book mounting kit included			
	Dimensions	36x138x116 mm	45x138x116 mm		
PROTECTION GRADE		IP20			
PROCESSOR		ARM Cortex A8 processor i.MX535 1 GHz			
	ET version	ARM Cortex A8 processor i.MX537 800 MHz			
SYSTEM MEMORY - RAM		1GB DDR3 soldered			
MASS STORAGE		256 MB Ready-Only NAND-Flash for operating system and runtime 4 GB eMMC (Solid State Disk) 8bit, file system organization			
LAN		1 x Ethernet 100Mbps (RJ45 - LAN) 1 x Ethernet 10/100Mbps (RJ45 - WAN)			
USB		1 x USB 2.0 (Type-A)			
SERIAL		1 x RS-232/422/485 (DB15M) isolated			
DIGITAL INPUT	IN0	Security key for WAN connection activation. Function managed by Control Center			
	IN1	UBIQUITY Router software reset			
	Type	0÷24VDC, 500V isolated			
DIGITAL OUTPUT	OUT0	UBIQUITY Router WAN enabled connection signal			
	OUT1	Remote assistance service running signal			
	Type	Output with relay 200mA@24VDC max for contact (N.O. - normally open)			
BUTTONS		UBIQUITY Router hardware reset UBIQUITY Router factory default restore			
POWER SUPPLY INPUT		24VDC (9÷36 VDC)			
OPERATING TEMPERATURE		0°C+ +50°C			
ET version		-20°C ÷ +70°C	-20°C ÷ +60°C		
APPROVALS		CE, RED, cULus listed (61010)			

RK20 / RK21 / RK22 [new]

Remote Access Industrial Routers



RK20 RK21 RK22

RK20, RK21 and RK22 systems, with extended temperature range, represent a standalone book mounting solution for DIN rail or wall mounting, dedicated to remote assistance.

RK20, RK21 and RK22 are based on a 1 GHz ARM Cortex A7/ M4 (i.MX7) processor enclosed in an aluminium case.

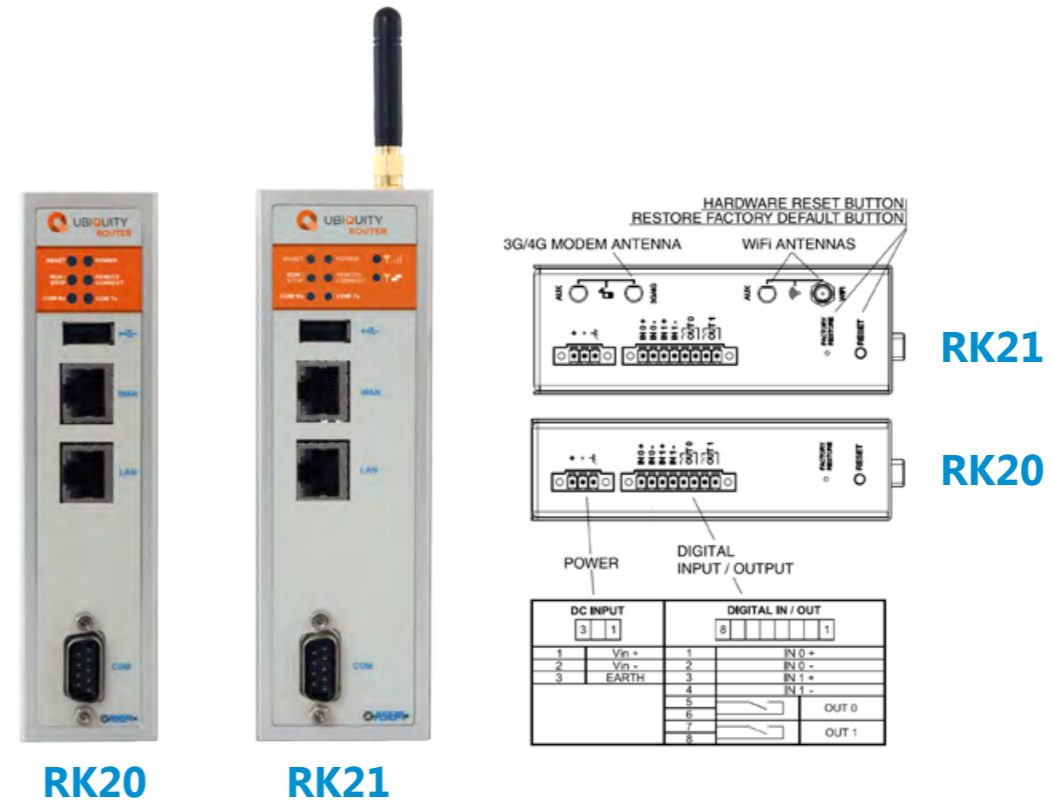
RK2x routers have two 10/100/1000Mbps Ethernet ports, for Internet connection and for automation devices connection, an isolated multistandard interface and one USB 2.0 port.

The systems have an isolated 9÷34 VDC power supply and include one 24 VDC digital input for the security key activation that activates the router also from remote and one 24 VDC digital input for the remote reset function.

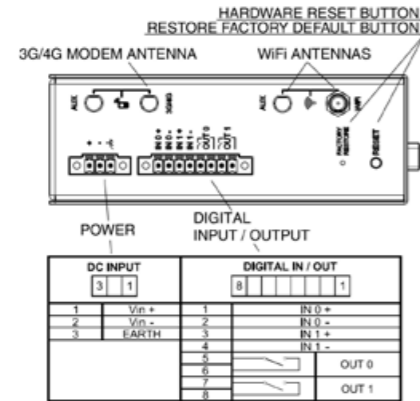
They include also a low voltage relay output to remote the "UBIQUITY RK enabled for WAN connection" signal and a relay output to remote the "ongoing remote assistance service" signal. RK21 and RK22 can integrate a built-in 2G/3G/4G-LTE pentaband modem compatible with cellular networks worldwide and/or a Wi-Fi adapter. RK22 also includes a built-in 4-port Ethernet switch.

Highlights

- UBIQUITY software creates a VPN between the Control Center PC and the Router granting access to devices connected via Ethernet and Serial ports
- Debug, programming and update of the automation devices connected to the router via Ethernet and Serial interfaces
- Proprietary VPN technology designed for Industrial communication
- Immediate setup and configuration
- Firewall friendly
- RK21 and RK22 systems can integrate a built-in 2G/3G/4G-LTE modem to access machines and plants without a wired Internet connection
- RK22 integrates a 4 port Ethernet switch



		RK20	RK21 Wifi	RK21 3G	RK21 4G/LTE	RK21 4G/LTE AM
CELLULAR NETWORK	Standard	-	-	2G/3G/3G + EDGE/HSPA up to 5,76Mbps upload / 21,6Mbps download	2G/3G/4G LTE up to 50Mbps upload / 100Mbps download	3G/4G LTE up to 50Mbps upload / 100Mbps download
	Regions	-	-	All Continents	Europe, Latin America, Asia, Africa, Oceania	North America, Latin America
	Antenna	-	-	1 x SMA-F connector		
	SIM	-	-	1 x SIM card socket push-push type		
Wifi	Standard	-	IEEE 802.11 a/b/g/n (on "WiFi" models only)			
	Features	-	Client / Access point (on "WiFi" models only)			
	Security	-	WPA2 (on "WiFi" models only)			
	Rx Sensitivity	-	802.11a: -73dBm / 802.11g: -74dBm / 802.11n(2,4GHz): -72dBm@HT20, -69dBm@HT40 / 802.11n(5GHz): -69dBm@HT20, -68dBm@HT40 (on "WiFi" models only)			
Antenna	-	2 x RP-SMA-F (on "WiFi" models only)				
REMOTE ASSISTANCE SW	ASEM UBIQUITY Router Runtime					
CASE	Material	Aluminium				
	Mounting	DIN rail book mounting holders, wall book mounting kit included				
	Dimensions	36x138x116 mm	45x138x116mm			
PROTECTION GRADE	IP20					
PROCESSOR	ARM Cortex A7/M4 processor i.MX 7Dual 1GHz					
SYSTEM MEMORY - RAM	1 GB DDR3L soldered					
MASS STORAGE	8 GB eMMC MLC (Solid State Disk), 8bit file system organization					
LAN	1 x Ethernet 10/100/1000Mbps (RJ45 - LAN) 1 x Ethernet 10/100/1000Mbps (RJ45 - WAN)					
USB	1 x USB 2.0 (Type-A)					
SERIAL	1 x RS232/422/485 (DB9M) isolated					
DIGITAL INPUT	IN0	Security key for WAN connection activation. Function managed by Control Center				
	IN1	UBIQUITY Router software reset				
	Type	0÷24VDC, 500V isolated				
DIGITAL OUTPUT	OUT0	UBIQUITY Router WAN enabled connection signal				
	OUT1	Remote assistance service running signal				
Buttons	Output with relay 200mA@24VDC max for contact (N.O. - normally open)					
BUTTONS	UBIQUITY Router hardware reset UBIQUITY Router factory default restore					
POWER SUPPLY INPUT	12/24VDC (9÷34VDC) isolated					
OPERATING TEMPERATURE	-20°C÷+65°C	-20°C÷ +60°C			-20°C÷ +65°C -20°C÷ +60°C with Wifi	
APPROVALS	CE, RED, cULus listed (61010)					



RK22

RK22

		RK22	RK22 3G	RK22 4G/LTE	RK22 4G/LTE AM
CELLULAR NETWORK	Standard	-	2G/3G/3G + EDGE/HSPA up to 5,76Mbps upload / 21,6Mbps download	2G/3G/4G LTE up to 50Mbps upload / 100Mbps download	3G/4G LTE up to 50Mbps upload / 100Mbps download
	Regions		All Continents	Europe, Latin America, Asia, Africa, Oceania	North America, Latin America
	Antenna		1 x SMA-F connector		
	SIM		1x SIM card socket push-push type		
WiFi	Standard	IEEE 802.11 a/b/g/n (on "WiFi" models only)			
	Features	Client / Access point (on "WiFi" models only)			
	Security	WPA2 (on "WiFi" models only)			
	Rx Sensitivity	802.11a: -73dBm / 802.11g: -74dBm / 802.11n(2,4GHz): -72dBm@HT20, -69dBm@HT40 / 802.11n(5GHz): -69dBm@HT20, -68dBm@HT40 (on "WiFi" models only)			
Antenna	2 x RP-SMA-F (on "WiFi" models only)				
REMOTE ASSISTANCE SW		ASEM UBIQUITY Router Runtime			
CASE	Material	Aluminium			
	Mounting	DIN rail book mounting holders, wall book mounting kit included			
	Dimensions	45x138x116mm			
PROTECTION GRADE		IP20			
PROCESSOR		ARM Cortex A7/M4 processor i.MX 7Dual 1GHz			
SYSTEM MEMORY - RAM		1 GB DDR3L soldered			
MASS STORAGE		8 GB eMMC MLC (Solid State Disk), 8bit file system organization			
LAN		1 x 4 ports unmanaged Ethernet switch 10/100/1000Mbps (RJ45 - LAN) 1 x Ethernet 10/100/1000Mbps (RJ45 - WAN)			
USB		1 x USB 2.0 (Type-A)			
SERIAL		1 x RS232/422/485 (DB9M) isolated			
DIGITAL INPUT	IN0	Security key for WAN connection activation. Function managed by Control Center			
	IN1	UBIQUITY Router software reset			
	Type	0÷24VDC, 500V isolated			
DIGITAL OUTPUT	OUT0	UBIQUITY Router WAN enabled connection signal			
	OUT1	Remote assistance service running signal			
	Type	Output with relay 200mA@24VDC max for contact (N.O. - normally open)			
BUTTONS		UBIQUITY Router hardware reset UBIQUITY Router factory default restore			
POWER SUPPLY INPUT		12/24VDC (9÷34VDC) isolated			
OPERATING TEMPERATURE		-20°C÷65°C -20°C÷+60°C with WiFi or 3G modem			
APPROVALS		CE, RED, cULus listed (61010)			





2. HMI Solutions

HMI Solutions

Solutions satisfying all your automation requirements



Industrial machinery design and development time reduction.

Analysis demonstrate that software development costs account for over 80% on the costs of automation design. This is the reason why it is crucial to make use of design tools capable of saving time and money in development, accompanied and supported by a company like ASEM, acknowledged for the excellence of its customer service and technical support.

Openness and flexibility to meet the specific requirements of final customers.

Today machine manufacturers need «Open & Standard» software solutions providing a high level of flexibility in adapting applications to specific customer needs, protecting investments and know-how.

Perfect integration of Hardware and Software.

All ASEM software solutions are integrated in hardware systems designed, industrialized and entirely manufactured in company facilities and plants. The technological mastery of all the system components guarantees the high-quality level and the perfect integration between Hardware and Software platforms.



UNIQO HMI based Solutions



With UNIQO HMI, ASEM offers the market "Full OPC UA" HMI systems, based on a fully modular architecture to develop ergonomic and intuitive HMI applications, with an unprecedented user experience.

The UNIQO HMI platform is based on cross-platform technologies, allowing cross-sectional applications on Windows and Linux operating systems. Also Android and iOS mobile operating systems will be supported in future, which run on x86 or ARM based hardware, always ensuring top performance. UNIQO HMI fully supports the OPC UA standard specification, that allows to create dynamic client/server architectures, in which HMI systems alternately take the role of generator and user of a large range of information. UNIQO HMI projects are totally dynamic since everything that can be done at design

time with the "Q Studio" environment, can also be done at runtime through default commands and/or through application logics written in C#. With UNIQO HMI it is possible to create responsive interfaces with innovative graphic design tools. In UNIQO HMI, everything that is designed becomes an object, with immediate advantages in terms of modularity and reusability of applications that were developed according to these criteria. It is unique and innovative also in the business model, offering the customers the highest flexibility to reach the best performance/price ratio.

Premium HMI based Solutions



With the HMI Solutions based on Premium HMI software platform, ASEM provides the market with high level HMI systems with a powerful and flexible development tool to implement open and scalable user interface projects.

Transversality is an important strength of Premium HMI, as it allows the same project to be used either on HMI based on ARM or x86 platforms or with WinCE or WIN 32/64 Runtime, without the need to modify or change the settings of Premium HMI Studio development tool. This feature

is obviously appreciated by machine manufacturers who know the burdens of investments in software design and, in this way, can concentrate their focus on developing the distinctive features of their machinery.

Integrated remote assistance in all HMI solutions

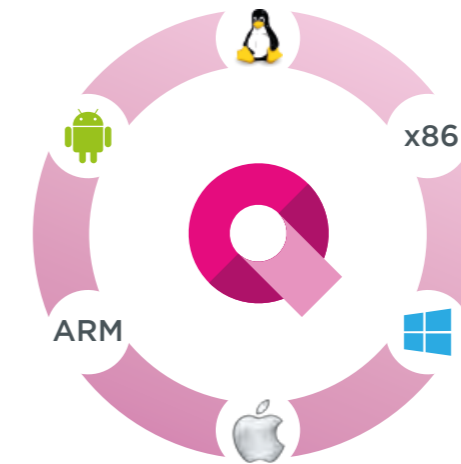


To make its solutions more competitive, ASEM has decided to integrate the innovative remote assistance platform UBIQUNITY in all HMI

families, making it possible to access the system and its Ethernet and Serial sub-networks from remote.

UNIQUO HMI

UNIQUO HMI is a revolution



Software and documentation download: uniqohmi.asem.it

New technologies and the Industrial IoT are driving the Industry 4.0 revolution

UNIQUO HMI

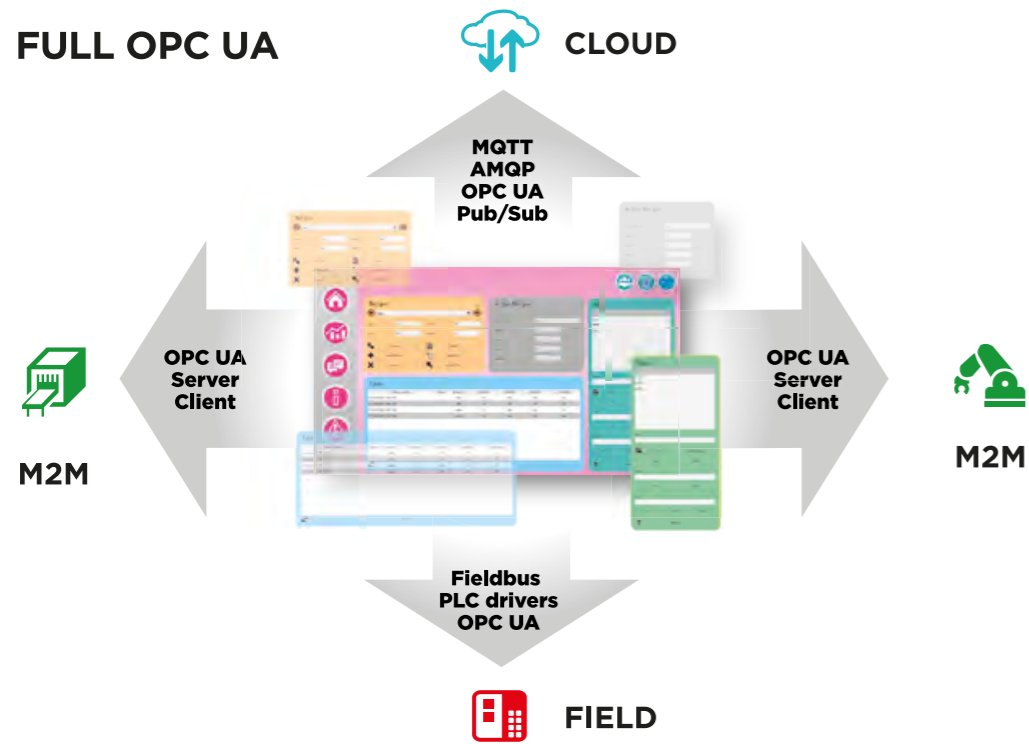
Inspired by machine builders and their needs for innovative, flexible and powerful visualization software, ASEM has developed UNIQUO HMI. A completely modular and platform-independent software whose components have been designed for the easy and intuitive development and programming of industrial applications. Regardless of hardware and software platforms, UNIQUO HMI applications can be run on ARM and x86 architectures as well as on Linux and Windows operating systems providing an unprecedented user experience.

Compliant with OPC UA, the industry 4.0 standard, UNIQUO HMI can communicate with every automation device. Thanks to the integration of state-of-the-art technologies and object-oriented programming, the development effort is significantly reduced.

UNIQUO HMI is "Full OPC UA"

Based on the OPC UA standard, UNIQUO HMI is fully compliant to the OPC UA specifications. This allows dynamic OPC UA client/server architectures to be created in which the systems take turns in the role of producers and consumers of the most diverse types of information. With UNIQUO HMI, OPC UA can be used for data acquisition from the field, for M2M communication, for information exchange with MES/ERP business management systems and for connection to cloud services. In a system with UNIQUO HMI, you can share not only the data, but also the functions of the application, so that an external OPC UA client can actively interact with all functions of the project, such as user configuration, recipes or even the graphic resources of the screens.

UNIQUO HMI components



UNIQUO HMI offers new, unprecedented possibilities for the dynamic and flexible implementation/programming of visualization projects.

Required components and elements can be adapted or even added at any time during runtime.

It is also possible to increase standard platform functionalities, using C# programming to customize and integrate the applications.



Framework

Q PLATFORM

The Q PLATFORM includes all necessary software components for the realization of industrial automation applications. These components provide all common functions including user authentication and profiling, data history, event management, database connection, etc..



Studio

Q STUDIO

Q STUDIO is the innovative Integrated Development Environment (IDE) with a visual programming interface, designed for simplifying and optimizing the programming efforts to realize unique HMI applications.

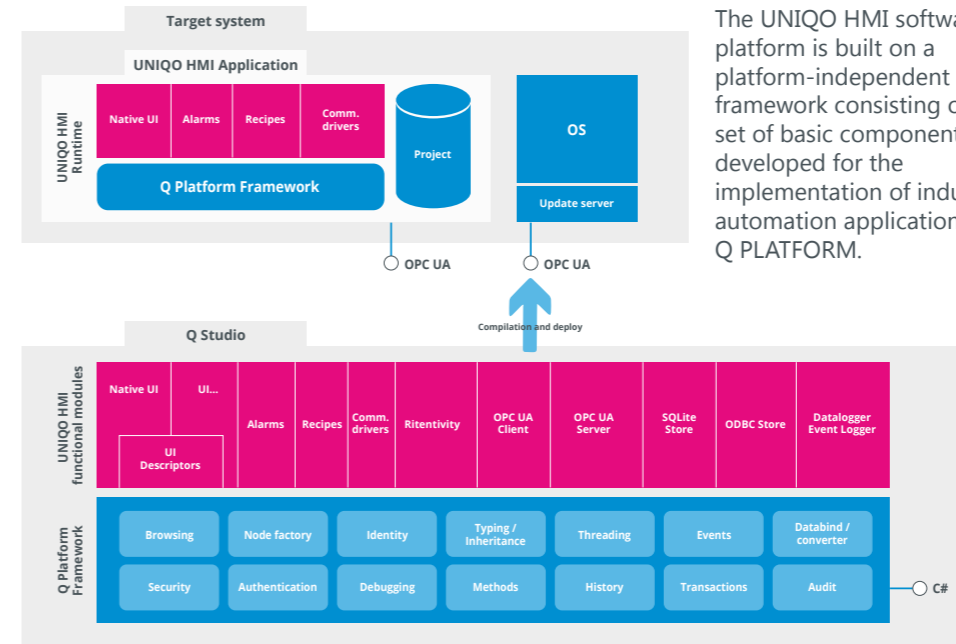


Runtime

UNIQUO HMI Runtime

UNIQUO HMI RUNTIME is the software component that executes the HMI projects developed with Q STUDIO on the target system.

UNIQUO HMI architecture



The UNIQUO HMI software platform is built on a platform-independent framework consisting of a set of basic components developed for the implementation of industrial automation applications, the Q PLATFORM.

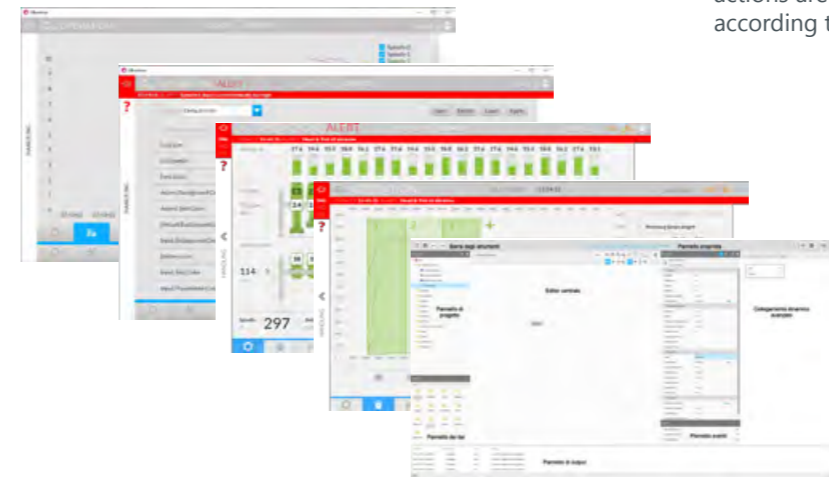
The UNIQUO HMI "Function Modules" are based on these basic components of the framework, which also provides C# interfaces for an efficient access to its resources. The applications are developed with the Q STUDIO development environment. The runtime components which are required on the target system are automatically recognized, selected and activated by the development environment.

The development environment (IDE) consists of the following elements.

- The **Toolbar** provides the basic functions and operations for project development.
- The **Project Tree** displays the elements and folders used in the project.

- The **Type Window** displays the instantiated objects divided into categories.
- The **Properties Window** offers the possibility to modify and define elements, objects and dynamic links.
- In the **Event Window**, actions are configured according to the events.

- The **Central Editor** is the area where the user implements the visualization using graphical objects.
- The **Output Window** displays informative messages about possible errors and warnings in the development environment.
- Advanced dynamic links allow the implementation of advanced relationships (transformations) to add dynamic properties to various objects.



Why choosing **UNIQO HMI**



Responsive and modern interfaces

With UNIQO HMI, projects are no longer structured in pages, but in so-called containers, which automatically adapt the format and positioning of the objects to the alignment and resolution of the display. Object containers enable the automatic arrangement of elements in rows, columns or a matrix and also enable the use of multitouch gestures.



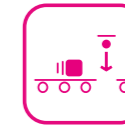
Object-oriented programming and modular applications

In UNIQO HMI you can define models (classes or types) for any object of any complexity, independent if they are graphical or not. This enables the definition of logical and functional modules working as models (templates) which can be instantiated at design time or at runtime according to the requirements of the specific application. The ability to make project changes at runtime is particularly useful during the commissioning phase of a machine.



Automatic management of international settings

UNIQO HMI manages the international localization settings of OPC UA for the realization of multilingual projects. If the project is used by operators of different regions and languages, the local settings, e.g. number separation, decimal number, time format and unit of measurement are automatically adapted.



Live" changes of the project, even remotely, and retentiveness

Using the "connected" mode ("live mode"), the Q STUDIO development environment can connect to the current project on the target system. A user with authorized access can safely change and update all functions of the project in real time without the need for time-consuming file transfers or machine downtime. The changes are automatically detected and stored in a separate memory area, preserving the original project for recovery at any time.



Automatic interchangeability of the connected PLC

In UNIQO HMI, the concept of the "data context", i.e. the set of information to which an object refers, is used everywhere and applies to all objects (graphical and non-graphical) and at every level. When it is applied to the whole project, all the data to which the HMI project refers can change immediately, which also allows the PLC to be changed automatically.



Optimal integration with PLC programming software

In UNIQO HMI, each communication protocol supports the import of variables from the programming environment or directly online from the PLC memory. The imported variables can be checked at any time and compared with the current ones of the PLC. It is also possible to select the synchronization mode of the variables.



Integration of C# programs

UNIQO HMI offers the possibility to integrate existing programs developed in C# into the visualization project. Due to compliance with the .Net Standard 2.0 specification, it is guaranteed that these programs are compatible with all operating systems supported by UNIQO HMI Runtime.



M2M and IoT applications compatible with Industry 4.0

In UNIQO HMI, all project resources such as data structures, graphics, users, recipes, data loggers, etc. are mapped and structured in OPC UA objects with properties, methods and events. This provides automatic interfaces to MES/ERP systems or solutions that support the OPC UA standard.

What are the advantages of UNIQO HMI?



The right solution for every hardware

UNIQO HMI is compatible with any hardware platform and operating system, leaving the designer free to choose the hardware platform that

suits the application best. The optimized architecture always ensures optimal use of hardware resources and an excellent user experience. UNIQO HMI is compatible with any automation device and

can integrate existing systems regardless of the technology used. The cross-platform architecture also enables the optimal use of UNIQO HMI in legacy environments.



Agile Programming



Optimized development

Reduced manufacturing times

Thanks to its fully modular and highly flexible architecture, UNIQO HMI shortens development times without compromising functionality, performance or usability.

UNIQO HMI's ability to quickly prototype provides an agile approach to machine development, minimizing investment risk.



Accelerated prototyping



OPC UA Server



Integrazione di soluzioni di terzi



Open Solution

Secure investment for the future

UNIQO HMI implements OPC UA, the recommended standard for industry 4.0 and IIoT, to develop future-proof solutions that are secure and open for the integration of third-party systems.

UNIQO HMI expands your business opportunities with new strategies in the design of programs and applications. The cross-platform architecture also enables the effective use of UNIQO HMI in existing systems.



Changes and expansions



Use of proprietary tools

Openness, modularity and reusability

With UNIQO HMI it is possible to fully customize the HMI applications by programming in C# language, in order to create unique and perfectly tailored applications.

The framework on which UNIQO HMI's architecture is based makes it possible to create a project without using the Q STUDIO development environment. The functions developed by the customer are seamlessly integrated.

Projects can be realized according to a modular scheme, which makes it considerably easier to reuse, modify or extend the solution.



Cost reduction



Free combination of modules



Real time upgrade



Quick support with OPC UA

Faster responses to customers or support instances

UNIQO HMI makes changes more convenient and less complicated. By using the OPC UA technology and thanks to the dynamic approach, projects can also be changed during

runtime via the so-called live mode, without having to stop, re-project the application or stop the machine. The current project is accessed according to the project security settings. UNIQO HMI enables ideal support of the application over the entire life cycle of the

machine or system, so that even the most difficult auxiliary scenarios can be solved efficiently.



Dynamic applications

UNIQO HMI business model

A highly modular and flexible solution such as UNIQO HMI also provides an innovative sales model that offers maximum flexibility at an optimal price-performance ratio.



UNIQO HMI Runtime has no limits!

In contrast to conventional solutions, UNIQO HMI has no restrictions for number of variables, alarms, project pages, etc.



The UNIQO HMI Runtime license is a token container

Each UNIQO HMI runtime license corresponds to a "container" with a certain number of permitted tokens. Each function is associated with a token value. The designer selects the functions necessary for the development of the application and can activate them.



Wide range of choices

The components and functions that are to be activated and used in the project are selected at the time of programming using the Q STUDIO development environment. The UNIQO HMI Runtime checks whether the total number of tokens of all activated functions is within the permissible size of the container of the purchased license.



UNIQO HMI Win 64 licenses

The UNIQO HMI licenses for WIN64 operating systems are available in six containers (from XS to XXL) representing different maximum quantities of tokens.

UNIQO HMI licenses in embedded systems

ASEM ARM-based systems can be equipped with three different licenses (S, M, L) representing three different maximum quantities of tokens.

Win 64 License	TOKEN
XS	5
S	8
M	11
L	15
XL	21
XXL	28

UNIQO HMI license in embedded ARM systems	TOKEN
S	8
M	11
L	18

The functional components of **UNIQUO HMI**

Function	Description	Architecture		Value in token
		ARM (2)	Win 64	
Native Graphical Interface	The graphic interface enables the visual realization of the project with all classic control data, images and drawings.	✓	✓	1
Alarms	Allows the programming and configuration of alarms and alarm messages.	✓	✓	1
Data Logger	Records the values of variables and stores them in an archive. This function requires a database component (embedded or ODBC).	✓	✓	1
Recipes	Manages different sets of variables for storing and referring to process values. This function requires a database component (embedded or ODBC).	✓	✓	1
Event Logger	Enables the recording and historization of generic OPC UA events, including alarms. This function requires a database component (embedded or ODBC).	✓	✓	1
Embedded Database	Configuration of one or more embedded databases in proprietary format (SQLite) for data storage.	✓	✓	1
ODBC database single connection	Provides an ODBC interface to one or more database servers such as Microsoft SQL Server and MySQL. Supports only one database connection at a time.	✓	✓	1
ODBC database multiple connection	Provides an ODBC interface to one or more database servers such as Microsoft SQL Server and MySQL. Supports multiple database connections at the same time.	✓	✓	2
Retentivity	Changes to a project are automatically detected and stored in a separate memory area. It is possible to restore the original project at any time. This function requires a database component (embedded or ODBC).	✓	✓	1
OPC UA Client Data Access	Allows the configuration of one or more OPC UA clients in Data Access mode. The Data Access mode refers to the access to automation data, typically digital and analog variables in the OPC UA servers.	✓	✓	1
OPC UA Client Full	Allows the configuration of one or more OPC UA clients in full mode, which refers to access to any type of resource exposed by the OPC UA servers, including import, export, and synchronization. Access to all project functions can be made via OPC UA servers of other systems with UNIQUO HMI.	✓	✓	3
OPC UA Server single client	Enables configuration and display of one or more endpoints for interaction with UA OPC clients. Supports only one OPC UA Client connection at a time.	✓	✓	1
OPC UA Server multi client	Enables configuration and display of one or more endpoints for interaction with UA OPC clients. Supports multiple connections from OPC UA clients simultaneously.	✓	✓	3

2. UNIQUO HMI for ARM platforms only supports the Linux operating system

The protocols of **UNIQUO HMI**

Protocols / Devices	Serial	Interface		Architecture		Token
		Ethernet	HW add-on	ARM (2)	Win 64	
Beckhoff TwinCAT		✓		✓	✓	1
CODESYS		✓		✓	✓	1
Mitsubishi MELSEC FX3U		✓		✓	✓	1
Mitsubishi MELSEC Q/FX5U		✓		✓	✓	1
Modbus	✓	✓		✓	✓	1
Omron EtherNet/IP		✓		✓	✓	1
Omron FINS	✓	✓		✓	✓	1
Rockwell EtherNet/IP		✓		✓	✓	1
Siemens S7 TCP		✓		✓	✓	1
Siemens S7 TIA PROFINET (1)		✓		✓	✓	1

1. Supports importing variables from TIA Portal with S7-1200 / S7-1500 controllers via symbolic addressing

2. UNIQUO HMI for ARM platforms supports only the Linux operating system

UNIQUO HMI Panels

ASEM System Manager (ASM) for Linux systems

All ASEM embedded systems based on the ARM architecture feature an image with a Linux operating system. This image includes all basic functions such as network, diagnostics, upgrade and also the ASEM System Manager (ASM), a specially developed utility for more user-friendly operation of the system. The ASM has a browser-based user interface that can be controlled locally or remotely, ensuring secure and reliable operation. The ASM offers different categories for the configuration of the system, which are divided by functions.

Basic settings can be made, such as configuring the IP addresses of the network interfaces, date and time, keyboard layout, etc. as well as the necessary settings for using the VPN of UBIQUITY, for routing between interfaces, Internet sharing or for carrying out remote updates of the image via the UNIQLLOUD platform, ASEM's cloud infrastructure.



ASEM Smart Update mechanism

The operating system of the embedded systems can be safely updated at any time, either by a local upgrade on the systems themselves or by using the UNIQLLOUD platform. An intelligent partitioning of the mass storage ensures that the part containing the image of the active operating system is separated from the area to which the new image is transferred.

The ASEM Smart Update (ASU) mechanism ensures that the image of the previously installed operating system is restored after an unexpected event, such as a sudden power failure. At the end of the data transfer of the new image, the active partition is switched and the image validation phase begins. In the event of an error or failure, a rollback to the previous software image is guaranteed.

Backup and Recovery

With ASM, you can effectively and securely manage backups of your operating system, including installed software applications. The restore function allows you to quickly restore a replacement system and/or transfer it to other systems.

UNIQL HMI license management

The ASM allows the activation of UNIQL HMI Runtime licenses both in off-line mode, without Internet connectivity, and in on-line mode with direct connection to the UNIQLLOUD platform.

Diagnostic

The ASM provides the user with the necessary diagnostic tools to analyze connection problems or to access protocols of system services.

UNIQLLOUD

With ASM, you can configure access to ASEM's cloud infrastructure and use the available services, including UBIQUITY connectivity, remote operating system image update, etc.

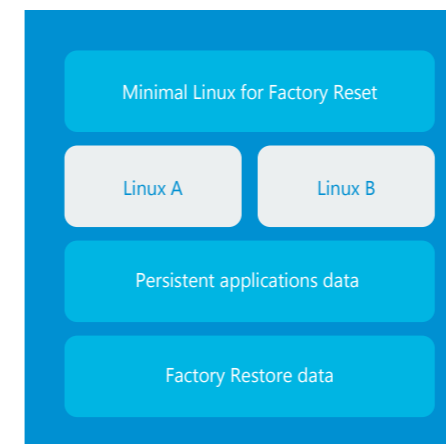
UNIQL HMI based solutions



The embedded systems HMI45/HMI45Q and HMI50/HMI50Q with ARM Cortex A9 processors (iMX6 Dual Lite or Quad Plus) are based

on a Linux operating system and enable the simultaneous execution of UNIQL HMI visualization and UBIQUITY remote maintenance software.

eMMC



eMMC Mass Storage Architecture

ASEM embedded systems based on an ARM architecture and the Linux operating system have two separate partitions containing two different images of the operating system. This special architecture is the base for the ASEM Smart Update mechanism, which allows the operating system to be updated locally or remotely via the UNIQLLOUD platform.

Factory Restore

The systems also include the Factory Restore procedure to restore the system to its original production conditions.

HMI45 / HMI45Q new

ARM multicore based visualization systems



The fanless HMI families HMI45 and HMI45Q are based on the ARM Cortex A9 (i.MX6 DualLite) 1GHz dual core processor. They are supplied with Linux operating system and integrate the numerous and advanced functionalities of UNIQO HMI visualization software and ASEM UBIQUITY remote assistance software. They also include ASEM System Manager, a software utility suite for the management of the panel, and ASEM Smart Update, an innovative updating tool for the operating system

partition. The HMI45Q family is available with the new front panels with minimized frame, 16 million color LED Backlight TFT LCDs from 7" to 12.1", in Wide aspect ratio, with aluminium front panels and a 4 or 5 wires resistive touchscreen or aluminium and glass TrueFlat Multitouch front panels with projected capacitive touchscreen. The HMI45 family is available with 16 million colours LED Backlight TFT LCDs from 7" to 12.1", in 4:3 and Wide aspect ratio, with aluminium or aluminium TrueFlat front

panels with 4 or 5 wires resistive touchscreen. All versions with Wide LCD are also available with aluminium and glass TrueFlat Multitouch front panel, with projected capacitive touchscreen. The "all in one" motherboard provides one Ethernet 10/100/1000Mbps port, one USB 2.0 ports and a serial RS232/422/485 interface with rear access, 1 GB DDR3 RAM and 8GB Pseudo-SLC eMMC memory. HMI45/HMI45Q systems have an isolated 24 VDC power supply input.

Gallery



Technical data

	HMI45Q	HMI45Q-TFM	HMI45	HMI45-TF	HMI45-TFM
HMI Software	ASEM UNIQO HMI				
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO				
O.S. INSTALLED	Linux				
PROCESSOR	ARM Cortex A9 1GHz i.MX6 DualLite				
SYSTEM MEMORY - RAM	1 GB DDR3 soldered on board				
MASS STORAGE	8 GB eMMC pseudo-SLC				
LED backlight TFT LCD	7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800		7" W - 800x480 8.4" - 800x600 10.1" W - 1280x800 10.4" - 800x600 12.1" - 800x600 12.1" - 1024x768 12.1" W - 1280x800		7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800
CUT-OUT	QT		A		
TOUCHSCREEN	Resistive 4 or 5 wires	P-CAP Multitouch	Resistive 4 or 5 wires		P-CAP Multitouch
FRONT PANEL	Aluminium	True Flat Aluminium	Aluminium	True Flat Aluminium	
PROTECTION GRADE	IP66, Enclosure type 4x - front				
INTERFACES	1 x LAN 10/100/1000 Mbps (RJ45) 1 x USB 2.0 rear (Type-A) 1 x RS232/422/485 (DB9M)				
POWER SUPPLY INPUT	24VDC (18 ÷ 36VDC) isolated				
OPERATING TEMPERATURE	0°C ÷ 50°C				
APPROVALS	CE, cULus LISTED (61010) pending				



+ Highlights

- UNIQO HMI visualization software
- UBIQUITY remote assistance software providing remote access to the system
- Linux operating system with ASEM Smart Update mechanism
- ARM Cortex A9 dual core processor
- Operating temperature 0°C ÷ 50°C
- 8.4", 10.4" and 12.1" LCDs in 4:3 aspect ratio, 7", 10.1" and 12.1" LCDs in Wide aspect ratio
- CE, cULus LISTED (61010) certifications

HMI50 / HMI50Q new

ARM multicore based visualization systems



The fanless HMI families HMI50 and HMI50Q, including the extended temperature range (ET) versions, are based on the ARM Cortex A9 (i.MX6 DualLite or QuadPlus) 1GHz multicore processor. They are supplied with Linux operating system and integrate the numerous and advanced functionalities of UNIQO HMI visualization software and ASEM UBIQUITY remote assistance software. They also include ASEM System Manager, a software utility suite for the management of the panel, and ASEM Smart Update, an innovative updating tool for the operating system partition.

The HMI50Q family is available with the new front panels with minimized frame, 16 million color LED Backlight TFT LCDs from 7" to 18.5", in 4:3 and Wide aspect ratio, with aluminium front panels and a 4 or 5 wires resistive touchscreen or aluminium and glass TrueFlat Multitouch front panels with projected capacitive touchscreen. The HMI50 family is available with 16 million colours LED Backlight TFT LCDs from 7" to 15.6", in 4:3 and Wide aspect ratio, with aluminium or aluminium TrueFlat front panels with 4 or 5 wires resistive touchscreen.

All versions with Wide LCD are also available with aluminium and glass TrueFlat Multitouch front panel, with projected capacitive touchscreen. The "all in one" motherboard provides two Ethernet 10/100/1000Mbps ports, two USB 2.0 ports, a serial RS232/422/485 interface with rear access, up to 2 GB DDR3 RAM, 8GB Pseudo-SLC eMMC memory and a slot for a removable MicroSD. Optionally, an additional RS485 serial port with rear access is available. HMI50/HMI50Q systems have an isolated 24 VDC power supply input.



+ Highlights

- UNIQO HMI visualization software
- UBIQUITY remote assistance software providing remote access to the system
- Linux operating system with ASEM Smart Update mechanism
- ARM Cortex A9 dual or quad core processor
- Operating temperature 0°C ÷ 50°C (ET versions -10°C ÷ 60°C)
- 8.4", 10.4", 12.1" and 15" LCDs in 4:3 aspect ratio, 7", 10.1", 12.1", 15.6" and 18.5" LCDs in Wide aspect ratio
- CE, cULus LISTED (61010) certifications
- ATEX area 2/22 certification

Gallery

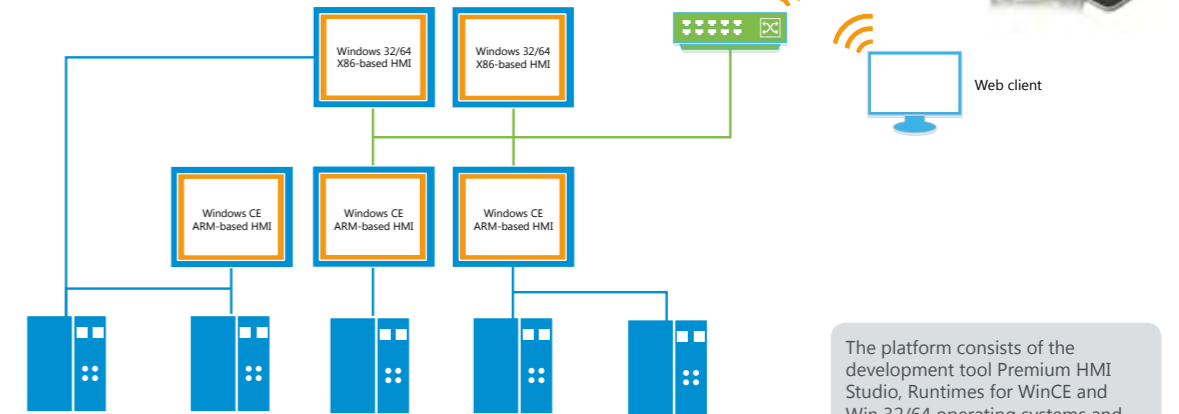


Technical data

	HMI50Q	HMI50Q-TFM	HMI50	HMI50-TF	HMI50-TFM
HMI Software	ASEM UNIQO HMI				
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO				
O.S. INSTALLED	Linux				
PROCESSOR	ARM Cortex A9 1GHz i.MX6 DualLite ARM Cortex A9 1GHz i.MX6 QuadPlus				
SYSTEM MEMORY - RAM	1 GB or 2 GB DDR3 soldered on board				
MASS STORAGE	8 GB eMMC pseudo-SLC 1 x MicroSD slot on board with external access				
LED backlight TFT LCD	7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800 15.0" - 1024x768 (no TFM) 15.6" W - 1366x768 18.5" W - 1366x768		7" W - 800x480 8.4" - 800x600 10.1" W - 1280x800 10.4" - 800x600 12.1" - 800x600 12.1" - 1024x768 12.1" W - 1280x800 15.0" - 1024x768 15.6" W - 1366x768		7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800 15.6" W - 1366x768
CUT-OUT	QT		A		
TOUCHSCREEN	Resistive 4 / 5 wires	P-CAP Multitouch	Resistive 4 / 5 wires		P-CAP Multitouch
FRONT PANEL	Aluminium	True Flat Aluminium	Aluminium	True Flat Aluminium	
PROTECTION GRADE	IP66, Enclosure type 4x - front				
INTERFACES	2 x LAN 10/100/1000 Mbps (RJ45) 2 x USB 2.0 rear (Type-A) 1 x RS232/422/485 (DB15M) 1 x RS485 isolated (DB9M) with terminations (optional)				
WI-FI (optional)	Standard	IEEE 802.11 b/g/n			
	Features	Client mode			
	Security	WEP, TKIP, AES, WPA and WPA2			
	Rx Sensitivity	802.11b -80dBm@8%, 802.11g -70dBm@10%, 802.11n -64dBm@10%			
CELLULAR NETWORK (optional)	Standard	Standards: 2G/3G/3G + EDGE/HSPA, up to 5,76Mbps upload / 21,6Mbps download Regions: All Continents			
		Standards: 2G/3G/4G LTE, up to 50Mbps upload / 100Mbps download Regions: Europe, Latin America, Asia, Africa, Oceania Oceania			
	Antenna	Standards: 3G/4G LTE, up to 50Mbps upload / 100Mbps download Regions: North America, Latin America 1 x SMA-F connector			
	SIM	1x SIM card socket push-push type			
POWER SUPPLY INPUT	24VDC (18 ÷ 36VDC) isolated				
OPERATING TEMPERATURE	0°C ÷ 50°C				
	ET version	-10° ÷ 60°C			
APPROVALS	CE, cULus LISTED (61010), pending ATEX zone 2/22, pending		CE, cULus LISTED (61010) ATEX zone 22, II 3 D	CE, cULus LISTED (61010) ATEX zone 2/22, II 3 G D	
	ET version CE, cULus LISTED (61010) pending				

Premium HMI

PREMIUM HMI 5



The platform consists of the development tool Premium HMI Studio, Runtimes for WinCE and Win 32/64 operating systems and Premium HMI Mobile, the mobile App for iOS and Android devices (only compatible with Advanced Runtimes).

With Premium HMI software platform, ASEM has been providing valuable visualization systems appreciated for the **quantity and quality of the functionalities** available and the **transversality** of the platform, which makes it possible to use the same project both on HMI solutions based on ARM or x86 hardware platforms (also with multicore architecture support), with WinCE or WIN 32/64 Runtimes without any need to modify or change settings in the 'Premium HMI Studio' development tool.

Premium HMI 5

PHMI 5 supports the latest **Microsoft® XAML** visualization technologies that enable the design of advanced and modern operator interfaces, typical of latest generation mobile devices. PHMI 5 supports **16 million colours**, manages transparency and colour shade effects, supports **multitouch gestures** which further improve the user experience of HMI projects and provides a rich library of graphic objects particularly accurate from an aesthetic and ergonomic point of view making it possible to design unprecedented user interface screens. The XAML graphic objects library, available for Win CE and Win 32/64, is added to the existing library maintaining full compatibility, so that the user just needs

to make a mouse click in the development tool to **convert existing projects introducing new graphic objects** without making any changes, retaining all scripts assigned to graphic objects or variables linked to properties that vary dynamically. PHMI 5 is a unique HMI platform in the competitive context due to the possibility to develop the graphical interface with XAML objects and Windows CE environment.

Multitouch and OPC UA

Premium HMI 5 supports Multitouch programming for Win 32/64 and WEC 7 systems with multicore processors and supports OPC UA protocol, leading the way to the distributed connectivity of the "Industry 4.0" and Industrial "IoT".

"Total Cost of Ownership" reduction

With the intuitiveness of Premium HMI object design, the project debugging tools and the possibility to use a single development tool for any type of application (from the simplest on operator panels to the most complex on Panel PCs or the most innovative on smart mobile devices), it becomes easy to save a considerable amount of time in learning, personnel training, application maintenance and end-user support and service.

Runtime versions

To provide supervision systems that can meet different performance, functionality and price requirements, ASEM offers two runtime versions for WinCE (Basic and Advanced) and three runtime versions for WIN 32/64 (Basic, Pro and Advanced).

Function	Premium HMI 5.0 BASIC for WinCE	Premium HMI 5.0 ADVANCED for WinCE	Premium HMI 5.0 BASIC for Win 32	Premium HMI 5.0 PRO for Win 32	Premium HMI 5.0 ADVANCED for Win 32
RealTime DB	Max. 1024 byte	Max. 8192 byte	Max. 2048 byte	Max. 2048 byte	Max. 4096 byte
Normalization	✓	✓	✓	✓	✓
ODBC Realtime	✓	✓	-	✓	✓
Trace DB	✓	✓	-	✓	✓
Data Structures	✓	✓	✓	✓	✓
OPC DA Client	✓	✓	✓	✓	✓
OPC UA Client	✓	✓	✓	✓	✓
OPC Client XML DA	-	-	✓	✓	✓
Networking	✓	✓	✓	✓	✓
Script's IntelliSense Tags	✓	✓	-	✓	✓
Graphic User Interface					
Vector Graphics Editor	✓	✓	✓	✓	✓
XAML Vector Graphics	✓ ⁽¹⁾	✓ ⁽¹⁾	✓	✓	✓
SVG Vector Graphics import tool	✓	✓	✓	✓	✓
BMP, GIF, JPG, WMF, EMF support	✓	✓	✓	✓	✓
Gesture Recognition	✓	✓	✓	✓	✓
Objects Drag & Drop	-	-	✓	✓	✓
Dynamic Animation	✓	✓	✓	✓	✓
Symbols library	✓	✓	✓	✓	✓
Import/Export Symbols	✓	✓	✓	✓	✓
Public Symbols	✓	✓	-	✓	✓
Power Template (VBA Symbols)	✓	✓	-	✓	✓
Grid	✓	✓	-	✓	✓
Synapses	✓	✓	-	✓	✓
Schedulers	✓	✓	✓	✓	✓
Editing Menu	✓	✓	✓	✓	✓
Style Reference Management in Symbols	✓	✓	-	✓	✓
Dundas Potentiometer	-	-	✓	✓	✓
IP Video Camera Window	✓	✓	✓	✓	✓
Objects' Alias Management	✓	✓	-	✓	✓
Multitouch	✓	✓	✓	✓	✓
Alarms and logs	Max 1024 alarms	Max 4096 alarms	Max 2048 alarms	Max 2048 alarms	Max 4096 alarms
Alarm Management	✓	✓	✓	✓	✓
Historical Management (CSV)	✓	✓	✓	✓	✓
Historical Management (ODBC)	✓	✓	-	✓	✓
Alarm notification (SMS, E-Mail)	-	✓	-	-	✓
SMS sending via SMPP protocol	-	✓	-	-	✓
Alarm Areas	✓	✓	✓	✓	✓
Comment on ACK alarm	✓	✓	-	✓	✓
Recipes - Data Logger					
Recipes / Data Logger (XML)	✓	✓	✓	✓	✓
Recipes / Data Logger (ODBC)	Max -. 2	✓	-	✓	✓

(1) XAML vector graphics supported exclusively by Windows Embedded Compact 7 and newer

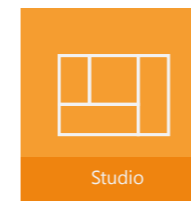
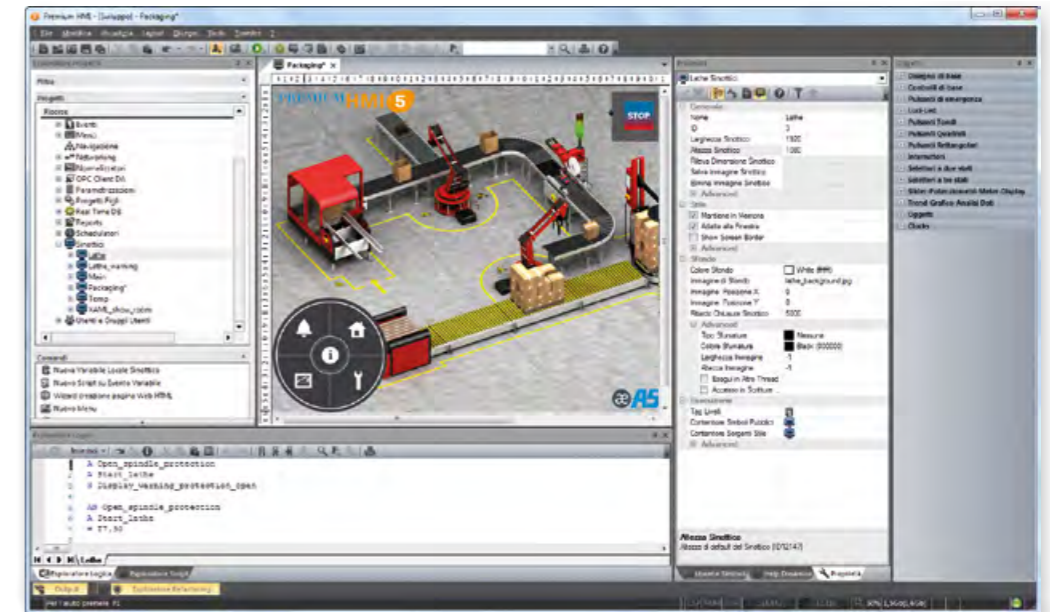
Function	Premium HMI 5.0 BASIC for WinCE	Premium HMI 5.0 ADVANCED for WinCE	Premium HMI 5.0 BASIC for Win 32	Premium HMI 5.0 PRO for Win 32	Premium HMI 5.0 ADVANCED for Win 32
Reports					
Text Reports	✓	✓	✓	✓	✓
Graphic Reports and Alarm Statistics	✓	✓	✓ with limitations (access to data only through IMDB)	✓	✓
Trends					
RealTime Trends	✓	✓	✓	✓	✓
Historical Trends on .CSV files	✓	✓	✓	✓	✓
Historical Trends (linked to Data Logger XML)	✓	✓	✓	✓	✓
Historical Trends on Database (ODBC)	✓	✓	-	✓	✓
Users & Password					
1024 levels management	✓	✓	✓	✓	✓
Users' groups management	✓	✓	✓	✓	✓
CFR21	✓	✓	-	✓	✓
Runtime users	✓	✓	✓	✓	✓
Dynamic Multi-language	✓	✓	✓	✓	✓
Unicode Support	✓	✓	✓	✓	✓
Drivers					
Max number Drivers	Max -. 2	Max -. 4	Max -. 2	Max -. 2	Max -. 4
Tag Importer from PLC	✓	✓	✓	✓	✓
Event Objects	✓	✓	✓	✓	✓
Normaliser Objects	✓	✓	✓	✓	✓
Scheduler Objects	✓	✓	✓	✓	✓
Logic					
IL Logic (Step5-Step7)	✓	✓	✓	✓	✓
VBA Logic (WinWrap Basic)	✓	✓	Max 2 scripts	✓	✓
VBA Interface for communication drivers	✓	✓	-	✓	✓
Synapse Logic	✓	✓	-	✓	✓
Networking	✓	✓	✓	✓	✓
Child Projects	✓	✓	-	✓	✓
Synoptic Navigation	✓	✓	-	✓	✓
Integration to Visual Source Safe	✓	✓	✓	✓	✓
Web Client	-	Max 4 clients	-	-	Max 2 clients
Premium HMI Mobile	-	✓	-	-	✓
Touchscreen Support	✓	✓	✓	✓	✓
Crossed List	✓	✓	✓	✓	✓
Debugger	✓	✓	✓	✓	✓

Protocols / devices	Interface			Operating System		
	Serial	Ethernet	HW add-on	WinCE		Win32/64
				ARM	x86	x86
CODESYS, ELAU, KEB, PARKER,...	-	✓	-	✓ ⁽¹⁾	✓	✓
Rockwell DF1 and Data Highway	✓	-	-	✓	✓	✓
Rockwell Ethernet/IP	-	✓	-	✓	✓	✓
Rockwell Ethernet/IP 1800	-	✓	-	✓	✓	✓
Applicon cards	-	-	Applicon Cards	-	-	✓
B&R PVI with protocol INA2000 ⁽²⁾	✓	✓	-	✓	✓	✓
B&R TCP ⁽³⁾	-	✓	-	✓	✓	✓
BACNET IP	-	✓	-	-	-	✓
Beckhoff Twincat (ADS protocol) ⁽⁴⁾	-	✓	-	✓	✓	✓
CANOpen Master	-	-	NETcoreX CANOpen Master	-	✓	✓
CANOpen Slave only PDO	-	-	NETcoreX CANOpen Slave	-	✓	✓
KNX (EIBUS Konnex)	✓	✓	-	-	-	✓
ELAP	✓	-	-	✓	✓	✓
FATEK TCP	-	✓	-	✓	✓	✓
GE FANUC SNP-X	✓	-	-	-	✓	✓
GE SRTP2	-	✓	-	✓	✓	✓
Hilscher DPM in PROFIBUS, CANOPEN	-	-	CIF cards	-	✓	✓
Hilscher MPI	-	-	CIF card	-	✓	✓
Hilscher NETLINK	-	✓	-	-	✓	✓
Hilscher NETX MPI	-	-	NETCoreX MPI	-	✓	✓
Hilscher NETX PROFIBUS Slave	-	-	NETCoreX PROFIBUS SLAVE	-	✓	✓
Hitachi PLC serie H	✓	-	-	-	-	✓
IBH Softech	-	✓	-	✓	✓	✓
KEB DIN66109-II	✓	-	-	✓	✓	✓
LENZE LECOM AB	✓	-	-	✓	✓	✓
LonWorks	✓	✓	-	-	-	✓
Mitsubishi MELSEC A	-	✓	-	-	-	✓
Mitsubishi MELSEC FX	✓	-	-	✓	✓	✓
Mitsubishi MELSEC Q	✓	✓	-	✓	✓	✓
Mitsubishi FX3U TCP	-	✓	-	-	-	✓
Modbus RTU Master / Slave	✓	-	-	✓	✓	✓
Modbus TCP IP	-	✓	-	✓	✓	✓
Moeller SUCOM	✓	-	-	✓	✓	✓
OMRON FINS	✓	✓	-	✓	✓	✓
OMRON Host Link	✓	-	-	✓	✓	✓
OMRON Ethernet/IP	-	✓	-	✓	✓	✓
PANASONIC FP MEWTOCOL	✓	✓	-	✓	✓	✓
ROBOX	-	✓	-	✓	✓	✓
SAIA via SCOMM DLL	✓	✓	-	-	-	✓
SAIA S-BUS	✓	✓	-	✓	✓	✓
SCHNEIDER UNITELWAY SLAVE	✓	-	-	✓	✓	✓
SEW MoviLink	✓	-	-	✓	✓	✓
SIEMENS MPI PC ADAPTER	✓	-	-	✓	✓	✓
SIEMENS S5 CPU	✓	-	RS-232 to Current Loop Converter	✓	✓	✓
SIEMENS S5 DK3864R	✓	-	-	✓	✓	✓
SIEMENS S7 200 PPI	✓	-	-	✓	✓	✓
SIEMENS S7 300/400 MPI ⁽⁵⁾	✓	-	-	✓	✓ ⁽⁶⁾	-
SIEMENS S7 TCP 300/400	-	✓	-	✓	✓	✓
SIEMENS SAPI S7	✓	-	SIEMENS CP5611, 5613, 5614, 5412 e SIEMATIC NET	-	-	✓
SIEMENS Simotion	-	✓	-	✓	✓	✓
SIEMENS S7 TIA ⁽⁷⁾	-	✓	-	✓	✓	✓
SIEMENS S7 Profinet ⁽⁸⁾	-	✓	-	✓	✓	✓

(1) Requires CODESYS Gateway running on controller side
 (2) Requires PLC communication support program supplied by ASEM
 (3) PVI communication libraries supplied by B&R are mandatory
 (4) ADS communication libraries supplied by Beckhoff are mandatory
 (5) "Ethernet-MPI Gateway" function, local or remote using UBIQUITY, supported ONLY with PHMI5

(6) Only OT600/HMI600/Smartbox
 (7) Supports the variable import from TIA Portal and communication S7-1200 / S7-1500 controllers via absolute addressing (no symbolic)
 (8) Supports the variable import from TIA Portal and communication S7-1200 / S7-1500 controllers via symbolic addressing

Premium HMI Features

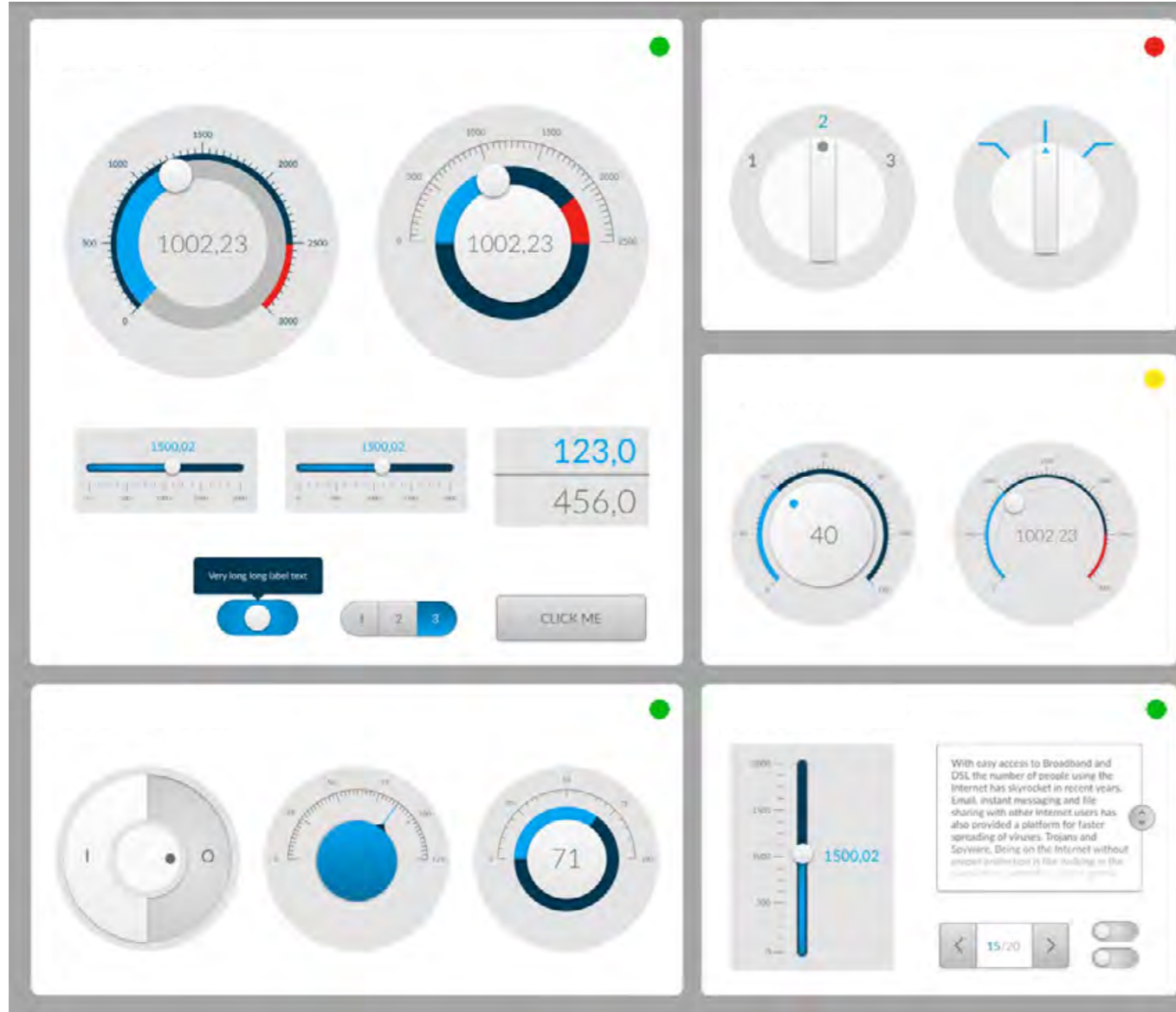


Premium HMI Studio
 A unique development tool to realize HMI projects for Windows CE and Windows 32/64 operating systems on ARM and x86 hardware platforms

- **Object-oriented programming** to drastically reduce use of code in project development, thus saving time not only in designing but also in project debugging and maintenance
- **Ergonomic** and highly configurable **development tool** (floating and traditional windows, shortcuts and configuration pop-ups) to fully adapt to every kind of requirement

- **Wizard for project quick development** (templates, automatic creation of project pages, title headings, navigation keys, alarm model and Data Logger model)
- Project explorer with **hierarchical tree view of resources** (selection of multiple objects and single components of a group, copy/paste function support)
- Support of **layer programming** with layer visibility management (configured objects of the various synoptics can be attributed to different layers)
- Support to automation system modeling by means of complex data structures, also including substructures, and ability to import them from CODESYS

- **Distributed project planning** with support of "Father project / Child project" philosophy which dynamically links and integrates decentralised projects (the Father project includes all the resources of the Child project as if they were its own)
- Export and import of variables, languages and translations, alarms and logs in .CSV format
- Wide **graphic symbols library** (also with integrated animation logic), organised in categories with immediate display of preview and Drag&Drop in synoptics. Possibility to create new symbols and new categories.

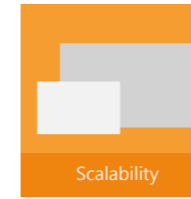


Latest generation graphic user interface
Premium HMI offers the most advanced graphic technologies based on XAML standards and it is the only visualization solution supporting XAML vector graphics also on Windows CE operating system.
 → Premium HMI introduces a **new 16 million colours graphic rendering engine** supporting XAML advanced graphic technologies
 → Sophisticated management of **transparency and shading effects**

→ **Automatic re-Dimensioning of screens** for devices with different graphic resolutions; this feature of Premium HMI allows existing projects to be easily reused on different systems regardless of the graphic resolution of the display
 → **Rich gallery of vector graphic objects** (buttons, switches, analogue displays, sliders, etc.) to realise unprecedented user interface projects

→ Complete set of **graphic animations** (including movement of objects along definable routes)
 → SVG import functionality
 → **«Alias» support and inheritance of symbols** with definition of public symbols and automatic propagation of modifications from parent object to child object
 → Integrated support for multi-monitor systems

Recognition of pointing gestures
Support of Multitouch gestures for an intuitive interaction with the HMI project
 → Scroll ↑
 → Flick ↔
 → Dual Touch: simultaneous touch of two different command objects
 → **Objects drag & drop on Win 32/64 runtime**



Scalability
Premium HMI offers a unique development environment to realise the user interface of all ASEM HMI solutions based on ARM Cortex and x86 architectures with Windows CE and Windows 32/64 operating systems

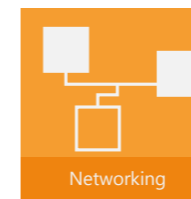
→ Premium HMI allows the company to keep just one software platform to meet all visualization needs, from the simplest projects to more demanding supervision applications, thus saving time in learning, updating and personnel training

Connectivity and communication
Premium HMI has a complete communication drivers library for the most used PLCs on the market
 → Specific **wizards** allow the import and automatic configuration of **project Variables** (Tags) directly from the PLC project, reducing configuration time and errors
 → Premium HMI 5 integrates **OPC UA Client and OPC**

DA Client technology (the product meets the certification criteria established by the OPC Foundation)
 → Automatic tag import from CODESYS Workbench for a better integration of control and visualization environments
 → VBA interface for dynamic control of communication parameters (in runtime)

Premium HMI also provides:
 → High performance and reactivity of controls to meet the most demanding requirements of machine manufacturers that need **fast data updating and a prompt dispatch of commands** to actuators
 → Support for **multi-protocol** interfacing with data transfer function (**gateway**) between communication channels
 → Real-Time I/O ODBC Link provides connectivity towards

company's information systems. Each variable (Tag) has the reading-writing connectivity to an **external relational DB**. Therefore the Real-Time DB of the project can be shared automatically (partially or entirely) on a DB table, allowing sharing of plant's real-time data with the company's ERP
 → Availability of normalisers for the application of **non-linear transformations** to the variables



Networking
Premium HMI 5 has sophisticated Networking technology able to connect different HMI stations via Ethernet with multilevel Client/Server architecture

→ The Client/Server architectures are supported by integrated functionalities that allow online distribution of both dynamic information and projects
 → Local execution of Client projects works by loading the project from servers

→ Efficiency and performance are guaranteed by the **"event-driven" architecture** for data synchronisation
 → The **server stations** can be based indifferently on **Windows CE or Windows 32/64**

Openness and flexibility
Premium HMI is based on XML, ODBC, OPC, VBA, TCP/ IP and SQL standard technologies, integrated in the platform to guarantee easy access and data transparency
 → Projects are stored in XML format, which can be edited even with external Editors

→ Support of data sharing on shared memory
 → Data storage management on relational database (MS SQL Server, Oracle, MySQL, MS Access, SQL, etc.)
 → Native support of Microsoft Visual Source Safe, a tool allowing online management of projects which is used by development teams to

guarantee security, multi-users, changes traceability, maintenance and recovery of project versions



Data logger, Trends and Data Analysis - Traceability of data and historical archives

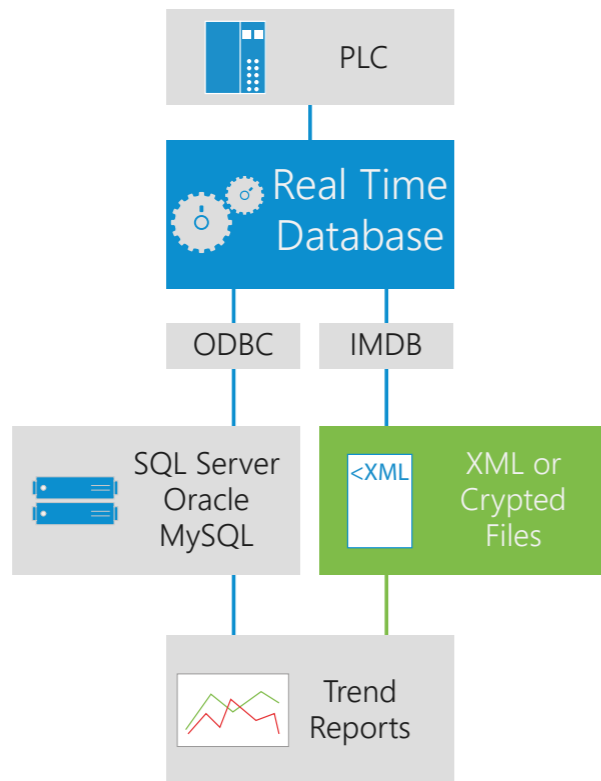
The Data Logger is the main tool for process data recording. In addition Premium HMI offers sophisticated tools such as Trends and Data Analysis objects to analyse and represent logged data
 → Simple configuration of process data sampling options
 → Data can be recorded by frequency (time), or at event or variation (with dead band)
 → Data storage on Database and text file both in local and remote

→ Trends are graphic objects representing curves regarding the tendency of process data
 → Trends can be either dynamic or historical and have multiple features to represent graphically value. They are directly linked to Data Loggers and allow you to represent data by time period or other types of filters, zooms, pen selection, logarithmic scale, average value, compressed representation of the whole graph on one page, etc.

→ Data Analysis objects are more sophisticated than Trends and allow you to analyse and graphically represent logged data recorded by Data Loggers
 → Data Analysis objects execute quick analyses at pre-set periods, comparisons and overlapping of curves (analyses with sample curves or comparative analyses of different periods, difference between values of two different graphs, etc.)

Premium HMI provides also:

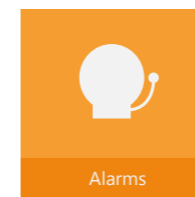
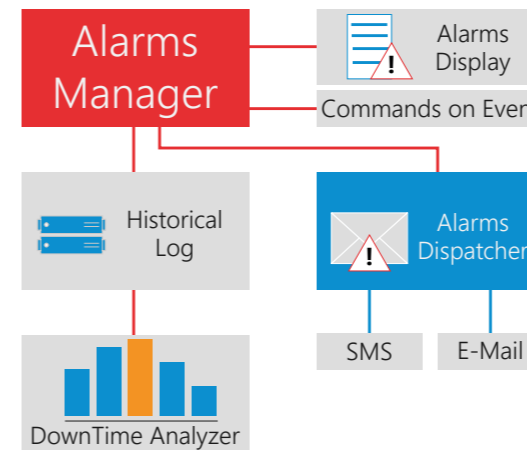
- Traceability of variable modifications, with storage of the old and new value and modification's author
- Visualization of events history, both from local database and network server (view of server HMI alarms from Client interface)
- Data archive export in .CSV format



Recipe manager
Production recipes allow you to manage archives containing operating parameters of the production process of different products

→ Production recipes are managed by objects with the same recording techniques as Data Loggers, both on Database and on text files
 → Selecting the desired product, it is possible to activate parameter values relating to the process variables
 → Possibility to have multiple recipe structures inserted inside one another to design complex modular machines
 → Simplified configuration with project structures for recipe use.

The object technology allows you to create a "recipe" object and, once the related variable has been assigned to it, a specific "wizard" automatically generates the recipe management window, with a fully customisable user interface (fonts, colours, etc.)
 → As an alternative, a simple grid viewer object allows you to manage recipe data traditionally
 → Recipe data can be exported and imported in .CSV format

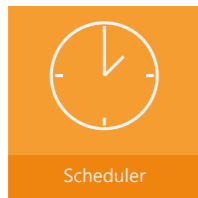


Alarm manager
Premium HMI provides maximum reliability in events management, guaranteeing continuous and immediate system/machine monitoring, improving its efficiency and minimising production downtime

→ Alarms are managed according to ISA S-18 standards, but they are entirely customizable with high-configurable objects and templates-oriented programming (threshold alarms, digital alarms, warning messages without recognition cycle, etc.)
 → Simple definition and configuration of repetitive alarms using templates
 → Fixed or variable triggering thresholds determine activation of the alarm, managing the four standard operating statuses (ON,

OFF, ACK and RST) and the consequent representation of active alarms in visualization objects, managed by Windows or Banners with several filters (by time, area, priority, period, etc.) and the possibility to dynamically combine help and wizards on external files (CHM, HTML, PDF)
 → Library tools for the organic visualization of active alarms, alarms awaiting acknowledgement and the alarm log with the possibility to apply visualization filters for a simple search and analysis
 → The **Alarms Window** and the **Historic Log Window** are the tools to visualize active or stored alarms and can be inserted and configured as objects in any screen
 → Premium HMI introduces the possibility to select an active alarm and directly view its **history in the alarm window**

→ The Alarm Log automatically records all the events (Alarms, Driver Events or System Events) on the relational database (even on Windows CE) or on text files
 → Alarm Dispatcher to promptly send alarms or messages via **SMS** or **E-mail**; the notification is sent to the specific User or Group of Users and can be customised depending on timetables, calendars, work shifts, etc. SMS notification dispatcher based on SMPP protocol (dispatches SMSs via Internet without modem).



Scheduler and Event generator
Scheduler objects offer maximum configurability of commands executed on a temporal base in Runtime

→ Premium HMI schedulers manage **time-based programming** of any control, with flexibly

configurable timetables. The operator has full freedom to establish commands, events and periods
 → The schedulers are supported also by Windows CE and Web Client
 → "Event Objects" define lists of commands that can be flexibly configured

"Event Objects" drastically reduce the need to use code, executing command actions associated to events generated by variables (Tags) or by actions bound to command objects (e.g. buttons, menus, etc.)

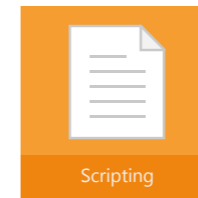


Security and standards
Premium HMI applications guarantee maximum level of safety and reliability in compliance with CFR21 part 11 standards

→ Users and Passwords management has been expressly designed to guarantee simple and integrated implementation of projects conforming with the severe **CFR21 part 11** standards of the

American **FDA** (Food & Drug Administration)
 → Maximum protection of data and system access by managing criteria according to **1024** User levels and **16 access areas**
 → Data recording (Data Loggers, Events or any other data) is performed both on safe relational database (e.g. Ms SQL Server or Oracle) and in proprietary format (.DAT or .XML formatted

text) encrypted with 128 bit encryption, to obtain recorded data that are visible only to Premium HMI controlled access features
 → Additional tools: electronic signature, control of tampering attempts, password expiration, automatic log-off and management of **Audit Trails**
 → Support to the management of RFID modules



Scripting and integrated languages
Premium HMI integrates a powerful VBA Engine (both for Windows CE and for Windows 32/64), able to execute codes that are perfectly compatible with the VBA standard (Visual Basic for Application) and to use a wide range of API for the most different project features

→ Scripts can be executed as normal routines or "encapsulated" in objects in response to events (graphic objects, alarm objects, data loggers etc.)
 → Scripts support **multi-threading**, the simultaneous execution of different scripts. Premium HMI provides also:
 → **VB.Net** syntax support and management of software components based on .Net

technology (only on Windows 32/64)
 → VBA expression generator to edit **logic expressions** directly on objects instead of assigning variables
 → Support of sequential combinational language, typical of PLCs (Instructions List IL or AWL)
 → Openness to integration of ActiveX, OCX, DLL software components

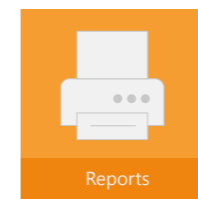


Multi-language support
Each Premium HMI project can contain all the text strings in a virtually unlimited number of languages and with any Unicode character, even with UTF-16 code for Asiatic and Arab characters

→ Editing texts in different languages is facilitated by import/export tools.

Texts are managed in the project string table, compatible with Copy/Paste operations of Editors like Microsoft Excel
 → Any language can be changed and activated both in Editor and in Runtime modes
 → A specific language can be activated when a specific Audit Trail user logs on

→ The font size is automatically adjusted depending on the language selected, optimizing the filling of the text boxes

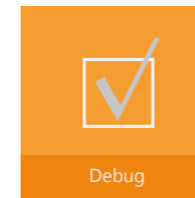


Print reports
Premium HMI integrates a simple and flexible tool in the development environment to make multi-language printing reports

→ Possibility to fully customize printing pages with Copy/Paste operations of variables and objects from the project pages (even graphs like trends, plotters, etc.)

Premium HMI provides also:
 → Printing of objects with values which change dynamically over time
 → Printing of variables present in the Data Logger, both on the Database and in .CSV format
 → Printing on file, **printer** and creation of **PDF files**





Debugging tools

Premium HMI has an integrated simulator to execute debugging without transferring the project in the target. The simulator allows communication with the protocols configured in the project

→ Powerful **online debugger** to analyse and simulate the project, both locally and remotely (even during execution)

→ Possibility of full project recovery from the target hardware device for a safe and protected modification of the password (with re-transmission of the modified project to the target device)
 → In case of multi-language projects, control/verification of non-translated text strings

Premium HMI provides also:

→ Verification and reporting of variables not used in the project (**Cross Reference**)
 → "Refactoring" tools for the automatic design error correction

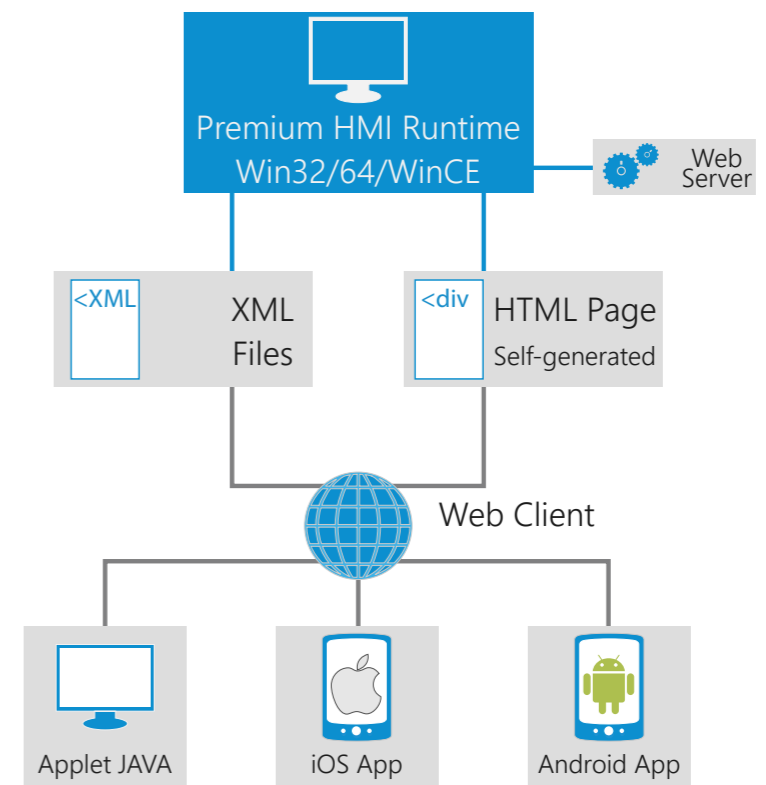


Support for Web Client remote control

Premium HMI offers the best Web Client technology with remote access independent from local operation

→ Remote control of projects with "**Premium HMI Mobile**", **free App** for iOS and Android

devices (needs Premium HMI 3.0.1102 or later releases)
 → The Web Client with JAVA-based architecture allows the server and projects to be accessed via **Internet browser** from any platform and operating system



Premium HMI Mobile



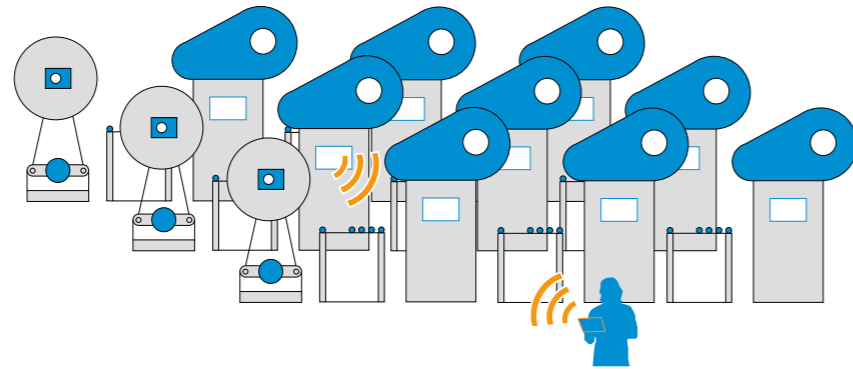
Premium HMI Mobile is the app released by ASEM to view and interact with Premium HMI projects, running on Machine HMIs, via mobile devices (iOS and Android) connected to the enterprise Wi-Fi network or via 3G/4G connections, using the UBIQUITY VPN App for Android systems, that allows to use the UBIQUITY VPN on smartphones and tablets too.

Premium HMI Mobile requires Premium HMI "Advanced" Runtime licence and it is available for free on App Store and Google Play.

Benefits of Premium HMI Mobile app

Better control in production lines

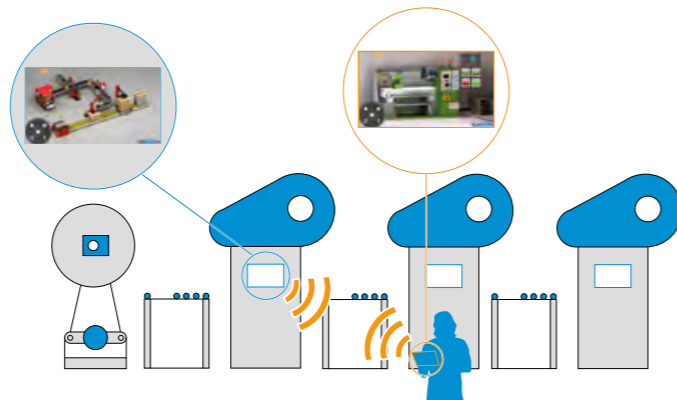
With Premium HMI Mobile, machinery supervision becomes more flexible and efficient. The user can control machines directly from the factory floor, even in large plants or applications with several production lines.



Independent project visualization

→ The native configuration of Premium HMI web server, allows you to independently manage projects on PHMI Mobile, while the local user can continue working on the machinery HMI.

→ Premium HMI Mobile manages the iOS/Android device screen resolution independently from the machine LCD resolution, resizing the pages according to the visualization needs of the mobile device user.



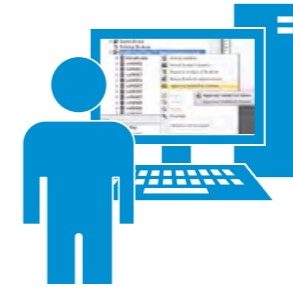
Security and users management

Premium HMI Mobile supports the same security and user management features of Premium HMI. The access to pages and commands can be controlled as any Premium HMI project. Whether the application has access protection, all Premium HMI Mobile sessions will be exclusively activated through access credentials.



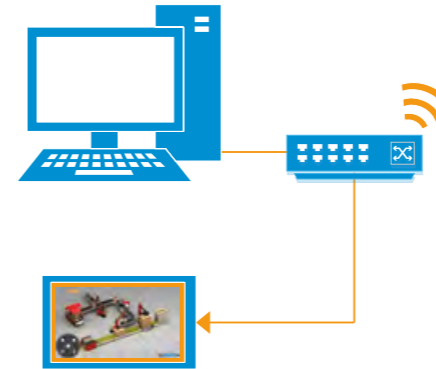
Premium HMI Mobile Configuration

1 Enable Premium HMI Mobile connectivity with Premium HMI Studio



To run a project on Premium HMI Mobile, the user has to include the "System Variables" by right-clicking on the Variable database icon and selecting "Add System Variables".

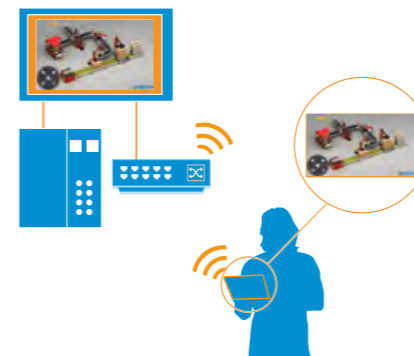
2 Connect the mobile device to the wireless infrastructure network



When the project is transferred to the Panel PC / HMI, the device must be connected to the wireless network¹ or a VPN connection. In the case Premium HMI Mobile is meant to be used by means of a 3G/4G Internet connection, UBIQUITY has to be run on the smartphone or tablet, downloading the Android App "UBIQUITY VPN", that allows to connect mobile devices to the UBIQUITY VPN.

1. Premium HMI Mobile performances may vary according to wireless signal strength and to the processor of the device running Premium HMI Runtime "Advanced" licence.

3 Connect the mobile device to the IPC / HMI

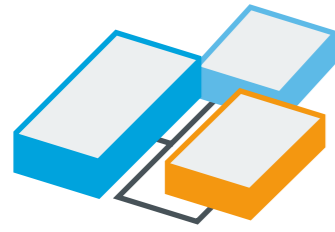


Once the installation of "Premium HMI Mobile" on the iOS/Android device is completed, connect it to the wireless network, insert access credentials on the home screen (IP address, screen name, username, password and resolution desired) and click on the connection button to start remotely interacting with the project.

Premium HMI panels



ASEM System Manager for WinCE systems



ASEM SYSTEM MANAGER
ASEM System Manager is a set of utilities developed to improve the usage of ASEM WinCE-based ARM platforms. Installed directly in production, ASEM System

Manager is accessible from the OS control panel and includes a series of features that allow to backup the whole system or to selectively backup the applications, to manage the screen saver and to

implement the antialiasing rendering for a better characters visualization. ASEM System Manager can be installed also on existing systems.

Clone, Backup and Restore

The Clone function allows to make an exact copy of the source system, including the image of the OS (ARM platforms). Selective Backup allows to backup only specific and selected files and applications settings. The backup is saved in a single file with ".ASR" (ASEM System Repository) extension. With the Restore feature it is possible to retrieve the backup by selecting the files to be restored.

OS update for ARM systems

The ASEM System Manager allows to update the operating system without reinstalling all the applications. Before any update, a temporary backup of all installed ASEM application and the related settings is necessary. Once the update is completed, the backup is automatically restored in a safe and open way. On the download area of the ASEM website there is a database with all OS image versions in ".ASR" format.

Screen Saver

The Screen Saver function allows to reduce the display brightness or to switch off the display after a period of inactivity when systems are powered but not used in a continuous way by the operator. This feature extends the lifetime of the displays.

Kiosk Mode

The utility enables the execution of Premium HMI Runtime in "kiosk" mode without showing any detail of the operating system. The kiosk mode is very useful when you need the HMI application to be launched with no evidence of the operating system presence.

Antialiasing

Antialiasing is a technique for minimizing the character edges compared with their matrix enabling a better character visualization. The utility allows to choose between two different representation, according to users preferences.

Scrollbar

The utility lets you change the operating system scroll bars dimension. Some of these controls are in fact used in the HMI applications so you can freely adapt the size.

System reboot

The utility allows you to reboot the device without acting on the power supply.

eMMC Usage

The utility provides useful information about the actual use of the eMMC memory along with an indication of "lifetime" of the support expressed in expected duration time.

Touch Buzzer

The utility allows you to activate the sound feedback of touch activation.

Language Settings

The utility allows you to easily install the font support for non-European languages in the HMI applications.

Premium HMI based solutions



The current portfolio of ASEM HMI solutions includes the HMI25 and HMI30 families with ARM Cortex A8 (i.MX535 1GHz) processors and the HMI35 and HMI40 families with ARM Cortex A9 (i.MX6 DualLite 1,0GHz).

ASEM HMIs provide simultaneous execution of Premium HMI visualization software and UBIQUITY remote assistance software.

HMI25

Entry level ARM based visualization systems



The fanless HMI of the HMI25 family are the systems with the smallest LCD sizes of the ASEM portfolio and they are based on the ARM Cortex A8 (i.MX535) 1GHz processor. They are supplied with Windows Embedded Compact 7 Pro operating system and integrates the numerous and advanced functionalities of Premium HMI visualization software (Basic or Advanced version) and ASEM

UBIQUITY remote assistance software. They also include ASEM System Manager, a software utility suite for the management of the panel. The HMI25 family is available with 16 million colours LED Backlight TFT LCDs, 4.3" and 7" in Wide aspect ratio, with aluminium or aluminium TrueFlat front panels with 4 wires resistive touchscreen. The "all in one" motherboard provides one Ethernet

100Mbps port, one USB 2.0 port and one serial RS232/422/485 interface with rear external access, 1 GB DDR3 RAM, 256MB Nand-Flash for the operating system, 4GB pseudo-SLC eMMC memory to save and manage HMI project data. HMI25 systems have a 24 VDC power supply input.



+ Highlights

- Premium HMI visualization software
- UBIQUITY remote assistance software providing remote access to the system
- ARM Cortex A8 processor
- Operating temperature 0°C ÷ 50°C
- 4.3" and 7" LCDs in Wide aspect ratio
- CE, cULus LISTED (508) certifications

Gallery



Technical data

	HMI25	HMI25-TF
HMI Software	PREMIUM HMI BASIC ADVANCED	
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO	
O.S. INSTALLED	Windows Embedded Compact 7 Pro with Datalight Reliance Nitro file system	
PROCESSOR	ARM Cortex A8 1GHz i.MX535	
SYSTEM MEMORY - RAM	1 GB DDR3 soldered	
MASS STORAGE	256 MB NAND-FLASH 4 GB eMMC pseudo-SLC	
LED backlight TFT LCD	4.3" W - 480x272 7" W - 800x480	
TOUCHSCREEN	Resistive 4 wires	
FRONT PANEL	Aluminium	True Flat Aluminium
PROTECTION GRADE	IP66, Enclosure type 4x - frontal	
INTERFACES	1 x LAN 100Mbps 1 x USB 2.0 rear (Type-A) 1 x RS232/422/485 (DB15M)	
POWER SUPPLY INPUT	24VDC (18 ÷ 36VDC)	
OPERATING TEMPERATURE	0°C ÷ 50°C	
APPROVALS	CE, cULus LISTED (508)	

HMI30

ARM based visualization systems



The fanless HMI family HMI30 is based on the ARM Cortex A8 (i.MX535) 1GHz processor. It is supplied with Windows Embedded Compact 7 Pro operating system and integrates the numerous and advanced functionalities of Premium HMI visualization software (Basic or Advanced version) and ASEM UBIQUITY remote assistance software. They also include ASEM System Manager, a software utility suite for the management of the panel. The HMI30 family is available

with 16 million colours LED Backlight TFT LCDs from 5.7" to 15.6", in 4:3 and Wide aspect ratio, with aluminium or aluminium TrueFlat front panels with 4 or 5 wires resistive touchscreen. All versions with Wide LCD are also available with aluminium and glass TrueFlat Capacitive front panel, with projected capacitive touchscreen. The "all in one" motherboard provides one Ethernet 10/100Mbps port, one Ethernet 100Mbps port, two USB 2.0 ports, one serial

RS232/422/485 interface with rear access, 1 GB DDR3 RAM, 256MB Nand-Flash for the operating system and the runtimes, 4GB pseudo-SLC eMMC memory to save and manage the HMI projects data and a removable SDHC memory slot. HMI30 systems have a 24 VDC power supply input and optionally an integrated MicroUPS based on supercapacitors.



+ Highlights

- Premium HMI visualization software
- UBIQUITY remote assistance software providing remote access to the system
- MicroUPS (optional)
- ARM Cortex A8 processor
- Operating temperature 0°C ÷ 50°C
- 5.7", 8.4", 10.4", 12.1" and 15" LCDs in 4:3 aspect ratio, 7", 10.1", 12.1" and 15.6" LCDs in Wide aspect ratio
- Available with aluminium and glass TrueFlat Capacitive front panel, with projected capacitive touchscreen (only for Wide LCD formats)
- CE, cULus LISTED (508) certifications
- ATEX area 2/22 certification

Gallery



Technical data

	HMI30	HMI30-TF	HMI30-TFC
HMI Software	PREMIUM HMI BASIC ADVANCED		
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO		
O.S. INSTALLED	Windows Embedded Compact 7 Pro with Datalight Reliance Nitro file system		
PROCESSOR	ARM Cortex A8 1GHz i.MX535		
SYSTEM MEMORY - RAM	1 GB DDR3 soldered		
MASS STORAGE	256 MB NAND-FLASH 4 GB eMMC pseudo-SLC 1 x slot SD/SDHC v 2.0		
LED backlight TFT LCD	5.7" - 640x480 7" W - 800x480 8.4" - 800x600 10.1" W - 1280x800 10.4" - 800x600 12.1" - 800x600 12.1" - 1024x768 12.1" W- 1280x800 15.0" - 1024x768 15.6" W - 1366x768		7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800 15.6" W - 1366x768
TOUCHSCREEN	Resistive 4 / 5 wires		P-CAP projected capacitive
FRONT PANEL	Aluminium	True Flat Aluminium	True Flat Aluminium
PROTECTION GRADE	IP66, Enclosure type 4x - frontal		
INTERFACES	1 x LAN 100 Mbps 1 x LAN 10/100 Mbps 2 x USB 2.0 rear (Type-A) 1 x RS232/422/485 (DB15M)		
POWER SUPPLY INPUT	24VDC (18 ÷ 36VDC) MicroUPS (optional)		
OPERATING TEMPERATURE	0°C ÷ 50°C		
APPROVALS	CE, cULus LISTED (508), ATEX zone 22, II 3 D	CE, cULus LISTED (508), ATEX zone 2/22, II 3 G D	

HMI35 / HMI35Q

ARM multicore based visualization systems



The fanless HMI families HMI35 and HMI35Q are based on the ARM Cortex A9 (i.MX6 DualLite) 1GHz dual core processor. They are supplied with Windows Embedded Compact 7 Pro operating system and integrate the numerous and advanced functionalities of Premium HMI visualization software (Basic or Advanced version) and ASEM UBIQUITY remote assistance software. They also include ASEM System Manager, a software utility suite for the management of the panel.

The HMI35Q family is available with the new front panels with minimized frame, 16 million color LED Backlight TFT LCDs from 7" to 12.1", in Wide aspect ratio, with aluminium front panels and a 4 or 5 wires resistive touchscreen or aluminium and glass TrueFlat Multitouch front panels with projected capacitive touchscreen. The HMI35 family is available with 16 million colours LED Backlight TFT LCDs from 7" to 12.1", in 4:3 and Wide aspect ratio, with aluminium or aluminium TrueFlat front

panels with 4 or 5 wires resistive touchscreen. All versions with Wide LCD are also available with aluminium and glass TrueFlat Multitouch front panel, with projected capacitive touchscreen. The "all in one" motherboard provides one Ethernet 10/100/1000Mbps port, one USB 2.0 ports and a serial RS232/422/485 interface with rear access, 1 GB DDR3 RAM and 4GB Pseudo-SLC eMMC memory. HMI35/HMI35Q systems have an isolated 24 VDC power supply input.



Highlights

- Premium HMI visualization software
- UBIQUITY remote assistance software providing remote access to the system
- ARM Cortex A9 dual core processor
- Operating temperature 0°C ÷ 50°C
- 8.4", 10.4" and 12.1" LCDs in 4:3 aspect ratio, 7", 10.1" and 12.1" LCDs in Wide aspect ratio
- CE, cULus LISTED (61010) certifications

Gallery

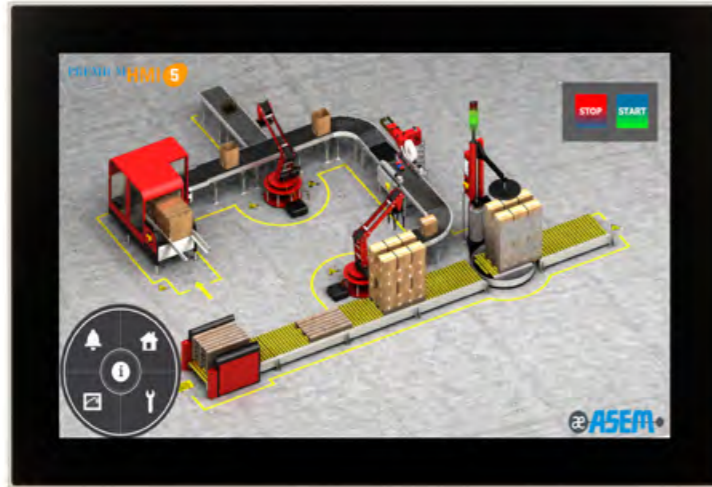


Technical data

	HMI35Q	HMI35Q-TFM	HMI35	HMI35-TF	HMI35-TFM
HMI Software	PREMIUM HMI BASIC ADVANCED				
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO				
O.S. INSTALLED	Windows Embedded Compact 7 Pro with Datalight Reliance Nitro file system				
PROCESSOR	ARM Cortex A9 1GHz i.MX6 DualLite				
SYSTEM MEMORY - RAM	1 GB DDR3 soldered on board				
MASS STORAGE	4 GB eMMC pseudo-SLC				
LED backlight TFT LCD	7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800		7" W - 800x480 8.4" - 800x600 10.1" W - 1280x800 10.4" - 800x600 12.1" - 800x600 12.1" - 1024x768 12.1" W - 1280x800		7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800
CUT-OUT	QT		A		
TOUCHSCREEN	Resistive 4 or 5 wires	P-CAP Multitouch	Resistive 4 or 5 wires		P-CAP Multitouch
FRONT PANEL	Aluminium	True Flat Aluminium	Aluminium	True Flat Aluminium	
PROTECTION GRADE	IP66, Enclosure type 4x - front				
INTERFACES	1 x LAN 10/100/1000 Mbps (RJ45)				
	1 x USB 2.0 rear (Type-A)				
	1 x RS232/422/485 (DB9M)				
POWER SUPPLY INPUT	24VDC (18 ÷ 36VDC) isolated				
OPERATING TEMPERATURE	0°C ÷ 50°C				
APPROVALS	CE, cULus LISTED (61010) pending				

HMI40 / HMI40Q

ARM multicore based visualization systems



The fanless HMI families HMI40 and HMI40Q, including the extended temperature range (ET) versions, are based on the ARM Cortex A9 (i.MX6 DualLite) 1GHz dual core processor. They are supplied with Windows Embedded Compact 7 Pro operating system and integrate the numerous and advanced functionalities of Premium HMI visualization software (Basic or Advanced version) and ASEM UBIQUITY remote assistance software. They also include ASEM System Manager, a software utility suite for the management of the panel.

The HMI40Q family is available with the new front panels with minimized frame, 16 million color LED Backlight TFT LCDs from 7" to 18.5", in 4:3 and Wide aspect ratio, with aluminium front panels and a 4 or 5 wires resistive touchscreen or aluminium and glass TrueFlat Multitouch front panels with projected capacitive touchscreen. The HMI40 family is available with 16 million colours LED Backlight TFT LCDs from 7" to 15.6", in 4:3 and Wide aspect ratio, with aluminium or aluminium TrueFlat front panels with 4 or 5 wires resistive touchscreen.

All versions with Wide LCD are also available with aluminium and glass TrueFlat Multitouch front panel, with projected capacitive touchscreen. The "all in one" motherboard provides two Ethernet 10/100/1000Mbps ports, two USB 2.0 ports, a serial RS232/422/485 interface with rear access, 1 GB DDR3 RAM, 4GB Pseudo-SLC eMMC memory and a slot for a removable MicroSD. Optionally, an additional RS485 serial port with rear access is available. HMI40/HMI40Q systems have an isolated 24 VDC power supply input.



Highlights

- Premium HMI visualization software
- UBIQUITY remote assistance software providing remote access to the system
- ARM Cortex A9 dual core processor
- Operating temperature 0°C ÷ 50°C (ET versions -10°C ÷ 60°C)
- 8.4", 10.4", 12.1" and 15" LCDs in 4:3 aspect ratio, 7", 10.1", 12.1", 15.6" and 18.5" LCDs in Wide aspect ratio
- CE, cULus LISTED (61010) certifications
- ATEX area 2/22 certification

Gallery



Technical data

	HMI40Q	HMI40Q-TFM	HMI40	HMI40-TF	HMI40-TFM
HMI Software	PREMIUM HMI BASIC ADVANCED				
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO				
O.S. INSTALLED	Windows Embedded Compact 7 Pro with Datalight Reliance Nitro file system				
PROCESSOR	ARM Cortex A9 1GHz i.MX6 DualLite				
SYSTEM MEMORY - RAM	1 GB DDR3 soldered on board				
MASS STORAGE	4 GB eMMC pseudo-SLC				
	1x microSD slot on board with external access				
LED backlight TFT LCD	7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800 15.0" - 1024x768 (no TFM) 15.6" W - 1366x768 18.5" W - 1366x768		7" W - 800x480 8.4" - 800x600 10.1" W - 1280x800 10.4" - 800x600 12.1" - 800x600 12.1" - 1024x768 12.1" W - 1280x800 15.0" - 1024x768 15.6" W - 1366x768		7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800 15.6" W - 1366x768
CUT-OUT	QT		A		
TOUCHSCREEN	Resistive 4 / 5 wires	P-CAP Multitouch	Resistive 4 / 5 wires		P-CAP Multitouch
FRONT PANEL	Aluminium	True Flat Aluminium	Aluminium	True Flat Aluminium	
PROTECTION GRADE	IP66, Enclosure type 4x - front				
INTERFACES	2 x LAN 10/100/1000 Mbps (RJ45)				
	2 x USB 2.0 rear (Type-A)				
	1 x RS232/422/485 (DB15M)				
	1 x RS485 isolated (DB9M) with terminations (optional)				
WI-FI (optional)	Standard	IEEE 802.11 b/g/n			
	Features	Client mode			
	Security	WEP, TKIP, AES, WPA and WPA2			
	Rx Sensitivity	802.11b -80dBm@8%, 802.11g -70dBm@10%, 802.11n -64dBm@10%			
CELLULAR NETWORK (optional)	Standard	Standards: 2G/3G/3G + EDGE/HSPA, up to 5,76Mbps upload / 21,6Mbps download Regions: All Continents			
		Standards: 2G/3G/4G LTE, up to 50Mbps upload / 100Mbps download Regions: Europe, Latin America, Asia, Africa, Oceania Oceania			
	Antenna	Standards: 3G/4G LTE, up to 50Mbps upload / 100Mbps download Regions: North America, Latin America			
	SIM	1 x SMA-F connector			
		1x SIM card socket push-push type			
POWER SUPPLY INPUT	24VDC (18 ÷ 36VDC) isolated				
OPERATING TEMPERATURE	0°C ÷ 50°C				
ET version	-10° ÷ 60°C				
APPROVALS	CE, cULus LISTED (61010), pending ATEX zone 2/22, pending		CE, cULus LISTED (61010) ATEX zone 22, II 3 D		CE, cULus LISTED (61010) ATEX zone 2/22, II 3 G D
	ET version CE, cULus LISTED (61010) pending				

3. Industrial IoT cloud based solution



IIoT Cloud Connector

IIoT Cloud Connector

The software solution for cloud based Industrial IoT



PREMIUM **HMI** IIoT CLOUD CONNECTOR

IIoT Cloud Connector is the software solution specifically designed to securely publish relevant field data on cloud databases for later analysis.

IIoT Cloud Connector comes as an optional service of the Premium HMI software platform to easily extend the datalogging capabilities by easily interfacing with the

cloud storage technology aiming to provide a secure and effective solution to the modern IIoT and Industry 4.0 application scenarios.

PREMIUM HMI

IIoT CLOUD CONNECTOR



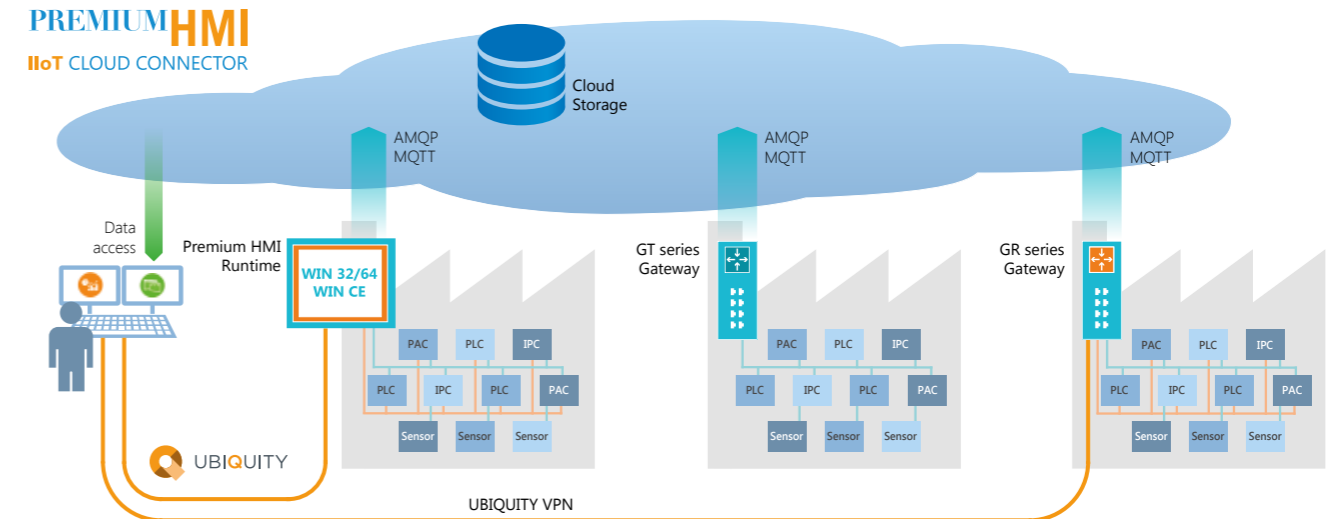
IIoT Cloud Connector is available as a software solution for HMI and IPC systems, as well as an effective all-in-one IIoT Gateway device. IIoT Cloud Connector extends the Premium HMI datalogging capabilities allowing to archive data into cloud databases.

ASEM offers the possibility to be interfaced with cloud services that are managed by the customer via AMQP or MQTT standard protocols normally supported by the common cloud data ingestion services.

What I can do with IIoT Cloud Connector

- Implement a data gathering service potentially based on private infrastructures, entirely managed by the customer, for a complete control of costs and privacy
- Introduce data gathering mechanisms into existing systems in a inexpensive, simple and fast way

IIoT Cloud Connector Runtime and Gateway



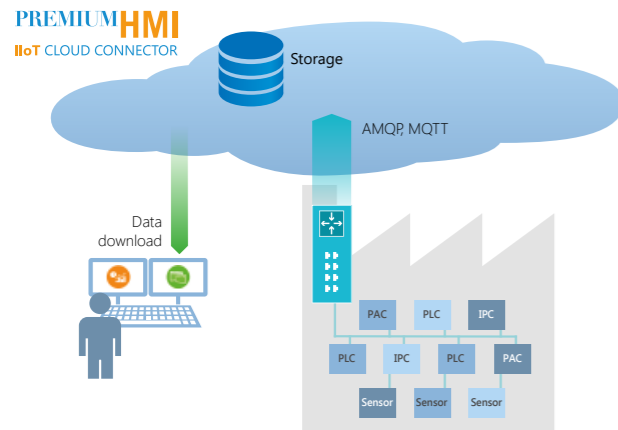
Highlights

- IIoT Cloud Connector simplifies data gathering processes aimed to send historical data directly to a «central database» able to archive the information and make it available for data processing
- IIoT Cloud Connector offers the typical functional advantages of VPN concentrators, without the usual complexity of this kind of architecture:
 - possibility to implement remote monitoring by accessing a centralized database, that is constantly maintained up to date, avoiding the resource-consuming and time-consuming polling approach
 - the interface to the cloud is optimized to use the cloud ingestion services at the best by reducing the bandwidth and keeping under control the traffic to the cloud
- In combination with ASEM systems, IIoT Cloud Connector allows to implement all-in-one solutions that are extremely advantageous and efficient:
 - any system with Premium HMI Runtime can securely publish data on the cloud server
 - the ASEM HMI and LP systems become the most compact solutions in their segment to feature HMI, REMOTE ASSISTANCE, CONTROL and IIOT capabilities.

IIoT Cloud Connector Runtime is available in bundle with the Premium HMI Runtime on all ASEM system and devices based on ARM WinCE, x86 WinCE and Win32/64 operating systems. It can be configured in a simple way and with few clicks directly from the Premium HMI Studio environment. To activate the storage mechanism on the cloud it is sufficient to provide Internet connectivity to the device, with no need to manage settings or configuration parameters. IIoT Cloud Connector Runtime is a solution that works as a IIoT gateway, implementing a wide range of key features related to the modern requirements of the Industry 4.0 scenarios. IIoT Cloud Connector Runtime Implements the «store and forward» functionality in an efficient and safe way, making it possible to manage Internet connectivity interruption, even for very long time.

The big availability of space on local storage on ASEM systems allows to set very large temporary buffers, to ensure that no data from the field is lost due to connectivity lack. IIoT Cloud Connector Runtime includes optimization and data organization algorithms, to reduce to the minimum the bandwidth usage and to take the greatest advantage from the characteristics of the standard communication protocols of cloud services. IIoT Cloud Connector Runtime activity can be monitored by means of a complete operating status interface, that is accessible from the Premium HMI project.

GT10 / GT11 new Industrial IoT Gateways



GT10

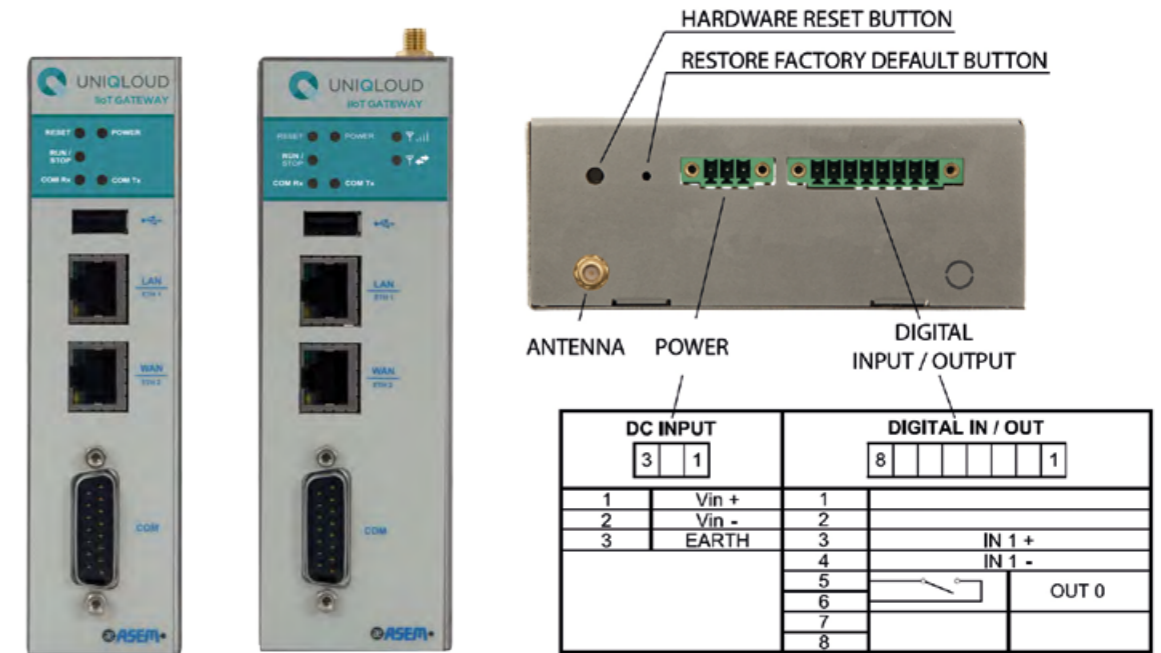
GT11

GT10 and GT11 are dedicated to industrial cloud services based on a 1GHz ARM Cortex A8 processor enclosed in a «book mounting» stainless steel case for DIN rail or wall mounting, with 9-36 VDC power supply range.

GT systems have one 10/100 Mbps Ethernet WAN port for Internet connection, one 100 Mbps Ethernet LAN for automation devices connection, an isolated serial interface RS 232/422/485 and one USB 2.0 port. GT11 integrates a built-in 2G/3G/3G+ or 2G/3G/4G-LTE pentaband modem compatible with cellular networks worldwide.

Highlights

- The IIoT Gateway are the ideal solution to implement Industry 4.0 based solutions on any existing installation by simply adding the device to the existing automation systems
- The Gateways support plenty of communication protocols to connect to the most common industrial controller and fetch the relevant data for process and machine operation analysis
- GT11 systems integrate a built-in 2G/3G/3G+ or 2G/3G/4G-LTE modem to access machines and plants without a wired Internet connection



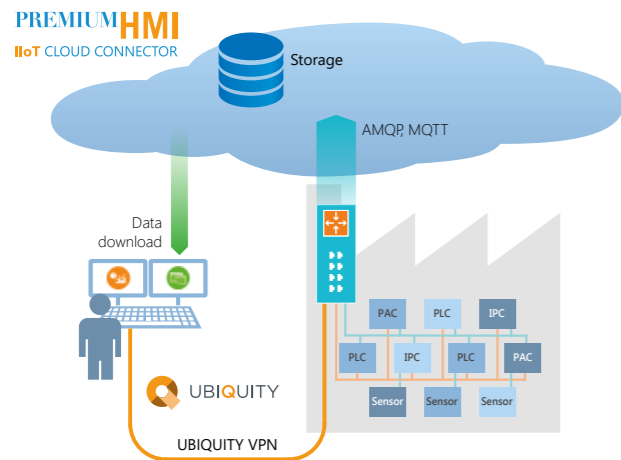
GT10

GT11

		GT10	GT11 3G	GT11 4G/LTE	GT11 4G/LTE AM
CELLULAR NETWORK	Standard	-	2G/3G/3G+ + EDGE/HSPA up to 5,76Mbps upload / 21,6Mbps download	2G/3G/4G LTE up to 50Mbps upload / 100Mbps download	3G/4G LTE up to 50Mbps upload / 100Mbps download
	Regions		All Continents	Europe, Latin America, Asia, Africa, Oceania	North America, Latin America
	Antenna		1 x SMA connector		
	SIM		1 x SIM card socket push-push type		
INDUSTRIAL IOT SOFTWARE		Premium HMI with ASEM IIoT Cloud Connector Runtime			
O.S. INSTALLED		Microsoft Windows Embedded Compact 7 Pro			
CASE	Material	Stainless Steel			
	Mounting	DIN rail book mounting holders, wall book mounting kit included			
	Dimensions	36x138x116 mm	45x138x116 mm		
PROTECTION GRADE		IP20			
PROCESSOR		ARM Cortex A8 processor i.MX535 1 GHz			
SYSTEM MEMORY - RAM		1GB DDR3 soldered			
MASS STORAGE		256 MB Ready-Only NAND-Flash for operating system and runtime			
		4 GB eMMC (Solid State Disk) 8bit, file system organization			
LAN		1 x Ethernet 100Mbps (RJ45) - LAN 1 x Ethernet 10/100Mbps (RJ45) - WAN			
USB		1 x USB 2.0			
SERIAL		1 x RS-232/422/485 (DB15M) isolated			
DIGITAL INPUT	IN1	UNIQLLOUD Gateway software reset			
	Type	0÷24VDC, 500V isolated			
DIGITAL OUTPUT	OUT0	Sending data service running signal			
	Type	Output with relay 200mA@24VDC max for contact (N.O. - normally open)			
BUTTONS		IIoT Gateway hardware reset IIoT Gateway factory default restore			
POWER SUPPLY INPUT		24VDC (9÷36 VDC)			
OPERATING TEMPERATURE		0°C ÷ +50°C			
APPROVALS		CE, RED, cULus listed (61010)			

GR10 / GR11 [new]

Industrial IoT Gateways with Remote Assistance functions



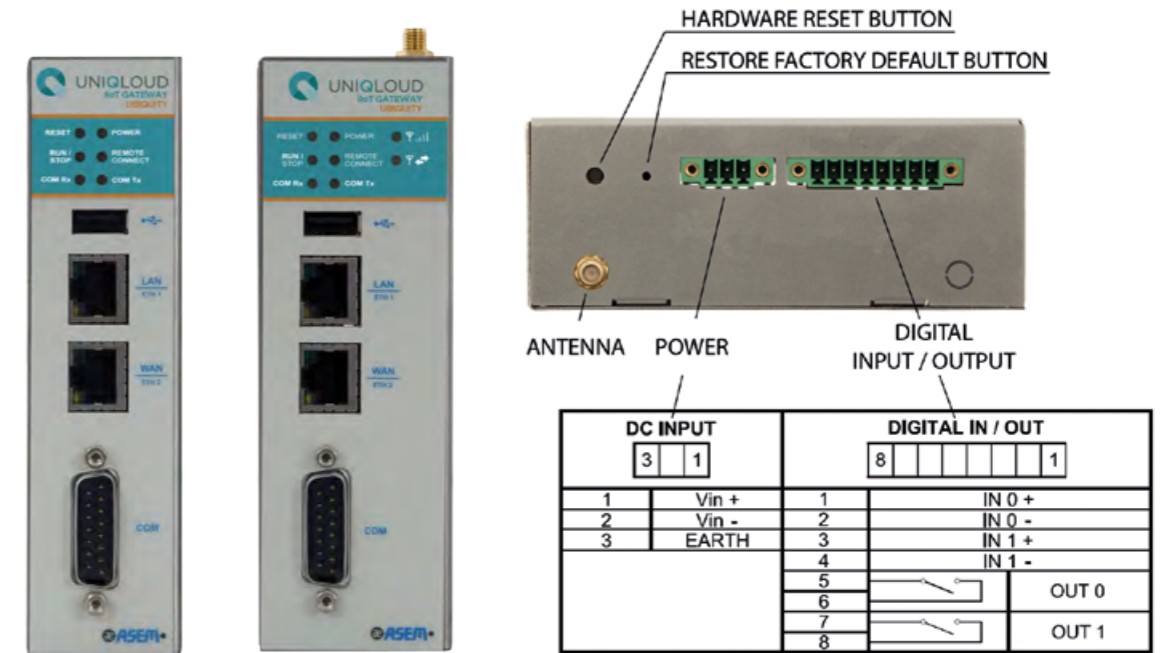
GR10

GR11

GR10 and GR11 systems add remote assistance functionalities to the GT series. They are based on a 1GHz ARM Cortex A8 processor enclosed in a «book mounting» stainless steel case for DIN rail or wall mounting, with 9-36 VDC power supply range.

GR systems have one 10/100 Mbps Ethernet WAN port for Internet connection, one 100 Mbps Ethernet LAN for automation devices connection, an isolated serial interface RS232/422/485 and one USB 2.0 port. GR11 integrates a built-in 2G/3G/3G+ or 2G/3G/4G-LTE pentaband modem compatible with cellular networks worldwide.

Highlights
 In addition to GT systems features
 → UBIQUITY software creates a VPN between the Control Center PC and the Gateway granting access to devices connected via Ethernet and Serial ports
 → GR11 systems integrate a built-in 2G/3G/3G+/4G modem to access machines and plants without a wired Internet connection



GR10

GR11

		GR10	GR11 3G	GR11 4G/LTE	GR11 4G/LTE AM
CELLULAR NETWORK	Standard	-	2G/3G/3G+ + EDGE/HSPA up to 5,76Mbps upload / 21,6Mbps download	2G/3G/4G LTE up to 50Mbps upload / 100Mbps download	3G/4G LTE up to 50Mbps upload / 100Mbps download
	Regions		All Continents	Europe, Latin America, Asia, Africa, Oceania	North America, Latin America
	Antenna		1 x SMA connector		
	SIM		1 x SIM card socked push-push type		
INDUSTRIAL IOT SOFTWARE		Premium HMI with ASEM IIoT Cloud Connector Runtime			
REMOTE ASSISTANCE SW		ASEM UBIQUITY Router Runtime			
O.S. INSTALLED		Microsoft Windows Embedded Compact 7 Pro			
CASE	Material	Stainless Steel			
	Mounting	DIN rail book mounting holders, wall book mounting kit included			
	Dimensions	36x138x116 mm	45x138x116 mm		
PROTECTION GRADE		IP20			
PROCESSOR		ARM Cortex A8 processor i.MX535 1 GHz			
SYSTEM MEMORY - RAM		1GB DDR3 soldered			
MASS STORAGE		256 MB Ready-Only NAND-Flash for operating system and runtime 4 GB eMMC (Solid State Disk) 8bit, file system organization			
LAN		1 x Ethernet 100Mbps (RJ45) - LAN 1 x Ethernet 10/100Mbps (RJ45) - WAN			
USB		1 x USB 2.0			
SERIAL		1 x RS-232/422/485 (DB15M) isolated			
DIGITAL INPUT	IN0	Security key for WAN connection activation. Function managed by Control Center			
	IN1	UNIQLLOUD Gateway software reset			
	Type	0÷24VDC, 500V isolated			
DIGITAL OUTPUT	OUT0	UNIQLLOUD Gateway WAN enabled connection signal			
	OUT1	Remote assistance service running signal			
	Type	Output with relay 200mA@24VDC max for contact (N.O. - normally open)			
BUTTONS		IIoT Gateway hardware reset IIoT Gateway factory default restore			
POWER SUPPLY INPUT		24VDC (9÷36 VDC)			
OPERATING TEMPERATURE		0°C ÷ +50°C			
APPROVALS		CE, RED, cULus listed (61010)			



4. PAC Solutions

PAC - Programmable Automation Controller

The new frontier of control systems

Industrial automation is moving away from embedded controls, programmable controllers and industrial computers towards a new architecture called PAC, Programmable Automation Controller.

The term **PAC - Programmable Automation Controller** - indicates compact or hybrid modular controllers that combine the features and capabilities of a control system based on PC architecture with those of a typical PLC - programmable logic controller.

The basic difference between a PAC and a PLC is the **software component**, which provides an intuitive graphic programming language, similar to a flow chart, but linked to **real-time operating systems** and with the possibility to program reconfigurable hardware. The control programs are generally developed with generic software tools that allow to design the program so that it can be shared with several computers, processors, HMI terminals or other components of the control system architecture. PACs are especially suited for communications that leverage standard protocols and network interfaces. They are usually enclosed in chassis not bigger than a common PLC.

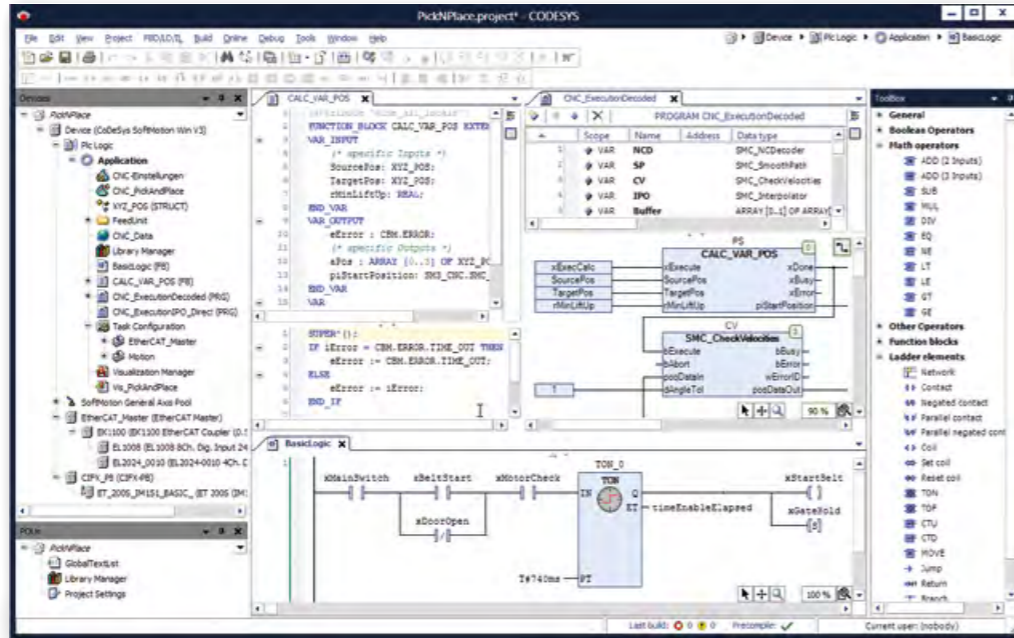
This space provides room for an advanced microprocessor, several storage modules (both volatile and permanent), axis control modules and different types of communication interfaces. The on-board intelligence is supplied with the tools of a typical real-time operating system, capable of offering reduced latency times and a determinism suitable to fulfil critical tasks, and with an advanced application software usually implemented on PC development platforms and then "downloaded" to the device.

In a competitive context where machine manufacturers are compelled to renew their automation solutions by integrating **standard, open and flexible technological structures** that quickly respond to the growing demands of customization, delivery time reduction and lower costs, it becomes suitable for producers to consider and evaluate the possibility to develop control functions with PAC

systems, with **enhanced scalability in calculation power, wide availability of communication interfaces for industrial networking, data storage and archiving functions, making use of several storage modules** (both volatile and permanent).

The most advanced PACs support also graphic video interfaces, optimising automation costs by integrating control and visualization activities into a single system. PACs with high-performance processors further optimize automation costs by integrating Motion Logic (SoftMotion) and Control Logic (SoftPLC) into one integrated PLC-CNC control system.

ASEM PAC Solutions



ASEM logic controllers base their PLC functionalities on the consolidated and widespread CODESYS SoftPLC of the German 3S, with a highly efficient implementation of version 3.5 which guarantees the deterministic execution of PLC control logic with WinCE and Win 32/64 operating systems. It transfers projects between various operating systems and hardware platforms without the need to change the project code. Like all traditional PLCs, CODESYS platform also has a development environment, CODESYS Engineering, to realise projects which are

then executed by the runtime. CODESYS provides availability of the most used industrial fieldbuses in master mode (such as CANopen, Profibus, Profinet, Ethernet/IP, EtherCAT, Modbus RTU and Modbus TCP) to communicate with field devices.

CODESYS - The number 1 control tool in the world
With over a million installations, CODESYS by 3S-Smart Software Solutions has become a global standard in Industrial Automation, being the number one platform (excluding Multinational PLC manufacturers) in the world.



CODESYS

CODESYS Highlights



Flexible PLC and Motion logic control in a single development tool

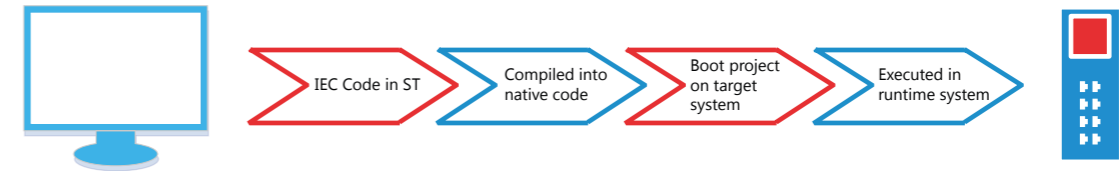
- Perfect integration of auxiliary components for automation engineering:
 - SoftPLC
 - SoftMotion
 - CNC
- CODESYS SoftMotion covers all motion functions, from motion management of single axis to 3D CNC interpolations
- The possibilities offered by the standard IEC 61131-3 give no limits to the complexity of the tasks to be assigned

Transferability of projects to different platforms

- A project can be used on different platforms and operating systems without the need to modify or change settings in the development tool

5 different programming languages in one flexible development tool

- **Text editor:**
 - **IL** (Instructions List) similar to the Assembler programming language
 - **ST** (Structured Text) similar to programming in PASCAL or C
- **Graphic editors:**
 - **LD** (Ladder) allows the programmer to virtually combine relay contacts and coils
 - **FBD** (Function Block Diagram) allows the user to quickly program both Boolean and analogue expressions
 - **SFC** (Sequential Function Chart) suitable to program sequential processes



Performance guaranteed with the proprietary compiler integrated in the development tool

- Proprietary compilers integrated in the development environment transform the code created by CODESYS into native code for machinery (binary code) then downloaded on the controller
 - The compiler does not weigh on the machinery hardware, lightening the load and therefore optimising controller performances
 - Performance is much improved compared to controllers executing an interpreted code

High potential and usability for the effective implementation of complex automation projects

- Fast machine code for different devices and complex applications, generated by compilers widely tested in industrial environments
- Scalable function - usable both on simple configurators and potent auxiliary tools for the static analysis of the code or integrated UML diagrams
- Modular programming philosophy orientated to the repeated use of functional blocks in the libraries

Several debugging functions help in writing and maintaining applications

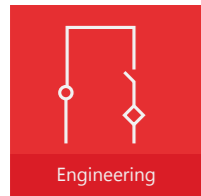
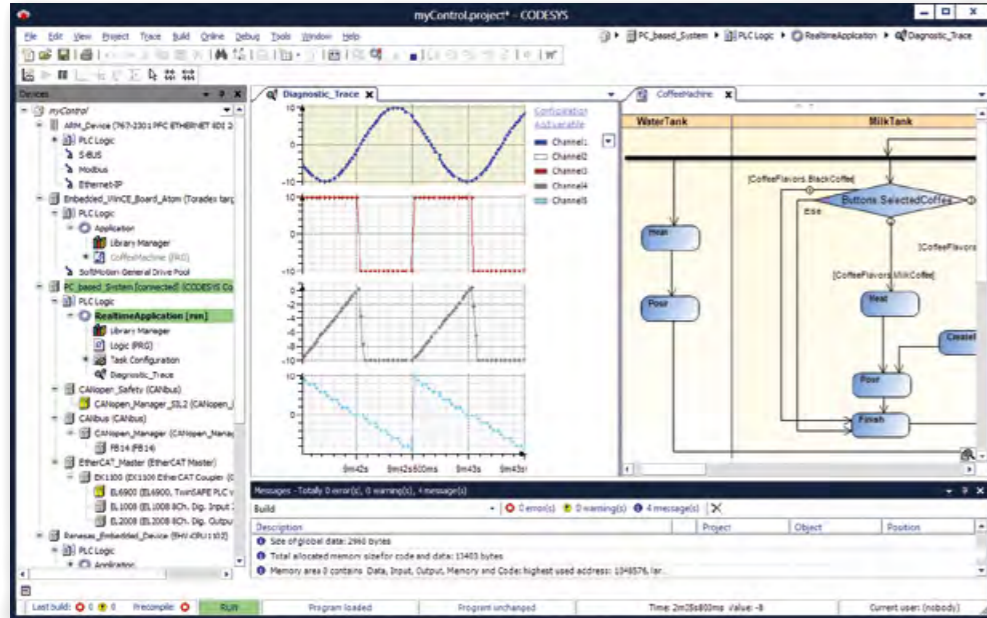
- Breakpoint
- Force
- Trace
- Debugging
- Online change
- Multi application
- Recipe
- Symbol management
- Multi-user operation

> CODESYS integrated property compiler functioning



CODESYS

The components



CODESYS advanced development tool includes different programming languages for the development of applications in a single expandable platform

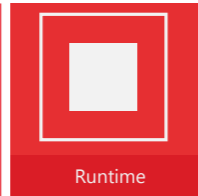
→ Modern development platform with editor and debugger compliant with IEC 61131-3 standards.

→ Integrated compilers transform the code created by CODESYS into **native code** for machinery (binary code) then downloaded on the controller, thus enhancing performance of the system for industrial applications. Various ASEM CPU are supported, from ARM Cortex A8 platforms to different x86 processors.

→ Once online, CODESYS offers debugging features such as monitoring/writing/forcing of variables by setting single passages of breakpoints/performing or recording variable values online in the controller in a ring buffer (Sampling Trace)

→ Availability of additional tools for easier high-level programming language.

→ Modular expandability with specific plug-ins.



The installation of CODESYS Control Runtime System converts any type of industrial PC into a powerful scalable PLC, leveraging the performance of the PC itself. Several ASEM systems can be programmed with the CODESYS development tool, becoming real controllers based on ARM Cortex or x86 processors.

→ ASEM offers controllers based on Windows 32/64 bit or Windows CE operating systems

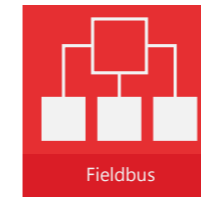
→ ASEM integrates the CODESYS Control Runtime on several PAC systems (Programmable Automation Controller) dedicated to control:

- LP25 (ARM based)
- LP30/LP31 (ARM based)
- LP40 (ARM multicore based)
- LP2200 (x86 based)
- LP3400/LP3600 (x86 based)
- LBM40 (ARM multicore based)
- LBM2200 (x86 based)
- LBM3300/LBM3500 (x86 based)
- LBM3400/LBM3600 (x86 based)
- LB2200 (x86 based)
- LB3400/LB3600 (x86 based)

→ The CODESYS Control Runtime System can also be installed on all other x86 families of the ASEM Industrial PC range, able to support also SoftMotion + CNC applications

CODESYS

The components



CODESYS - Fieldbus

The CODESYS development environment integrates the support of different fieldbuses such as CANopen, Profibus, EtherCAT or Ethernet/IP, including additional protocol stacks

→ Support for the most used fieldbuses with integrated configurator: CANopen, Modbus, Profibus, etc.

→ Support for real-time Ethernet systems: EtherCAT, Ethernet/IP, etc.

→ Management of I/O assignment and diagnosis independent from fieldbuses



CODESYS Motion+CNC

Logic control and Motion control in one development tool. An optional modular solution is completely integrated in the CODESYS programming system to manage complex movements with a IEC 61131-3 programmed controller

→ Management of any type of application, from simple basic Motion applications to complex CNC controls

→ Library modules for the control of interpolations and transformations and for axis control - PLCopen



Panel PAC Solutions



The current portfolio of ASEM PAC solutions includes the LP25 and LP30/31 families with ARM Cortex A8 (i.MX535 1GHz or i.MX537 800 MHz) processors, the LP40 family with ARM Cortex A9 (i.MX6 DualLite 1,0 GHz) and Windows Embedded Compact 7 Pro operating system, the LP2200 family with Intel® Celeron J1900 quad core (2,00 GHz) processor and LP3400/ LP3600 families with Intel® 6th or 7th generation Core™ i3, i5, i7 processors, with Windows Embedded Standard 7E/7P 32/64 bit or Windows 10 IoT Enterprise 2016 64 bit operating systems.

ASEM panel PACs have an integrated MicroUPS with supercapacitors or a UPS with integrated electronics and external battery, both with 512kB MRAM (Magnetoresistive RAM) for retentive data management and, in addition to the SoftPLC, they provide simultaneous execution of Premium HMI visualization software and UBIQUITY remote assistance software, representing the new frontier of "Ready to Automation" systems.

For further information regarding CODESYS control software on ASEM Industrial PCs, visit our website: <http://www.asem.it/en/products/industrial-automation/control-software/>

LP25

Entry level ARM based visualization systems



The fanless panel PACs of the LP25 family are the systems for control applications with the smallest LCD sizes of the ASEM portfolio and they are based on the ARM Cortex A8 (i.MX535) 1GHz processor. They are supplied with Windows Embedded Compact 7 Pro operating system and integrates the numerous and advanced functionalities of Codesys 3.5 SoftPLC, Premium HMI visualization software

(Basic or Advanced version) and ASEM UBIQUITY remote assistance software. They also include ASEM System Manager, a software utility suite for the management of the panel. The LP25 family is available with 16 million colours LED Backlight TFT LCDs, 4.3" and 7" in Wide aspect ratio, with aluminium or aluminium TrueFlat front panels with 4 wires resistive touchscreen.

The "all in one" motherboard provides one Ethernet 100Mbps port, one USB 2.0 port and one serial RS232/422/485 interface with rear external access, 1 GB DDR3 RAM, 256MB Nand-Flash for the operating system, 4GB pseudo-SLC eMMC memory to save and manage projects data. LP25 systems have a 24 VDC power supply input.



+ Highlights

- CODESYS SoftPLC for control applications
- Fieldbuses: EtherCAT, Modbus TCP, Modbus RTU
- Premium HMI visualization software
- UBIQUITY remote assistance software providing remote access to the system
- ARM Cortex A8 processor
- Operating temperature 0°C ÷ 50°C
- 4.3" and 7" LCDs in Wide aspect ratio
- CE, cULus LISTED (508) certifications

Gallery



Technical data

	LP25	LP25-TF
CONTROL SOFTWARE	CODESYS SP v3.x	
supported protocols	EtherCAT Master, MODBUS TCP Master, MODBUS RTU Master	
HMI Software	PREMIUM HMI BASIC ADVANCED	
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO	
O.S. INSTALLED	Windows Embedded Compact 7 Pro with Datalight Reliance Nitro file system	
LED backlight TFT LCD	4.3" W - 480x272 7" W - 800x480	
TOUCHSCREEN	Resistive 4 wires	
FRONT PANEL	Aluminium	True Flat Aluminium
PROTECTION GRADE	IP66, Enclosure type 4x - frontal	
PROCESSOR	ARM Cortex A8 1GHz i.MX535	
SYSTEM MEMORY - RAM	1 GB DDR3 soldered	
MASS STORAGE	256 MB NAND-FLASH 4 GB eMMC pseudo-SLC	
INTERFACES	1 x LAN 100Mbps (RJ45) 1 x USB 2.0 rear (Type-A) 1 x RS232/422/485 (DB15M)	
POWER SUPPLY INPUT	24VDC (18 ÷ 36VDC)	
OPERATING TEMPERATURE	0°C ÷ 50°C	
APPROVALS	CE, cULus LISTED (508)	

LP30 / LP31

ARM based panel PACs



The fanless panel PAC family LP30/31 is based on the ARM Cortex A8 (i.MX535 and i.MX537) 1GHz/800MHz processor. They are supplied with Windows Embedded Compact 7 Pro operating system and integrates the numerous and advanced functionalities of Codesys 3.5 SoftPLC, Premium HMI visualization software (Basic or Advanced version) and ASEM UBIQUITY remote assistance software. They also include ASEM System Manager, a software utility suite for the management of

the panel. The LP30/31 family is available with 16 million colours LED Backlight TFT LCDs from 5.7" to 15.6", in 4:3 and Wide aspect ratio, with aluminium or aluminium TrueFlat front panels with 4 or 5 wires resistive touchscreen. All versions with Wide LCD are also available with aluminium and glass TrueFlat Capacitive front panel, with projected capacitive touchscreen. The "all in one" motherboard provides one Ethernet 10/100Mbps port, one Ethernet 100Mbps port, two

USB 2.0 ports, one serial RS232/422/485 interface with rear external access, 1 GB DDR3 RAM, 256MB Nand-Flash for the operating system and the runtimes, 4GB pseudo-SLC eMMC memory to save and manage the HMI projects data and a removable SDHC memory slot. LP30/31 systems have a 24 VDC power supply input and an integrated MicroUPS based on supercapacitors. LP31 versions have an additional CAN interface and isolated power supply.



Highlights

- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Modbus TCP, Modbus RTU, CANOpen
- Premium HMI visualization software
- UBIQUITY remote assistance software providing remote access to the system
- LP31 versions with additional CAN interface
- MicroUPS with supercapacitors for retentive data management
- ARM Cortex A8 processor
- Operating temperature 0°C ÷ 50°C
- 5.7", 8.4", 10.4", 12.1" and 15" LCDs in 4:3 aspect ratio, 7", 10.1", 12.1" and 15.6" LCDs in Wide aspect ratio
- Available with TrueFlat Capacitive front panel, with glass projected capacitive touchscreen (only for Wide LCD formats)
- CE, cULus LISTED (508) certifications
- ATEX area 2/22 certification (only for LP30)

Gallery

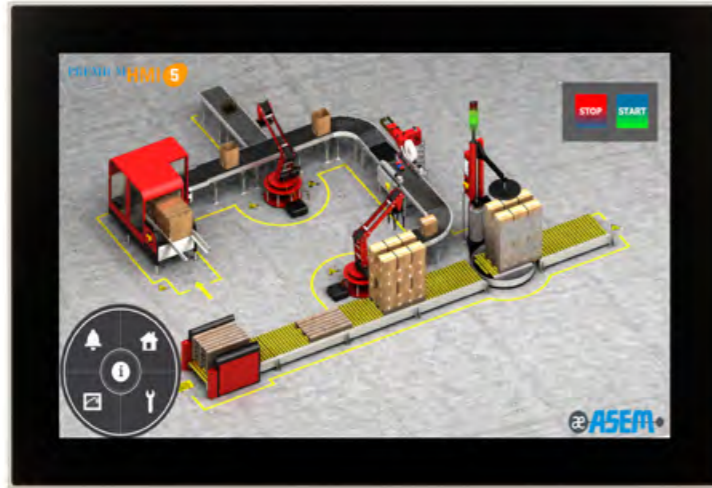


Technical data

	LP30	LP30-TF	LP30-TFC	LP31	LP31-TF	LP31-TFC
CONTROL SOFTWARE	CODESYS SP v3.x					
supported protocols	EtherCAT Master, MODBUS TCP Master, MODBUS RTU Master			EtherCAT Master, MODBUS TCP Master, MODBUS RTU Master, CANopen Master		
HMI Software	PREMIUM HMI BASIC ADVANCED					
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO					
OS INSTALLED	Microsoft Windows Embedded Compact 7 Pro with Datalight Reliance Nitro file system					
LED backlight TFT LCD	5.7" - 640x480 7" W - 800x480 8.4" - 800x600 10.1" W - 1280x800 10.4" - 800x600 12.1" - 800x600 12.1" - 1024x768 12.1" W - 1280x800 15.0" - 1024x768 15.6" W - 1366x768		7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800 15.6" W - 1366x768	7" W - 800x480 8.4" - 800x600 10.1" W - 1280x800 10.4" - 800x600 12.1" - 800x600 12.1" - 1024x768 12.1" W - 1280x800 15.0" - 1024x768 15.6" W - 1366x768		7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800 15.6" W - 1366x768
TOUCHSCREEN	Resistive 4 / 5 wires		P-CAP projected capacitive	Resistive 4 / 5 wires		P-CAP projected capacitive
FRONT PANEL	Aluminium	True Flat Aluminium		Aluminium	True Flat Aluminium	
PROTECTION GRADE	IP66, Enclosure type 4x - frontal					
PROCESSOR	ARM Cortex A8 1GHz i.MX535			ARM Cortex A8 800MHz i.MX537		
SYSTEM MEMORY - RAM	1 GB DDR3 soldered on board					
MASS STORAGE	256 MB NAND-Flash 4 GB eMMC pseudo-SLC 1 x Slot SD/SDHC v2.0					
LAN	1 x LAN 100 Mbps 1 x LAN 10/100 Mbps					
USB	2 x USB 2.0 rear (Type-A)					
SERIAL	1 x RS-232/422/485 (DB15M)					
FIELD BUS INTERFACES	-			1 x CAN isolated channel (DB9M) with FlexCAN integrated controller		
POWER SUPPLY INPUT	24VDC (18 ÷ 36VDC)			24VDC (18 ÷ 36VDC) isolated		
OPERATING TEMPERATURE	MicroUPS with supercapacitors 0°C ÷ 50°C					
APPROVALS	CE, cULus LISTED(508) ATEX zone 22, II 3 D	CE, cULus LISTED (508) ATEX zone 2/22, II 3 G D		CE, cULus LISTED (508)		

LP40 / LP40Q

ARM dual core based panel PACs



The fanless panel PAC families LP40 and LP40Q are based on the ARM Cortex A9 (i.MX6 DualLite) 1GHz dual core processor. They are supplied with Windows Embedded Compact 7 Pro operating system and integrates the numerous and advanced functionalities of

Codesys 3.5 SoftPLC, Premium HMI visualization software (Basic or Advanced version) and ASEM UBIQUITY remote assistance software. They also include ASEM System Manager, a software utility suite for the management of the panel. The LP40Q family is available with the new front panels with minimized frame, 16 million color LED Backlight TFT LCDs from 7" to 18.5", in 4:3 and Wide aspect ratio, with aluminium front panels and a 4 or 5 wires resistive touchscreen or aluminium

and glass TrueFlat Multitouch front panels with projected capacitive touchscreen. The LP40 family is available with 16 million colours LED Backlight TFT LCDs from 7" to 15.6", in 4:3 and Wide aspect ratio, with aluminium or aluminium TrueFlat front panels with 4 or 5 wires resistive touchscreen. All versions with Wide LCD are also available with aluminium and glass TrueFlat Multitouch front panel, with projected capacitive touchscreen. The "all in one" motherboard provides two Ethernet

10/100/1000Mbps ports, two USB 2.0 ports, a serial RS232/422/485 interface with rear external access, 1 GB DDR3 RAM, 4GB Pseudo-SLC eMMC memory and a slot for a removable MicroSD. Optionally, an additional RS485 serial port or CAN port with rear access is available. LP40/LP40Q systems have an isolated 24 VDC power supply input and an integrated MicroUPS with replaceable supercapacitors and 512kB MRAM (Magnetoresistive RAM).



Highlights

- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Modbus TCP, Modbus RTU, CANOpen
- Premium HMI visualization software
- UBIQUITY remote assistance software providing remote access to the system
- Additional RS485 or CAN interface (optional)
- MicroUPS with replaceable supercapacitors for retentive data management
- ARM Cortex A9 dual core processor
- Operating temperature 0°C ÷ 50°C
- 8.4", 10.4", 12.1" and 15" LCDs in 4:3 aspect ratio, 7", 10.1", 12.1" and 15.6" LCDs in Wide aspect ratio
- CE, cULus LISTED (61010) certifications
- ATEX area 2/22 certification

Gallery



Technical data

	LP40Q	LP40Q-TFM	LP40	LP40-TF	LP40-TFM
CONTROL SOFTWARE supported protocols	CODESYS SP v3.x EtherCAT Master, MODBUS TCP Master, MODBUS RTU Master, CANopen Master				
HMI Software	PREMIUM HMI BASIC ADVANCED				
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO				
O.S. INSTALLED	Windows Embedded Compact 7 Pro with Datalight Reliance Nitro file system				
PROCESSOR	ARM Cortex A9 1GHz i.MX6 DualLite				
SYSTEM MEMORY - RAM	1 GB DDR3 soldered on board				
RETENTIVE MEMORY	512kB Magnetoresistive RAM				
MASS STORAGE	4 GB eMMC pseudo-SLC 1x microSD slot on board with external access				
LED backlight TFT LCD	7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800 15.0" - 1024x768 (no TFM) 15.6" W - 1366x768 18.5" W - 1366x768		7" W - 800x480 8.4" - 800x600 10.1" W - 1280x800 10.4" - 800x600 12.1" W - 800x600 12.1" - 1024x768 12.1" W - 1280x800 15.0" - 1024x768 15.6" W - 1366x768		7" W - 800x480 10.1" W - 1280x800 12.1" W - 1280x800 15.6" W - 1366x768
CUT-OUT	QT		A		
TOUCHSCREEN	Resistive 4 / 5 wires	P-CAP Multitouch	Resistive 4 / 5 wires		P-CAP Multitouch
FRONT PANEL	Aluminium	True Flat Aluminium	Aluminium	True Flat Aluminium	
PROTECTION GRADE	IP66, Enclosure type 4x - frontal				
LAN	2 x LAN 10/100/1000 Mbps (RJ45)				
USB	2 x USB 2.0 rear (Type-A)				
SERIAL	1 x RS232/422/485 (DB15M) 1 x RS485 isolated (DB9M) with terminations (optional)				
FIELDBUS INTERFACES	1 x CAN isolated channel (DB9M) and terminations (optional)				
POWER SUPPLY INPUT	24VDC (18 ÷ 36VDC) isolated MicroUPS with removable supercapacitors				
OPERATING TEMPERATURE	0°C ÷ 50°C				
APPROVALS	CE, cULus LISTED (61010) pending ATEX zone 2/22, pending		CE, cULus LISTED (61010) ATEX zone 22, II 3 D		CE, cULus LISTED (61010) ATEX zone 2/22, II 3 G D

LP2200 / LP2200Q

Intel® Bay Trail™ based panel PACs



The fanless HMI families LP2200 and LP2200Q are based on the Celeron J1900 2GHz quad core processor of the Intel® Bay Trail™ System on Chip (SoC) platform. They are supplied with Windows Embedded Standard 7E/7P or Windows 10 IoT Enterprise 2016 operating systems and the advanced functionalities of Codesys 3.5 32/64bit SoftPLC and ASEM UBIQUITY remote assistance software. The LP2200Q family is available with the new front panels with minimized frame, 16 million color LED Backlight TFT LCDs from 12.1" to 24", in 4:3 and Wide aspect ratio, with Aluminium front panels and a 5 wires resistive

touchscreen or aluminium and glass TrueFlat Multitouch front panels with projected capacitive touchscreen. The LP2200 family is available with 16 million colours LED Backlight TFT LCDs from 10.1" to 24", in 4:3, 5:4 and Wide aspect ratio, with aluminium or aluminium True Flat front panels with 5 wires resistive touchscreen and an additional USB 2.0 port. All versions with Wide LCD are also available with aluminium and glass True Flat Multitouch front panel, with projected capacitive touchscreen. The "all in one" motherboard provides two Ethernet 10/100/1000Mbps ports that support "Jumbo Frame" and "Wake on Lan" functionalities,

a USB 3.0 port, two USB 2.0 ports, a serial RS232 interface, a DVI-I (DVI-D + VGA) video output and a SATA II CFAST slot with rear access, an mSATA connector for the installation of a SATA II SSD, up to 4 GB RAM with one DDR3 SODIMM module and two internal connectors for the installation of additional serial and USB interfaces. LP2200/LP2200Q systems have an isolated 24 VDC power supply input and an integrated MicroUPS with supercapacitors or, as an alternative, an UPS with integrated electronics and external battery pack, both with 512kB MRAM (Magnetoresistive RAM).



+ Highlights

- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Profibus, Profinet, Modbus TCP, Modbus RTU, CANOpen
- UBIQUITY remote assistance software providing remote access to the system
- MicroUPS with supercapacitors for retentive data management
- UPS with external battery pack (optional)
- Intel® Bay Trail™ SoC platform
- Operating temperature 0°C ÷ 50°C
- 10.4", 12.1" and 15" LCDs in 4:3 aspect ratio, 17" and 19" LCDs in 5:4 aspect ratio, 10.1", 12.1", 15.6", 18.5", 21.5" and 24" LCDs in Wide aspect ratio
- CE, cULus LISTED (508) certifications

Gallery



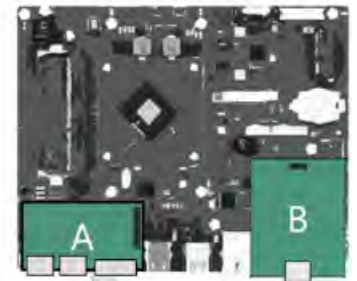
Add-On boards

Position A

- 1 x RS232/422/485 + 1 x USB 2.0
- 1 x RS232/422/485 isol. + 1 x USB 2.0
- 2 x RS232
- 2 x USB 2.0

Position B

- 1 x LAN Gigabit
- 1 x NETcore X fieldbus board



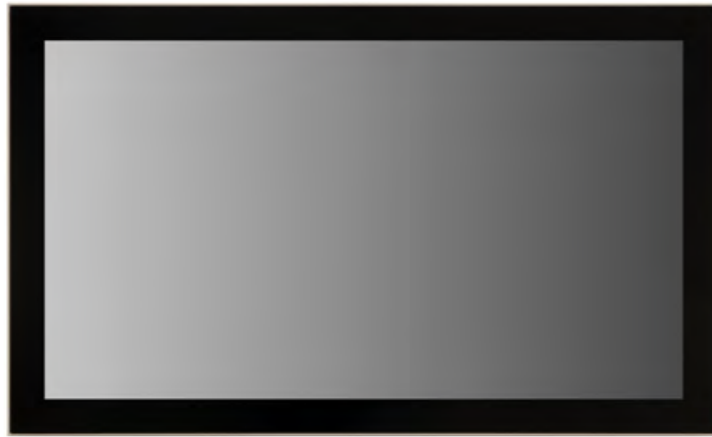
Technical data

	LP2200Q	LP2200Q-TFM	LP2200	LP2200-TF	LP2200-TFM
CONTROL SOFTWARE	CODESYS SP RTE v3.x - 32/64 bit				
	CODESYS SP RTE + SoftMotion v3.x - 32/64 bit				
	CODESYS SP RTE + SoftMotion + CNC v3.x - 32/64 bit				
supported protocols	EtherCAT Master, EtherNet/IP Scanner, MODBUS TCP Master, MODBUS RTU Master, PROFIBUS Master/Slave*, CANopen Master*, Profinet IO Controller/Device*				
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO				
OS INSTALLED	Microsoft Windows Embedded Standard 7E/7P - 32bit				
	Microsoft Windows 10 IoT Enterprise 2016 - 64 bit				
LED backlight TFT LCD	12.1" W - 1280x800		10.4" - 800x600	18.5"W - 1366x768	12.1" W - 1280x800
	15.0" - 1024x768 (no TFM)		12.1" - 800x600	18.5"W - 1920x1080	15.6" W - 1366x768
	15.6" W - 1366x768		12.1" - 1024x768	19" - 1280x1024	15.6" W - 1920x1080
	15.6" W - 1920x1080		12.1" W - 1280x800	21.5"W - 1920x1080	18.5"W - 1366x768
	18.5" W - 1366x768		15.0" - 1024x768	24"W - 1920x1080	18.5"W - 1920x1080
	18.5" W - 1920x1080		15.6" W - 1366x768		21.5"W - 1920x1080
	21.5" W - 1920x1080		15.6" W - 1920x1080		24"W - 1920x1080
	24"W - 1920x1080		17" - 1280x1024		
CUT-OUT	QT		HT		
FRONT USB			1 x USB 2.0, front, protected (Type-A)		-
TOUCHSCREEN	Resistive 5 wires	P-CAP multitouch	Resistive 5 wires		P-CAP multitouch
FRONT PANEL	Aluminium	True Flat Aluminium	Aluminium	True Flat Aluminium	
PROTECTION GRADE	IP66 - frontal				
PROCESSOR	Intel® Celeron J1900 2.00Ghz (2.42Ghz Burst) a 64 bit, 4 cores / 4 threads, 2MB L2 cache				
VIDEO CONTROLLER	Intel® HD Graphics integrated in microprocessor, 688MHz Clock 854MHz Turbo, LVDS 8bit/colour digital interface				
SYSTEM MEMORY - RAM	2GB or 4GB or 8GB (SODIMM DDR3 module)				
RETENTIVE MEMORY	512kB Magnetoresistive RAM				
MASS STORAGE	SL/S0	1 x bootable CFAST SATA II slot on board with external access 1 x onboard connector for direct insertion of mSATA SSD SATA II			
	S0	1 x bootable CFAST SATA II slot on board with external access 1 x onboard connector for 2,5" SSD/HDD 24x7 SATA II with internal installation kit			
LAN	2 x LAN 10/100/1000Mbps (RJ45 - 2 x Intel® I210)				
USB	1 x USB 3.0 rear (Type-A) 1 x USB 2.0 rear (Type-A)				
SERIAL	1 x RS232 (DB9M)				
VIDEO OUTPUT	1 x DVI-I (DVI-D + VGA with adapter)				
ADD-ON INTERFACES (only for S0)	1 x RS232/422/485 (DB15M) + 1 x USB 2.0 (Type-A)				
	Position A (max 1)	1 x RS232/422/485 (DB15M) isolated + 1 x USB 2.0 (Type-A)			
		2 x RS232 (DB9M)			
	2 x USB 2.0 (Type-A)				
Position B (max 1)	1 x LAN 10/100/1000Mbps (RJ45 - Intel® I210)				
	1 x NETcore fieldbus boards for PROFINET, PROFIBUS, CANopen protocols				
POWER SUPPLY INPUT	24VDC (18÷32VDC) isolated with integrated MicroUPS and internal supercapacitors				
	24VDC (18÷32VDC) isolated with integrated UPS and external battery pack				
OPERATING TEMPERATURE	0°C ÷ 50°C				
APPROVALS	CE, cULus LISTED (508)				

* Requires a dedicated add-on board

LP3400/3600 / LP3400Q/3600Q [new]

Intel® Skylake™ H / Kaby Lake™ H based panel PACs



The fanless Panel PAC families LP3400 and LP3400Q are based on the 6th generation Core i3, i5, i7 and Celeron of the Intel® Skylake™ H and the LP3600 and LP3600Q families are based on the 7th generation Core i3, i5, i7 of the Intel® Kaby Lake™ H platform. They are supplied with Windows Embedded Standard 7E or 7P 32/64 bit or Windows 10 IoT Enterprise 2016 64 bit operating system and integrates the numerous and advanced functionalities of Codesys 3.5 32/64bit SoftPLC and ASEM UBIQUITY remote assistance software. The LP3400Q / LP3600Q

families are available with the new front panels with minimized frame, 16 million color LED Backlight TFT LCDs from 15.6" to 24", in 4:3 and Wide aspect ratio, with Aluminium front panels and a 5 wires resistive touchscreen or aluminium and glass TrueFlat front panels with projected capacitive touchscreen. The LP3400 / LP3600 families are available with 16 million colours LED Backlight TFT LCDs from 12.1" to 24", in 4:3, 5:4 and Wide aspect ratio, with Aluminium or Aluminium True flat front panels, 5 wires resistive touchscreen and an

additional USB 2.0 port on front. All version with Wide LCDs are also available with aluminium and glass TrueFlat Multitouch front panels, with projected capacitive touchscreen. The "all in one" motherboard provides four Ethernet 10/100/1000Mbps ports, that support "Jumbo Frame" and "Wake on Lan" functionalities, three USB 3.0 ports, two USB 2.0 port, a serial RS232 interface, a DVI-D video output and a SATA III CFast slot with rear external access, an mSATA connector for a SATA III SSD, one SATA III connector for 2.5" SSD/ HDD,

up to 32 GB RAM with two DDR4 SODIMM modules and two internal connectors for additional serial, USB, Ethernet, video and USB 2.0 remotation (Remote Video Link) interfaces and NETcore X fieldbuses boards. The systems have an isolated 24 VDC power supply input and an integrated MicroUPS with supercapacitors or, as an alternative, an UPS with integrated electronics and external battery pack, both with 512kB MRAM (Magnetoresistive RAM) for the management of retentive variables of the control project.



+ Highlights

- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Profibus, Profinet, EtherNet IP, Modbus TCP, Modbus RTU, CANOpen
- UBIQUITY remote assistance software providing remote access to the system
- MicroUPS with supercapacitors for retentive data management
- UPS with external battery pack (optional)
- High performance Intel® Skylake™ H (LP3400) and Kaby Lake™ H (LP3600) platforms
- Operating temperature 0°C ÷ 50°C
- 12.1" and 15" LCDs in 4:3 aspect ratio, 17" and 19" LCDs in 5:4 aspect ratio, 12.1", 15.6", 18.5", 21.5" and 24" LCDs in Wide aspect ratio
- CE, cULus LISTED (61010) certifications

Gallery



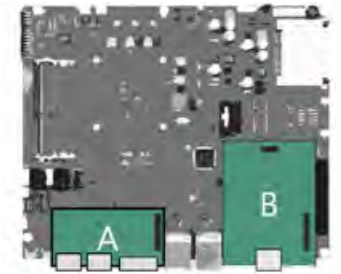
Add-On boards

Position A

- 1 x RS232/422/485 + 1 x USB 2.0
- 1 x RS232/422/485 isol. + 1 x USB 2.0
- 2 x RS232
- 2 x USB 2.0
- 1 x NETCore X fieldbus board

Position B

- 1 x LAN Gigabit
- 1/2 x RJ45 Remote Video Link (RLV OUT)
- 1 x NETCore X fieldbus board



Technical data

	LP3400Q / LP3600Q	LP3400Q-TFM / LP3600Q-TFM	LP3400 / LP3600	LP3400-TF / LP3600-TF	LP3400-TFM / LP3600-TFM
CONTROL SOFTWARE	CODESYS SP RTE v3.x - 32/64 bit				
	CODESYS SP RTE + SoftMotion v3.x - 32/64 bit				
	CODESYS SP RTE + SoftMotion + CNC v3.x - 32/64 bit				
supported protocols	EtherCAT Master, EtherNet/IP Scanner, MODBUS TCP Master, MODBUS RTU Master, PROFIBUS Master/Slave*, CANopen Master*, Profinet IO Controller/Device*				
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO				
OS INSTALLED	Microsoft Windows Embedded Standard 7E/7P - 32 bit (7E not on TFM)				
	Microsoft Windows 10 IoT Enterprise 2016/2019 - 64 bit				
	Microsoft Windows 10 IoT Enterprise 2016/2019 - 64 bit				
LED backlight TFT LCD	15.0" - 1024x768 (no TFM) 15.6" W - 1366x768 15.6" W - 1920x1080 18.5" W - 1366x768 18.5" W - 1920x1080 21.5" W - 1920x1080 24" W - 1920x1080		12.1" - 800x600 12.1" - 1024x768 12.1" W - 1280x800 15.0" - 1024x768 15.6" W - 1366x768 15.6" W - 1920x1080 17" - 1280x1024	18.5" W - 1366x768 18.5" W - 1920x1080 19" - 1280x1024 21.5" W - 1920x1080 24" W - 1920x1080	12.1" W - 1280x800 15.6" W - 1366x768 15.6" W - 1920x1080 18.5" W - 1366x768 18.5" W - 1920x1080 21.5" W - 1920x1080 24" W - 1920x1080
FRONT USB	-	-	1 x USB 2.0, front, protected (Type-A)		-
TOUCHSCREEN	Resistive 5 wires	P-CAP multitouch	Resistive 5 wires		P-CAP multitouch
FRONT PANEL	Aluminium	True Flat Aluminium	Aluminium	True Flat Aluminium	
PROTECTION GRADE	IP66 - frontal				
PROCESSOR (soldered)	Intel® Celeron G3900E 2.40GHz 64bit, 2 cores / 2 threads, 2MB Smart cache				
	Intel® Core i3-6100E 2.70GHz 64bit, 2 cores / 4 threads, 3MB Smart cache				
	Intel® Core i5-6440EQ 2.70GHz (3.40GHz Turbo) 64bit, 4 cores / 4 threads, 6MB Smart cache				
	Intel® Core i7-6820EQ 2.80GHz (3.50GHz Turbo) 64bit, 4 cores / 8 threads, 8MB Smart cache				
	Intel® Core i3-7100E 2.90GHz 64bit, 2 cores / 4 threads, 3MB Smart cache				
	Intel® Core i5-7440EQ 2.90GHz (3.60GHz Turbo) 64bit, 4 cores / 4 threads, 6MB Smart cache				
	Intel® Core i7-7820EQ 3.00GHz (3.70GHz Turbo) 64bit, 4 cores / 8 threads, 8MB Smart cache				
CHIPSET	Intel® HM170 PCH (Platform Controller Hub)				
	Intel® HM175 PCH (Platform Controller Hub)				
VIDEO CONTROLLER	Intel® HD Graphics 510 integrated in Celeron processor • 350MHz/950MHz • DirectX 12 and OpenGL 4.4 support				
	Intel® HD Graphics 530 integrated in Core i3 processor • 350MHz/950MHz • DirectX 12 and OpenGL 4.4 support				
	Intel® HD Graphics 530 integrated in Core i5, Core i7 processors • 350MHz/1,00GHz • DirectX 12 and OpenGL 4.4 support				
	Intel® HD Graphics 630 integrated in Core i3 processor • 350MHz/950MHz • DirectX 12 and OpenGL 4.5 support				
	Intel® HD Graphics 630 integrated in Core i5, Core i7 processors • 350MHz/1,00GHz • DirectX 12 and OpenGL 4.5 support				
SYSTEM MEMORY - RAM	4GB (1 x SODIMM DDR4 module) or 8GB or 16GB or 32GB (2 x SODIMM DDR4 modules)				
RETENTIVE MEMORY	512kB Magnetoresistive RAM				
MASS STORAGE	1 bootable CFast SATA III slot onboard with external access 1 x onboard connector for direct insertion of mSATA SSD SATA III 1 x onboard connector for 2.5" SSD/HDD SATA III with internal installation kit				
LAN	4 x LAN 10/100/1000Mbps (RJ45 - 3 x Intel® I210 + 1 x Intel® I219LM)				
USB	3 x USB 3.0, rear (Type-A) 2 x USB 2.0, rear (Type-A)				
SERIAL	1 x RS232 (DB9M)				
VIDEO OUTPUT	1 x DVI-D				
ADD-ON INTERFACES	1 x RS232/422/485 (DB15M) + 1 x USB 2.0 (Type-A)				
	1 x RS232/422/485 (DB15M) isolated + 1 x USB 2.0 (Type-A)				
	2 x RS232 (DB9M)				
	2 x USB 2.0 (Type-A)				
	1 x NETCore fieldbus boards for PROFINET, PROFIBUS, CANopen protocols				
	1 x connector Remote Video Link (RJ45 - RVL OUT)				
	2 x connectors Remote Video Link (RJ45 - RVL OUT)				
	2 x DP++ Video output				
	1 x LAN 10/100/1000Mbps (RJ45 - Intel® I210)				
	1 x NETCore fieldbus boards for PROFINET, PROFIBUS, CANopen protocols				
POWER SUPPLY INPUT	24VDC (18÷32VDC) isolated with integrated MicroUPS and internal supercapacitors				
	24VDC (18÷32VDC) isolated with integrated UPS and external battery pack				
OPERATING TEMPERATURE	0°C ÷ 50°C				
APPROVALS	CE, cULus LISTED (61010), pending ATEX Zone 2/22, pending		CE, cULus LISTED (508)		

* Requires a dedicated add-on board

Book Mounting PACs

Book Mounting PAC Solutions



The current portfolio of ASEM Book Mounting PAC solutions includes the LBM40 with ARM Cortex A9 DualLite processor (i.MX6 1,0 GHz) and Windows Embedded Compact 7 Pro operating system, the LBM2200, based on Intel® Celeron J1900 quad core (2,00 GHz) processor, the LBM3300/LBM3500 and LBM3400/LBM3600 families, based on Intel® Celeron and 6th/ 7th generation Core™ i3, i5, i7 processors and Windows

Embedded Standard 7E/7P 32/64 bit or Windows 10 IoT Enterprise 2016 64 bit operating systems. ASEM book mounting PACs have an integrated MicroUPS with supercapacitors or a UPS with integrated electronics and external battery, both with 512kB MRAM (Magnetoresistive RAM) and, in addition to the SoftPLC, they provide the execution of UBIQUITY remote assistance software.

For further information regarding CODESYS control software on ASEM Industrial PCs, visit our website: <http://www.asem.it/en/products/industrial-automation/control-software/>

LBM40

ARM multicore based book mounting PAC



The Book Mounting ARM based PAC LBM40 is based on the ARM Cortex A9 1GHz dual core processor (i.MX6). It is supplied with Windows Embedded Compact 7 Pro operating system and integrates the numerous and advanced functionalities of Codesys 3.5 SoftPLC and ASEM UBIQUITY remote assistance software. The plastic chassis integrates a

fast metal hooking system for the standard 35mm DIN rail. The motherboard provides, on the front, one 10/100/1000 Mbps and one 100 Mbps Ethernet ports, two USB 2.0 ports, a DVI-D video output and the signaling LEDs. The motherboard also provides an internal slot for a removable MicroSD memory card, 4GB pseudo-SLC eMMC memory and 1 GB DDR3 RAM.

LBM40 has an isolated 24 VDC power supply input and an integrated MicroUPS with supercapacitors and 512kB MRAM (Magnetoresistive RAM). ES version of LBM40 is provided with an additional RS232/485 serial port, EC version with an additional CAN interface.

Gallery



Technical data

	LBM40 E	LBM40 ES	LBM40 EC
CONTROL SOFTWARE supported protocols		CODESYS SP v3.x EtherCAT Master, MODBUS TCP Master, MODBUS RTU Master, CANopen Master	
REMOTE ASSISTANCE SW		ASEM UBIQUITY PRO	
O.S. INSTALLED	Windows Embedded Compact 7 Pro with Datalight Reliance Nitro file system		
PROCESSOR	ARM Cortex A9 1GHz i.MX6 DualLite		
SYSTEM MEMORY - RAM	1 GB with DDR3 chips soldered		
RETENTIVE MEMORY	512kB Magnetoresistive RAM		
MASS STORAGE	4 GB eMMC pseudo-SLC 1 x MicroSD slot		
LAN	1 x LAN 10/100/1000 Mbps (Intel 82574L, RJ45); 1 x LAN 10/100 Mbps (RJ45)		
USB	2 x USB 2.0 (Type-A)		
SERIAL	-	1 x RS232/485 isolated (DB15M)	-
FIELDBUS	-	-	1 x CAN isolated channel (DB9M) with terminations
BATTERY	1 x CR2032 Removable (internal)		
VIDEO OUTPUT	1 x DVI-D		
POWER SUPPLY INPUT	24VDC (18÷32VDC) isolated MicroUPS with supercapacitors		
OPERATING TEMPERATURE	0°C÷50°C		
APPROVALS	CE, cULus (61010)		



+ Highlights

- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Modbus TCP, Modbus RTU, CANOpen
- UBIQUITY remote assistance software providing remote access to the system
- Additional RS232/485 or CAN interface (optional)
- MicroUPS with supercapacitors for retentive data management
- ARM Cortex A9 dual core processor
- Operating temperature 0°C÷50°C
- CE, cULus LISTED (61010) certifications

LBM2200

Intel® Bay Trail™ based Book Mounting PACs



The Book Mounting fanless PAC of the LBM2200 family are based on the Celeron J1900 2GHz quad core processor of the Intel® Bay Trail™ System On Chip (SoC) platform. They are supplied with Windows Embedded Standard 7E/7P or Windows 10 IoT Enterprise 2016 operating systems and integrates the numerous and advanced functionalities of CODESYS 3.5 SoftPLC and ASEM UBIQUITY. LBM2200 systems have a sturdy aluminum chassis, highly refined in every aesthetic and ergonomic

detail. The "all in one" motherboard provides, on top, two Ethernet 10/100/1000Mbps ports that support "Jumbo Frame" and "Wake on Lan" functionalities, two USB 2.0 ports, a DVI-I (DVI-D + VGA) video output or, as an alternative, a Remote Video Link connector (RJ45) for the remotation up to 100 meters of video and USB signals; on front, a USB 3.0 port, a SATA II CFast slot, the extractable system battery slot and the signalling LEDs. The motherboard provides also an mSATA connector

for a SATA II SSD, a SATA II connector for a 2.5" SSD/HDD, up to 4 GB RAM with one DDR3 SODIMM module and an internal connector for the installation of additional serial and LAN interfaces. LBM2200 systems have an isolated 24 VDC power supply input with the MicroUPS based on supercapacitors or, as an alternative, the UPS with integrated electronics and external battery, both with 512kB MRAM (Magnetoresistive RAM).



+ Highlights

- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Modbus TCP, Modbus RTU, Ethernet IP
- UBIQUITY remote assistance software providing remote access to the system
- MicroUPS with supercapacitors for retentive data management
- UPS with external battery pack (optional)
- High performance Intel® Bay Trail™ SoC platform
- Operating temperature 0°C ÷ 50°C
- RVL version (Remote Video Link) with remotation of DVI and USB 2.0 signals up to 100m
- CE, cULus LISTED (61010) certifications

Gallery



Technical data

	LBM2200	LBM2200 RVL
CONTROL SOFTWARE	CODESYS SP RTE v3.x 32/64 bit	
	CODESYS SP RTE + SoftMotion v3.x 32/64 bit	
	CODESYS SP RTE + SoftMotion + CNC v3.x 32/64 bit	
supported protocols	EtherCAT Master, MODBUS TCP Master, MODBUS RTU Master	
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO	
O.S. INSTALLED	Microsoft Windows Embedded Standard 7E/7P 32bit	
	Microsoft Windows 10 IoT Enterprise 2016/2019 - 64 bit	
PROCESSOR	Intel® Celeron J1900 2.00Ghz (2.42GHz Burst), 4 cores / 4 threads, 2MB L2 cache, soldered	
VIDEO CONTROLLER	Intel® HD Graphics integrated in microprocessor, 688MHz Clock 854MHz Turbo, LVDS 8bit/colour digital interface	
SYSTEM MEMORY - RAM	2GB or 4GB (1 x SODIMM DDR3 module)	
RETENTIVE MEMORY	512kB Magnetoresistive RAM	
MASS STORAGE	1 x bootable CFast SATA II slot on board with external front access	
	1 x onboard connector for direct insertion of mSATA SSD SATA II or 1 x onboard connector for 2,5" SSD/HDD 24x7 SATA II with internal installation kit	
LAN	2 x LAN 10/100/1000Mbps (2 x Intel® I210)	
USB	1 x USB 3.0 front (Type-A)	
	2 x USB 2.0 top (Type-A)	
BATTERY	1 x CR2032 Removable front access	
VIDEO OUTPUT	1 x DVI-I top (DVI-D + VGA with adapter)	RJ45 connector for the DVI-D and USB 2.0 signals remotation up to 100mt
ADD-ON INTERFACES	1 x RS232/422/485 (DB15M) isolated + 2 x RS232 (DB9M)	
	1 x RS232/422/485 (DB15M) isolated + 1 x LAN 10/100/1000Mbps (Intel® I210)	
POWER SUPPLY INPUT	24VDC (18÷32VDC) isolated with integrated MicroUPS and internal supercapacitors	
	24VDC (18÷32VDC) isolated with integrated UPS and external battery pack	
CASE	Installation	Wall book mounting
	Material	Aluminium alloy 6082/5754/5056
OPERATING TEMPERATURE	0°C ÷ 50°C	
	0°C ÷ 45°C with HDD 24x7	
	5°C ÷ 45°C with standard HDD	
APPROVALS	CE, cULus LISTED (61010)	

LBM3300 / LBM3500 [new]

Intel® Skylake™ U / Kaby Lake™ U based Book Mounting PACs



The Book Mounting fanless PAC LBM3300 is based on sixth generation Core™ i3, i5, i7 and Celeron dual and quad core processors of the Intel® Skylake™ U platform and the LBM3500 on seventh generation Core™ i3, i5, i7 and Celeron dual and quad core processors of the Intel® Kaby Lake™ U platform. They are supplied with Windows Embedded Standard 7E/7P or Windows 10 IoT Enterprise 2016 operating systems and integrate the numerous and advanced functionalities of CODESYS 3.5 SoftPLC and ASEM Ubiquity. LBM3300 and LBM3500 have a sturdy aluminum chassis,

highly refined in every aesthetic and ergonomic details. The "all in one" motherboard provides, on top, three Ethernet 10/100/1000Mbps ports that support "Jumbo Frame" and "Wake on Lan" functionalities, two USB 3.0 ports, one DVI-D video output and, optionally, one or two Remote Video Link connector (RJ45) for the remotation of the video and USB signals up to 100m; on front, a USB 3.0 port, a SATA III CFast slot, the extractable system battery slot and the signaling LEDs. The motherboard provides also an mSATA connector for a SATA III SSD, one SATA

III connector for a 2.5" SSD/HDD, the possibility to set the mass storage devices in RAID 0, 1 configuration, up to 4 GB RAM with one DDR4 SODIMM module and an internal connector for the installation of additional serial and USB interfaces. LBM3300 and LBM3500 have an isolated 24 VDC power supply input with the MicroUPS based on supercapacitors or, as an alternative, the UPS with integrated electronics and external battery, both with 512kB MRAM (Magnetoresistive RAM).



+ Highlights

- Ubiquity remote assistance software providing remote access to the system
- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Modbus TCP, Modbus RTU, Ethernet IP
- MicroUPS with supercapacitors for retentive data management
- UPS with external battery pack (optional)
- High performance Intel® Skylake™ U platform
- Operating temperature 0°C ÷ 50°C
- Remote Video Link - remotation of DVI and USB 2.0 signals up to 100m
- CE, cULus LISTED (61010) certifications

Gallery



Add-On boards

Position A

- 1 x RS232/422/485 + 1 x USB 2.0
- 1 x RS232/422/485 isol. + 1 x USB 2.0
- 2 x RS232
- 2 x USB 2.0
- 1 x NETcore X fieldbus board



Technical data

	LBM3300 / LBM3500	LBM3300 RVL / LBM3500 RVL
CONTROL SOFTWARE	CODESYS SP RTE v3.x 32/64 bit	
	CODESYS SP RTE + SoftMotion v3.x 32/64 bit	
	CODESYS SP RTE + SoftMotion + CNC v3.x 32/64 bit	
supported protocols	EtherCAT Master, EtherNet/IP Scanner, MODBUS TCP Master, MODBUS RTU Master, PROFIBUS Master/Slave*, CANopen Master*, Profinet IO Controller/Device*	
REMOTE ASSISTANCE SW	ASEM UBIQUITY PRO	
O.S. INSTALLED	LBM3300	Microsoft Windows Embedded Standard 7E/7P - 32 bit
	LBM3300/LBM3500	Microsoft Windows 10 IoT Enterprise 2016 - 64 bit
PROCESSOR (soldered)	LBM3300	Intel® Celeron 3955U 2.00GHz 64bit, 2 cores / 2 threads, 2MB Smart cache Intel® Core i3-6100U 2.30GHz 64bit, 2 cores / 4 threads, 3MB Smart cache Intel® Core i5-6300U 2.40GHz (3.00GHz Turbo) 64bit, 2 cores / 4 threads, 3MB Smart cache Intel® Core i7-6600U 2.60GHz (3.40GHz Turbo) 64bit, 2 cores / 4 threads, 4MB Smart cache
	LBM3500	Intel® Core i3-7100U 2.40GHz 64bit, 2 cores / 4 threads, 3MB Smart cache Intel® Core i5-7300U 2.60GHz (3.50GHz Turbo) 64bit, 2 cores / 4 threads, 3MB Smart cache Intel® Core i7-7600U 2.80GHz (3.90GHz Turbo) 64bit, 2 cores / 4 threads, 4MB Smart cache
	LBM3300	Intel® Skylake U PCH (Platform Controller Hub) • Included into processor chip
	LBM3500	Intel® Kaby Lake U PCH (Platform Controller Hub) • Included into processor chip
VIDEO CONTROLLER	Intel® HD Graphics 510 integrated in Celeron processor • 300MHz/900MHz • DirectX 12 and OpenGL 4.4 support Intel® HD Graphics 520 integrated in Core i3, Core i5 processors • 300MHz/1GHz • DirectX 12 and OpenGL 4.4 support Intel® HD Graphics 520 integrated in Core i7 processor • 300MHz/1,05GHz • DirectX 12 and OpenGL 4.4 support	
SYSTEM MEMORY - RAM	4GB (1 x SODIMM DDR4 module)	
RETENTIVE MEMORY	512kB Magnetoresistive RAM	
MASS STORAGE	1 bootable Cfast SATA III slot on board with external front access 1 x onboard connector for direct insertion of mSATA SSD SATA III 1 x onboard connector for 2,5" SSD/HDD 24x7 SATA III with internal installation kit	
LAN	3 x LAN 10/100/1000Mbps (2 x Intel® I210 + 1 x Intel® I219LM, RJ45)	
USB	1 x USB 3.0 front (Type-A) 2 x USB 3.0 top (Type-A)	
ADD-ON INTERFACES	1 x RS232/422/485 (DB15M)+ 1 x USB 2.0 (Type-A)	
	1 x RS232/422/485 (DB15M) isolated + 1 x USB 2.0 (Type-A)	
	Position A (max 1)	2 x RS232 (DB9M) 2 x USB 2.0 (Type-A)
	1 x NETcore fieldbus boards for PROFINET, PROFIBUS, CANopen protocols	
BATTERY	1 x CR2032 Removable front access	
VIDEO OUTPUT	1 x DVI-I	RJ45 connector for the DVI-D and USB 2.0 signals remotation up to 100mt
POWER SUPPLY INPUT	24VDC (18÷32VDC) isolated with integrated MicroUPS and internal supercapacitors	
	24VDC (18÷32VDC) isolated with integrated UPS and external battery pack	
CASE	Installation	Wall book mounting
	Material	Alluminium alloy 6082/5754/5056
OPERATING TEMPERATURE	0°C ÷ 50°C	
	0°C ÷ 45°C with HDD 24x7	
APPROVALS	CE, cULus LISTED (61010)	

* Requires a dedicated add-on board

LBM3400 / LBM3600 [new]

Intel® Skylake™ H / Kaby Lake™ H based Book Mounting PACs



The Book Mounting fanless PAC LBM3400 is based on sixth generation Core™ i3, i5, i7 and Celeron dual and quad core processors of the Intel® Skylake™ H platform and the LBM3600 on seventh generation Core™ i3, i5, i7 and Celeron dual and quad core processors of the Intel® Kaby Lake™ H platform. They are supplied with Windows Embedded Standard 7E/7P or Windows 10 IoT Enterprise 2016 operating systems and integrate the numerous and advanced functionalities of CODESYS 3.5 SoftPLC and ASEM UBIQUITY. LBM3400 and LBM3600 systems have a sturdy aluminum chassis, highly

refined in every aesthetic and ergonomic details. The "all in one" motherboard provides, on top, four Ethernet 10/100/1000Mbps ports that support "Jumbo Frame" and "Wake on Lan" functionalities, two USB 3.0 ports, two USB 2.0 ports, one DVI-D video output and, optionally, one or two Remote Video Link connector (RJ45) for the remotation of the video and USB signals up to 100m; on front, a USB 3.0 port, a SATA III CFast slot, the extractable system battery slot, the signaling LEDs and up to two extractable drawers for mass storage devices. The motherboard provides also an mSATA connector for a

SATA III SSD, two SATA III connectors for 2.5" SSDs/ HDDs, the possibility to set the mass storage devices in RAID 0, 1 configuration, up to 4 GB RAM with two DDR4 SODIMM modules and two internal connectors for the installation of additional serial and USB interfaces. LBM3400 and LBM3600 systems have an isolated 24 VDC power supply input with the MicroUPS based on supercapacitors or, as an alternative, the UPS with integrated electronics and external battery, both with 512kB MRAM (Magnetoresistive RAM).



Highlights

- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Modbus TCP, Modbus RTU, Ethernet IP
- UBIQUITY remote assistance software providing remote access to the system
- MicroUPS with supercapacitors for retentive data management
- UPS with external battery pack (optional)
- High performance Intel® Skylake™ H and Kaby Lake™ H platforms
- Operating temperature 0°C ÷ 50°C
- Up to 2 Remote Video Link - remotation of DVI and USB 2.0 signals up to 100m
- CE, cULus LISTED (61010) certifications

Gallery



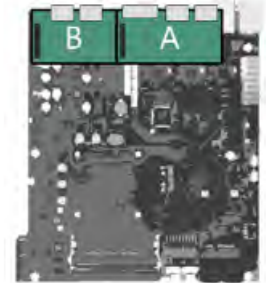
Add-On boards

Position A

- 1 x RS232/422/485 + 1 x USB 2.0
- 1 x RS232/422/485 isol. + 1 x USB 2.0
- 2 x RS232
- 2 x USB 2.0
- 1 x NETcore X fieldbus board

Position B

- 1 x RJ45 Remote Video Link (RVL OUT)
- 2 x RJ45 Remote Video Link (RVL OUT)



Technical data

		LBM3400 / LBM3600
CONTROL SOFTWARE		CODESYS SP RTE v3.x 32/64 bit
		CODESYS SP RTE + SoftMotion v3.x 32/64 bit
		CODESYS SP RTE + SoftMotion + CNC v3.x 32/64 bit
supported protocols		EtherCAT Master, EtherNet/IP Scanner, MODBUS TCP Master, MODBUS RTU Master, PROFIBUS Master/Slave*, CANopen Master*, Profinet IO Controller/Device*
REMOTE ASSISTANCE SW		ASEM UBIQUITY PRO
O.S. INSTALLED	LBM3400	Microsoft Windows Embedded Standard 7E/7P - 32 bit
	LBM3400/LBM3600	Microsoft Windows 10 IoT Enterprise 2016 - 64 bit
PROCESSORS (soldered)		Intel® Celeron G3900E 2.40GHz 64bit, 2 cores / 2 threads, 2MB Smart cache, soldered
	LBM3400	Intel® Core i3-6100E 2.70GHz 64bit, 2 cores / 4 threads, 3MB Smart cache, soldered
	LBM3600	Intel® Core i5-6440EQ 2.70GHz (3.40GHz Turbo) 64bit, 4 cores / 4 threads, 6MB Smart cache
	LBM3600	Intel® Core i7-6820EQ 2.80GHz (3.50GHz Turbo) 64bit, 4 cores / 8 threads, 8MB Smart cache
	LBM3600	Intel® Core i3-7100E 2.90GHz 64bit, 2 cores / 4 threads, 3MB Smart cache
	LBM3600	Intel® Core i5-7440EQ 2.90GHz (3.60GHz Turbo) 64bit, 4 cores / 4 threads, 6MB Smart cache
	LBM3600	Intel® Core i7-7820EQ 3.00GHz (3.70GHz Turbo) 64bit, 4 cores / 8 threads, 8MB Smart cache
CHIPSET	LBM3400	Intel® HM170 PCH (Platform Controller Hub)
	LBM3600	Intel® HM175 PCH (Platform Controller Hub)
VIDEO CONTROLLER		Intel® HD Graphics 510 integrated in Celeron 3900E processor • 350MHz/950MHz • DirectX 12 and OpenGL 4.4 support Intel® HD Graphics 530 integrated in Core i3-6100E processor • 350MHz/950MHz • DirectX 12 and OpenGL 4.4 support Intel® HD Graphics 530 integrated in Core i5-6440EQ, Core i7-6820EQ processors • 350MHz/1,00GHz • DirectX 12 and OpenGL 4.4 support
SYSTEM MEMORY - RAM		4GB (1 x SODIMM DDR4 module)
RETENTIVE MEMORY		512kB Magnetoresistive RAM
MASS STORAGE		1 bootable Cfast SATA III slot on board with external front access
		1 x onboard connector for direct insertion of mSATA SSD SATA III 1 x onboard connector for 2,5" SSD/HDD 24x7 SATA III with internal installation kit
LAN		4 x LAN 10/100/1000Mbps top (3 x Intel® I210 + 1 x Intel® I219LM)
USB		1 x USB 3.0 front (Type-A)
		2 x USB 2.0 top (Type-A) + 2 x USB 3.0 top (Type-A)
SERIAL		1 x RS232 (DB9M)
BATTERY		1 x CR2032 Removable front access
VIDEO OUTPUT		1 x DVI-D top
		1 or 2 x RJ45 connectors Remote Video Link (DVI-D and USB 2.0 signals remotation up to 100 m, optional)
ADD-ON INTERFACES		1 x RS232/422/485 (DB15M) + 1 x USB 2.0 (Type-A)
		1 x RS232/422/485 (DB15M) isolated + 1 x USB 2.0 (Type-A)
	Position A (max 1)	2 x RS232 (DB9M) 2 x USB 2.0 (Type-A)
		1 x NETcore fieldbus boards for PROFINET, PROFIBUS, CANopen protocols
	Position B (max 1)	1 x RJ45 connector Remote Video Link (RVL OUT) 2 x RJ45 connectors Remote Video Link (RVL OUT)
POWER SUPPLY INPUT		24VDC (18÷32VDC) isolated with integrated MicroUPS and internal supercapacitors 24VDC (18÷32VDC) isolated with integrated UPS and external battery pack
CASE	Installation	For book mounting
	Material	Aluminium alloy 6082/5754/5056
OPERATING TEMPERATURE		0°C ÷ 50°C
		0°C ÷ 45°C with HDD 24x7 or Core i7
APPROVALS		CE, cULus LISTED (61010)

* Requires a dedicated add-on board

Box PACs

Box PAC Solutions



The PACs of the LB2200 family, based on Intel® Celeron J1900 quad core (20GHz) processor, and LB3400/LB3600 family, based on Intel® Celeron and 6th generation Core™ i3, i5, i7 processors, are powered by

Windows Embedded Standard 7E/7P 32/64bit or Windows 10 IoT Enterprise 2016 operating systems. They have a an integrated MicroUPS with supercapacitors or a UPS with integrated electronics

and external battery, both with 512kB MRAM (Magnetoresistive RAM) and, in addition to the SoftPLC, they provide the execution of UBIQUITY remote assistance software.

For further information regarding CODESYS control software on ASEM Industrial PCs, visit our website: <http://www.asem.it/en/products/industrial-automation/controlsoftware/>

LB2200 [new]

Intel® Bay Trail™ based box PACs



The fanless Box PAC family LB2200 is based on the Celeron J1900 2GHz quad core processor of the Intel® Bay Trail™ System on Chip (SoC) platform. It is supplied with Windows Embedded Standard 7E/7P or Windows 10 IoT Enterprise 2016 operating systems and integrates the numerous and advanced functionalities of Codesys 3.5 SoftPLC and ASEM UBIQUITY remote

assistance software. The "all in one" motherboard provides two Ethernet 10/100/1000Mbps ports that support "Jumbo Frame" and "Wake on Lan" functionalities, a USB 3.0 port, two USB 2.0 ports, a serial RS232 interface, a DVI-I (DVI-D + VGA) video output and a SATA II CFast slot with rear access, an mSATA connector for the installation of a SATA II SSD, up to 4 GB RAM with one DDR3 SODIMM

module and an internal connector for the installation of additional serial and USB interfaces. LB2200 systems have an isolated 24 VDC power supply input and an integrated MicroUPS with supercapacitors or, as an alternative, an UPS with integrated electronics and external battery pack, both with 512kB MRAM (Magnetoresistive RAM).



+ Highlights

- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Profibus, Profinet, Modbus TCP, Modbus RTU, CANOpen
- UBIQUITY remote assistance software providing remote access to the system
- MicroUPS with supercapacitors for retentive data management
- UPS with external battery pack (optional)
- Intel® Bay Trail™ SoC platform
- Operating temperature 0°C÷50°C
- Certificazioni CE, cULus LISTED (508)

Gallery



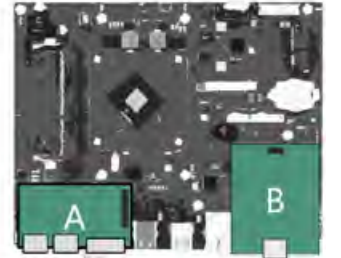
Add-On boards

Position A

- 1 x RS232/422/485 + 1 x USB 2.0
- 1 x RS232/422/485 isol. + 1 x USB 2.0
- 2 x RS232
- 2 x USB 2.0

Position B

- 1 x LAN Gigabit
- 1 x NETcore X fieldbus board



Technical data

		LB2200
CONTROL SOFTWARE		CODESYS SP RTE v3.x - 32/64 bit
		CODESYS SP RTE + SoftMotion v3.x - 32/64 bit
		CODESYS SP RTE + SoftMotion + CNC v3.x - 32 bit
supported protocols		EtherCAT Master, EtherNet/IP Scanner, MODBUS TCP Master, MODBUS RTU Master, PROFIBUS Master/Slave*, CANopen Master*, Profinet IO Controller/Device*
REMOTE ASSISTANCE SW		ASEM UBIQUITY PRO
OS INSTALLED		Microsoft Windows Embedded Standard 7E/7P 32 bit
		Microsoft Windows 10 IoT Enterprise 2016 - 64 bit
PROCESSOR		Intel® Celeron J1900 quad core 2.00GHz (2.42GHz Burst) a 64 bit, 4 cores / 4 threads, 2MB L2 cache, soldered
VIDEO CONTROLLER		Intel® HD Graphics integrated in microprocessor, 688MHz Clock 854MHz Turbo, LVDS 8bit/colour digital interface
SYSTEM MEMORY - RAM		2GB or 4GB (SODIMM DDR3 module)
RETENTIVE MEMORY		512kB Magnetoresistive RAM
MASS STORAGE	SL/S0	1 x bootable CFast SATA II slot on board with external access 1 x onboard connector for direct insertion of mSATA SSD SATA II
	S0	1 x bootable CFast SATA II slot on board with external access 1 x onboard connector for 2,5" SSD/HDD 24x7 SATA II with internal installation kit (HT2200 S0/S1)
LAN		2 x LAN 10/100/1000Mbps (2 x Intel® I210)
USB		1 x USB 3.0 (Type-A) 2 x USB 2.0 (Type-A)
SERIAL		1 x RS232 (DB9M)
VIDEO OUTPUT		1 x DVI-I (DVI-D + VGA with adapter)
ADD-ON INTERFACES (only for S0)		1 x RS232/422/485 (DB15M)+ 1 x USB 2.0 (Type-A)
	Position A (max 1)	1 x RS232/422/485 (DB15M) isolated + 1 x USB 2.0 (Type-A) 2 x RS232 (DB9M) 2 x USB 2.0
	Position B (max 1)	1 x LAN 10/100/1000Mbps (Intel® I210)
POWER SUPPLY INPUT		24VDC (18÷32VDC) isolated with integrated MicroUPS and internal supercapacitors 24VDC (18÷32VDC) isolated with integrated UPS and external battery pack
OPERATING TEMPERATURE		0°C÷50°C
APPROVALS		CE, cULus LISTED (508)

* Requires a dedicated add-on board

LB3400 / LB3600 [new]

Intel® Skylake™ H / Kaby Lake™ H based box PACs



The fanless box PAC family LB3400 is based on the 6th generation Core i3, i5, i7 and Celeron of the Intel® Skylake™ H and the LB3600 family is based on the 7th generation Core i3, i5, i7 of the Intel® Kaby Lake™ H platform. They are supplied with Windows Embedded Standard 7E or 7P 32/64 bit or Windows 10 IoT Enterprise 2016 64 bit operating system and integrates the numerous and advanced functionalities of Codesys 3.5 32/64bit SoftPLC and ASEM UBIQUITY remote assistance software.

The "all in one" motherboard provides four Ethernet 10/100/1000Mbps ports, that support "Jumbo Frame" and "Wake on Lan" functionalities, three USB 3.0 ports, two USB 2.0 port, a serial RS232 interface, a DVI-D video output and a SATA III CFAST slot with rear external access, an mSATA connector for a SATA III SSD, one SATA III connector for 2.5" SSD/ HDD, up to 32 GB RAM with two DDR4 SODIMM modules and two internal connectors for additional serial, USB, Ethernet, video and USB 2.0

remotation (Remote Video Link) interfaces and NETcore X fieldbus boards. LB3400 / LB3600 systems have an isolated 24 VDC power supply input and an integrated MicroUPS with supercapacitors or, as an alternative, an UPS with integrated electronics and external battery pack, both with 512kB MRAM (Magnetoresistive RAM) for management of retentive variables of the control project.



Highlights

- CODESYS SoftPLC for control applications with retentive data management
- Fieldbuses: EtherCAT, Profibus, Profinet, Modbus TCP, Modbus RTU, CANOpen
- UBIQUITY remote assistance software providing remote access to the system
- MicroUPS with supercapacitors for retentive data management
- UPS with external battery pack (optional)
- High performance Intel® Skylake™ H (LB3400) and Kaby Lake™ H (LB3600) platforms
- Operating temperature 0°C ÷ 50°C
- CE, cULus LISTED (61010) certifications

Gallery



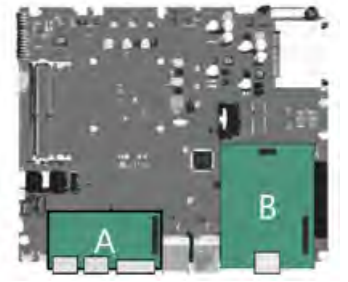
Add-On boards

Position A

- 1 x RS232/422/485 + 1 x USB 2.0
- 1 x RS232/422/485 isol. + 1 x USB 2.0
- 2 x RS232
- 2 x USB 2.0
- 1 x NETcore X fieldbus board

Position B

- 1 x LAN Gigabit
- 1/2 x RJ45 Remote Video Link (RLV OUT)
- 2 x Display Port ++
- 1 x NETcore X fieldbus board
- Wireless/Bluetooth/Modem



Technical data

		LB3400 / LB3600
CONTROL SOFTWARE		CODESYS SP RTE v3.x 32/64 bit
		CODESYS SP RTE + SoftMotion v3.x 32/64 bit
		CODESYS SP RTE + SoftMotion + CNC v3.x 32/64 bit
supported protocols		EtherCAT Master, EtherNet/IP Scanner, MODBUS TCP Master, MODBUS RTU Master, PROFIBUS Master/Slave*, CANopen Master*, Profinet IO Controller/Device*
REMOTE ASSISTANCE SW		ASEM UBIQUITY PRO
OS INSTALLED	LB3400	Microsoft Windows Embedded Standard 7E/7P - 32 bit
	LB3600	Microsoft Windows 10 IoT Enterprise 2016/2019 - 64 bit
PROCESSOR	LB3400	Intel® Celeron G3900E 2.40GHz 64bit, 2 cores / 2 threads, 2MB Smart cache Intel® Core i3-6100E 2.70GHz 64bit, 2 cores / 4 threads, 3MB Smart cache Intel® Core i5-6440EQ 2.70GHz (3.40GHz Turbo) 64bit, 4 cores / 4 threads, 6MB Smart cache Intel® Core i7-6820EQ 2.80GHz (3.50GHz Turbo) 64bit, 4 cores / 8 threads, 8MB Smart cache
	LB3600	Intel® Core i3-7100E 2.90GHz 64bit, 2 cores / 4 threads, 3MB Smart cache Intel® Core i5-7440EQ 2.90GHz (3.60GHz Turbo) 64bit, 4 cores / 4 threads, 6MB Smart cache Intel® Core i7-7820EQ 3.00GHz (3.70GHz Turbo) 64bit, 4 cores / 8 threads, 8MB Smart cache
CHIPSET	LB3400	Intel® HM170 PCH (Platform Controller Hub)
	LB3600	Intel® HM175 PCH (Platform Controller Hub)
VIDEO CONTROLLER	LB3400	Intel® HD Graphics 510 integrated in Celeron processor • 350MHz/950MHz • DirectX 12 and OpenGL 4.4 support Intel® HD Graphics 530 integrated in Core i3 processor • 350MHz/950MHz • DirectX 12 and OpenGL 4.4 support Intel® HD Graphics 530 integrated in Core i5, Core i7processors • 350MHz/1,00GHz • DirectX 12 and OpenGL 4.4 support
	LB3600	Intel® HD Graphics 630 integrated in Core i3 processor • 350MHz/950MHz • DirectX 12 and OpenGL 4.5 support Intel® HD Graphics 630 integrated in Core i5, Core i7processors • 350MHz/1,00GHz • DirectX 12 and OpenGL 4.5 support
SYSTEM MEMORY - RAM		4GB (1 x SODIMM DDR4 module) or 8GB or 16GB or 32GB (2 x SODIMM DDR4 modules)
RETENTIVE MEMORY		512kB Magnetoresistive RAM
MASS STORAGE		1 bootable CFAST SATA III slot onboard with external access 1 x onboard connector for direct insertion of mSATA SSD SATA III 1 x onboard connector for 2.5" SSD/HDD SATA III with internal installation kit
LAN		4 x LAN 10/100/1000Mbps (RJ45 - 3 x Intel® I210 + 1 x Intel® I219LM)
USB		3 x USB 3.0, rear (Type-A) 2 x USB 2.0, rear (Type-A)
SERIAL		1 x RS232 (DB9M)
VIDEO OUTPUT		1 x DVI-D top 1 or 2 x RJ45 connectors Remote Video Link (DVI-D and USB 2.0 signals remotation up to 100 m, optional)
ADD-ON INTERFACES		1 x RS232/422/485 (DB15M)+ 1 x USB 2.0 (Type-A)
		1 x RS232/422/485 (DB15M) isolated + 1 x USB 2.0 (Type-A)
	Position A (max 1)	2 x RS232 (DB9M) 2 x USB 2.0 (Type-A)
		1 x NETcore fieldbus boards for PROFINET, PROFIBUS, CANopen protocols
		1 x connector Remote Video Link (RJ45 - RVL OUT)
	Position B (max 1)	2 x connectors Remote Video Link (RJ45 - RVL OUT) 2 x DP++ Video output 1 x LAN 10/100/1000Mbps (RJ45 - Intel® I210)
POWER SUPPLY INPUT		1 x NETcore fieldbus boards for PROFINET, PROFIBUS, CANopen protocols
		24VDC (18÷32VDC) isolated with integrated MicroUPS and integrated supercapacitors 24VDC (18÷32VDC) isolated with integrated UPS and external battery pack
OPERATING TEMPERATURE		0°C ÷ 50°C
APPROVALS		CE, cULus LISTED (61010) pending

* Requires a dedicated add-on board

Remote I/O

ARIO 500 Modular remote I/O system

ARIO 500 is a compact and modular remote I/O system, composed by fieldbus couplers, power modules and I/O modules. To improve interchangeability and maintenance, the I/O modules are composed by two separable parts: the mechanical part, including a jagged clamp (that allows tidy wiring), the communication bus contacts, the power contacts and the hooking system for the 35mm DIN rail, and the electronic I/O part.

Mounting and maintenance
The installation is immediate and doesn't imply the use of specific tools. Every module include the mechanical DIN rail fastening by means of a lever lock and can be replaced without removing the adjoining ones. Thanks to the 'slide&plug' mechanism, it is possible to replace the electronic part without removing the mechanical one, nor its wiring («Permanent Wiring»). The electrical connection diagram of the module is printed on the side of the electronic part.



Signalling
Every module includes status signalling LEDs for the single I/O and diagnostic LEDs.



I/O identification
To identify every single I/O, removable and customizable tags are inserted on each module.

Fieldbus coupler and power modules



Fieldbus coupler

The coupler manages the communication with the control system via the fieldbus and the communication with the single I/O modules via the internal high performance bus. Every coupler is bundled with a power module, that comes physically paired at delivery.

The ARIO 500 system includes two fieldbus couplers, with the following standards:

- EtherCAT
- Modbus TCP



Power modules

The power modules, depending on the quantity and the type of installed modules, integrate the power supplied by the coupler.

I/O modules



Digital modules

The digital modules, with 4 or 8 channels, include input units with rates of response up to 2µs and output units with 0,5A and 2A. Some of the modules include diagnostic functionalities.

Analog modules

Analog modules, with 2 or 4 channels and 16bit resolution, include input and output units for tension or current, and temperature measure units for the most common sensors. All modules include diagnostic functionalities.

Encoder modules

The counter/encoder modules, with 1 or 2 channels, include TTL and HTL incremental encoders and SSI absolute encoders.



System configurability

The couplers can support up to 64 I/O modules. Depending on their configuration it may be necessary to integrate their power supply with the specific additional modules. The couplers are bundled with a plastic terminal cover to protect the contacts of the last module.

Integrated control systems

The ARIO 500 system completes the ASEM PAC portfolio, based on the CODESYS soft-PLC. The fieldbus coupler and the I/O modules are completely configurable and programmable with the CODESYS development framework.



Programmable Automation Controller
Panel or Book Mounting



FIELDBUS



ARIO 500 system

Technical data

FIELDBUS COUPLER				
EtherCAT	Up to 64 I/O modules	CAN over EtherCAT (CoE supported)		
MODBUS TCP	Up to 64 I/O modules	I/O access from max 8 stations	Parametrization via integrated web server	Auto negotiation and auto crossover
DIGITAL INPUT				
DI 4x3ms 24VDC	4 digital inputs	IEC 61131-2, type 1 input curve	Edge input delay 3ms	
DI 8x3ms 24VDC	8 digital inputs	IEC 61131-2, type 1 input curve	Edge input delay 3ms	
DI 4x2µs÷3ms 24VDC	4 digital inputs	IEC 61131-2, type 1 input curve	Parametrizable input delay 2µs÷3ms	
DI 8x0,5ms 24VDC	8 digital inputs	IEC 61131-2, type 1 input curve	Edge input delay 500µs	
DI 8x100µs 24VDC dgn	8 digital inputs	IEC 61131-2, type 3 input curve	Parametrizable 100µs÷20ms input delay	Diagnostic function
DIGITAL OUTPUTS				
DO 4x0.5A 24VDC	4 digital outputs	Output current 0,5A	Edge Output delay 0→1: 30µs Edge Output delay 1→0: 175µs Switching frequency up to 1kHz	
DO 8x0.5A 24VDC	8 digital outputs	Output current 0,5A	Edge Output delay 0→1: 30µs Edge Output delay 1→0: 175µs Switching frequency up to 1kHz	
DO 4x2A 24VDC	4 digital outputs	Output current 2A	Edge Output delay 0→1: 100µs Edge Output delay 1→0: 250µs Switching frequency up to 1kHz	
DO 8x0.5A 24VDC dgn	8 digital outputs	Output current 0,5A	Edge Output delay 0→1: 350µs Edge Output delay 1→0: 350µs Switching frequency up to 1kHz	Diagnostic function
ANALOG INPUT				
AI 4x16bit ±10V	4 analog inputs, 16bit	Frequency suppression 50/60Hz	Conversion time 480µs	Diagnostic and interrupt functions
AI 4x16bit 0/4...20mA	4 analog inputs, 16bit	Frequency suppression 50/60Hz	Conversion time 240µs	Diagnostic and interrupt functions
ANALOG OUTPUT				
AO 4x16bit ±10V	4 analog outputs, 16bit		Conversion time 200µs	Diagnostic function
AO 4x16bit 0/4...20mA	4 analog outputs, 16bit		Conversion time 400µs	Diagnostic function
ANALOG MEASURE				
AI 2x16bit TC	2 analog inputs, 16bit	For J, K, N, R, S, T, B, C, E, L type sensor For voltage measuring range ±80mV	Internal temperature compensation	Diagnostic and interrupt functions
AI 4x16bit R / RTD Ip	4 analog inputs, 16bit	Resistive sensors 0÷3000Ω and measure with 2, 3 and 4 wires Pt100, Pt1000, Ni100 and Ni1000 sensors		Diagnostic function Complete parameter list (22)
INCREMENTAL ENCODER				
CNT RS422 1x32bit	1 32bit counter, 5VDC differential	AB 1/2/4-fold evaluation or pulse and direction Comparison value, set value, input filter, reset	Max counting frequency 2MHz	Diagnostic and interrupt functions with µs time stamp µs time stamp for counter value
CNT HTL 2x32bit	2 32bit counters, 24VDC	AB 1/2/4-fold evaluation or pulse and direction Comparison value, set value, input filter, reset	Max counting frequency 400kHz	Diagnostic and interrupt functions with µs time stamp µs time stamp for counter value
ABSOLUTE ENCODER				
SSI RS422 1x32bit	1xSSI 8...32bit, 125kHz÷2MHz	Integrated gray/dual conversion Normalization of encoded value	Clock for master/listening modes	Diagnostic and interrupt functions with µs time stamp µs time stamp for counter value
POWER MODULES				
PS 24VDC/10A	10A / 24VDC for power integration of the I/O on the filed		Overvoltage protection Polarity inversion protection	
PS 5VDC/2A 24VDC/4A	4A / 24VDC for power integration of the I/O on the filed 2A / 5VDC for electronic modules power supply		Overvoltage protection Polarity inversion protection	

Technical support and service

Customer oriented philosophy

Providing a meticulous attention and a complete pre and post sales service is the foundational concept of our customer oriented service. All internal processes aim to ensure an excellent

product quality and a higher degree of flexibility, in order to be responsive to the ever-changing market needs. To ensure product and process quality, ASEM has adopted the standard UNI EN ISO 9001:2008 for its quality management system.

Introduced in 1999 and certificated by Intertek Moody Certification, the quality system is up-to-date to improve efficiency and effectiveness of our operations.



Customer care

The customer care service is led by a team of technical specialists that answer with immediacy and clarity to customers' needs, not only by telephone and via the Internet, but also with on-site visits and technical training courses. To optimize the process of support and repair of systems and to minimize response time, ASEM offers some effective services:

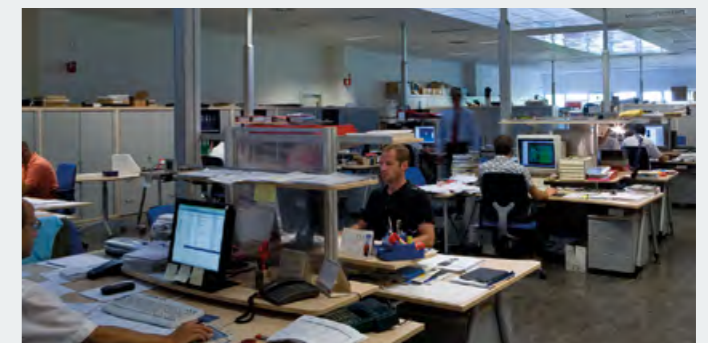
"HELP DESK PHONE" SERVICE can be accessed calling +39/0432/967250, from Monday to Friday from 09:00 to 12:30 and from 14:00 to 17:30. A qualified technician provides initial assistance, or starts the procedure for repairing or replacing the product (Return Material Authorization). Based on needs and the type of support required, the call may be turned to the most suitable ASEM specialist.

"HELP DESK ONLINE" SERVICE allows access to the ASEM customer care service directly online, through the company website www.asem.it. This easy and quick tool allows to request technical assistance for any repair service, with real-time monitoring of the request status. In addition to these services, you can send any request for hardware, firmware and software support to the e-mail address suptec@asem.it.

Technical support

ASEM offers an excellent service of hardware and software consulting and assistance. It also includes a prompt and efficient system service assistance with the creation of ad-hoc operating system images, which allows to shrink the memory space needed for the installation of the operating systems (Microsoft Windows® CE,

Windows® XP and Windows® XP Embedded, Windows® 7, Windows® 7 Embedded, Microsoft Windows, Windows 8.1, Windows 10 2016, Windows 10 IoT Enterprise 2016, Linux and OS real time) maintaining only the necessary components for the proper functioning of the industrial PCs and the integration with the main applicative software.



Technical support & Services



ASEM S.p.A.

ASEM | Artegna | Headquarters
Via Buia 4
33011 Artegna (UD) | Italia
Phone: +39/0432-9671
Fax: +39/0432-977465

ASEM | Giussano
Via Prealpi 13/A
20833 Giussano (MB) | Italia
Phone: +39/0362-859111
Fax: +39/0362-859121

ASEM | Germany
Walbenstraße 41
72127 Kusterdingen-Wankheim
Phone: +49 (0) 7071 7963 070
Fax: +49 (0) 7071 7963 071

email: industrialautomation@asem.it
website: www.asem.it

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